

### SYSTEMS & SOLUTIONS FOR MOTION CONTROL

soga 🜔 energyteam



COMPANY

APPLICATIONS

PRODUCTS

WHERE WE ARE



# CMZ engineers and produces in Italy electronic systems for industrial automation.



#### HARDWARE

- IEC61131 controllers
- Drives and Motors
- Planetary gearboxes
- Peripherals & I/OS
- HMIs

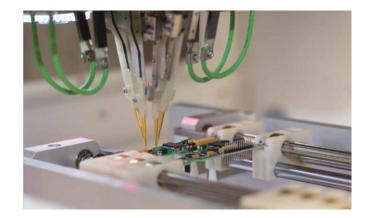
### **SOFTWARE**

- Communication, motion and utility libraries
- Configurable dedicated Applications

### **SERVICE**

- Engineering & Co-Design
- Remote technical assistance
- Maintenance programs
- Revamping

**CMZ MISSION** is to be a recognized reliable Partner for **Original Equipment Manufacturers** and **system integrators** for the co-development of automatic machines and equipment with **customized** and specific configuration in **multi-axis motion** 



CMZ is a **Research Laboratory** recognized by the Italian Ministry for Scientific Research

### **KEY MILESTONES**

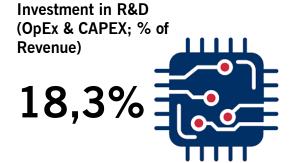
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73



# of R&D SW and HW engineers

28



### A COMPANY OF SOGA ENERGY TEAM GROUP













- 3 companies : SOGA SpA, CMZ Sistemi Elettronici Srl, Sincro doo
- 5 commercial brands, international presence in 85 countries
- Turnover yearly~ 55.000.000,00 € and ~ 350 employees
- Plants and offices for over 76.000 sq.m.



**POWER GENERATION, MOTION & CONTROL** AGRICULTURE AUTOMOTIVE BEVERAGE COGENERATION CONSTRUCTION INDUSTRIAL LIGHTING MARINE OIL&GAS PACKAGING RAILWAY RENEWABLES RESCUE RESIDENTIAL TELECOM WELDING

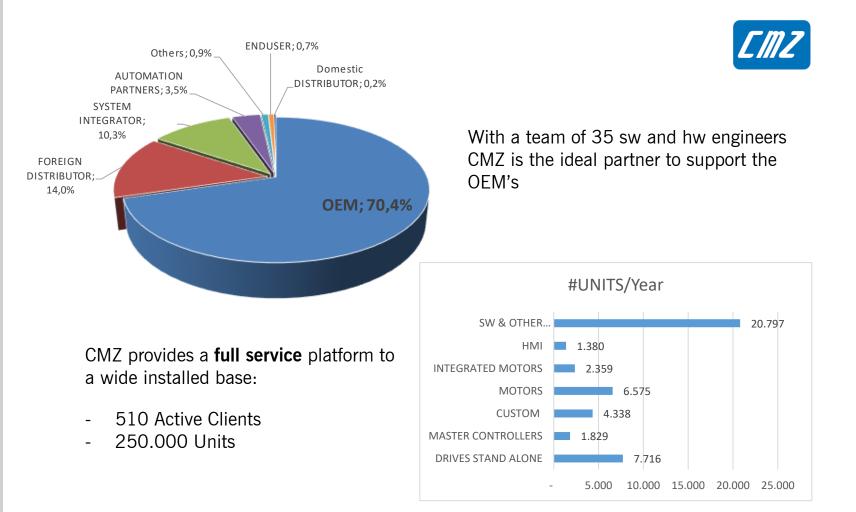




### **CMZ REFERENCES**



### **KEY MARKET SECTORS**



COMPANY

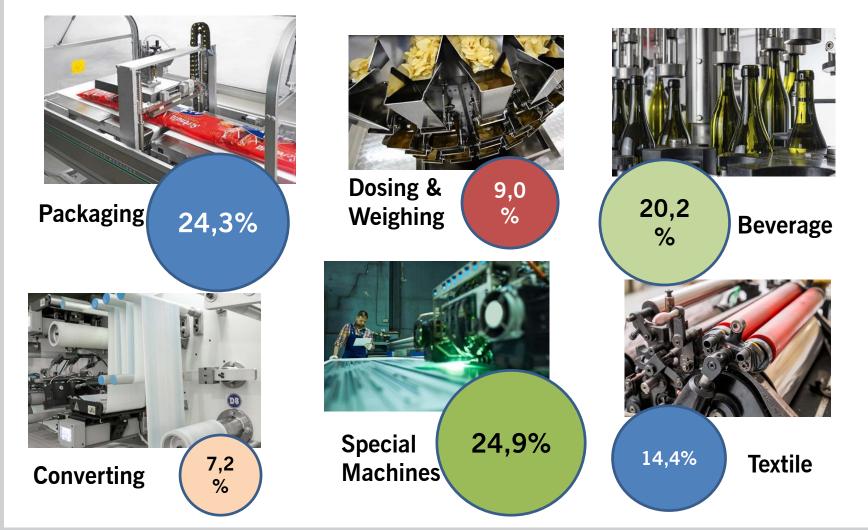
APPLICATIONS

PRODUCTS

WHERE WE ARE



### **KEY APPLICATION MARKETS**





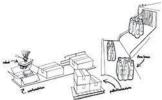




#### HORIZONTAL PACKAGING MACHINE

VERTICAL PACKAGING MACHINE

LOADING SYSTEMS SMART BELTS



END LINE

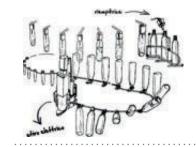


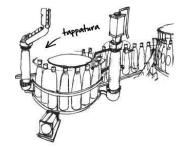
### Food & Beverage











#### LABELLING MACHINES

### FILLING MACHINES

#### **BLOWING MACHINES**

**CAPPING MACHINES** 



### **Dosing & Weighing**





MULTIHEAD WEIGHERS











### Printing



### **Paper converting**



INTERFOLDERS REWINDERS CUTTING LINE FLEXO MACHINES

#### SYNCHRONIZATION OF PRINTING CYLINDERS

REGISTRATION CONTROL OF PRINTING CYLINDERS

### **Textile**



MACHINES FOR FIBERS TREATMENT (SYNTHETIC AND NATURAL) SUCH AS: COMBING MACHINES, DRAW FRAME MACHINES CROCHET AND JACQUARD MACHINES SEWING/EMBROIDERY MACHINES SINGLE AND MULTI NEEDLE QUILTING MACHINES

### **ISO interpreter (G-code)**



**CNC MACHINES** 

CMZ Company profile

### **APPLICATIONS**

### Glass



THREADING MACHINES SEALING MACHINES EDGERS MACHINES COATING REMOVERS GLASS CUTTING

### **Metal sheet**



FLYING SHEAR DEFORMATION **PRESENTATION INDEX** 

COMPANY

APPLICATIONS

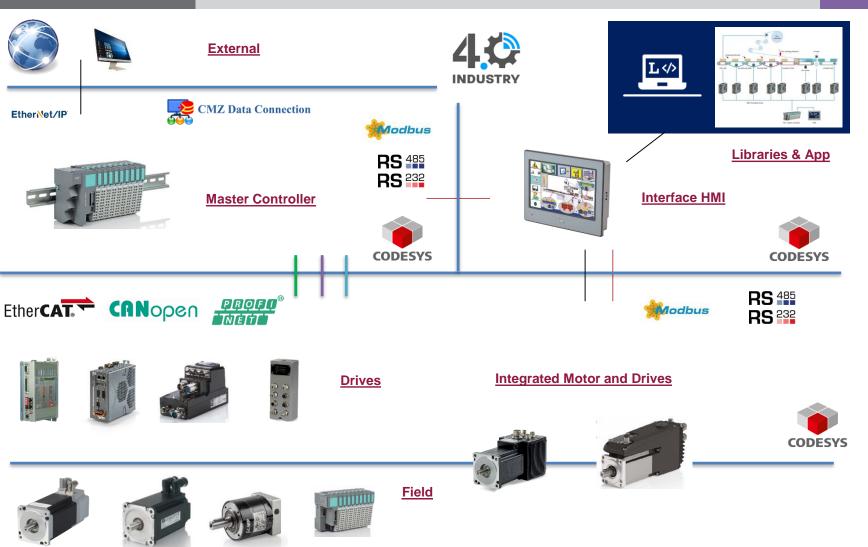
PRODUCTS

WHERE WE ARE





**PRODUCTS** 



### **PRODUCTS – MASTER CONTROLLERS**

### FCT640: Master Controllers

Up to 99 axes

**Processor:** CPU: RISC dual core 64bit, 1.0 GHz three level cache

#### Memory capability:

1 GB Nand Flash for storage 512 MB DRAM high bandwidth 64 bit 1666 MT/s 32 KB Ferromagnetic RAM (non-volatile PLC data) SD-Card

#### **Communication ports:**

1xRJ45 Ethernet 10/100 MBit TCP/IP (Debug) 2xRJ45 Ethernet 10/100 MBit (Fieldbus) 1xRJ45 CAN-Bus (CANopen Master)

#### Local I/O modules:

64 modules, each with a maximum of 16-bit IO (1024 digital) or 8 channels analog (512 analog) - Big variety of modules available. **Wide variety of modules available** 

**Fieldbus:** EtherCAT Master, CANopen Master

#### Connectivity:

OPC-UA Modbus TCP Master/Slave Communications based on UDP-TCP WEB server, PLCHandler



More features: Power supply 24V DC 9 LEDs RTC with CR2032 Battery Reset-Button – Restore-Button 0° - 50°C ambient temp Fanless





2023

CANopen EtherNet/IP

### **PRODUCTS – SERVO DRIVES**

### **SBD: Servo Drives**

### Brushless drives with CANOpen, EtherCAT and Profinet interface

- From 5 to 20 A nominal
- 230 Vac and 400 Vac
- Bluetooth control\*
- Feedback: Resolver or absolute/incremental encoder
- Encoder OUTPUT or second encoder INPUT
- STO





#### CMZ PROPRIETARY SOFTWARE ENVIRONMENT





### RP64: I/O module

#### Can Open Coupler 32 Di + 32 Do + 2 Ai + 2 Ao





### **PRODUCTS – SERVO MOTORS**

### MMD/B/S: Servo Motors

**Brushless motors** 



#### WEB CONFIGURATOR



www.cmz.it/en/brushless-motors-product-finder/

BRUSHLESS MOTORS PRODUCT FINDER

Welcome to CMZ product finder. Select the parameters and find the right motors for your project.

Find yo	ur brushless mot			
Mn [Nm]	From : 0 0	To: 0 0		
Inertia [Kg.m2*10^-4]	From :	To: 0 0		
Speed [RPM]	1500-6000 ~			
Power Supply [16/2]	230-400 ¥			
Motor series	All 🗸			
Motor Data	Common V	in deal		
Motor Name:		(Optional)		
2	Reset	Find		

#### **TORQUE RANGE**

- From 0,5 to 120 Nm stall torque

#### **POWER SUPPLY**

- 230 Vac and 400 Vac

#### SPEED

- From 1500 to 6000 rpm

#### FLANGE

- From 70 to 240 mm

#### FEEDBACK

- Resolver / Incremental / Absolute - Hyperface / DSL

#### **OPTIONS**

- Brake / Flywheel / IP67





TQ series

TQFEK series

**TQK** series

**TQF** series



### **PRODUCTS – INTEGRATED DRIVES**

### **IBD: Integrated Brushless Drives**

**Power supply:** 275 ÷ 730 Vdc (560 Vdc Nominal) Logic supply: 24 Vdc **Torque range** Stall torque 1,3 - 2,8 - 4 - 5,6 - 6 - 15,4 - 30 Nm **Rated speed:** Vn=5000 rpm (for 1,3 Nm) Vn=3000 rpm (for 2,8 - 4 - 5,6 - 6 - 15,4 - 30 Nm) Feedback **HIPERFACE** absolute encoder single or multiturn On board I/O's for size 1,3 Nm: 3 digital inputs PNP 24 V 2 digital outputs PNP 24 V 1 programmable input/output PNP 24 V for sizes from 2,8 Nm to 30 Nm: 6 digital IN 24 Vdc general purpose, configurable as: PSTOP, NSTOP, Enable, Home, Capture, Step/Direction 3 digital OUT 24 Vdc 250mA, general purpose 1 digital IN/OUT 24 Vdc with configurable function 3 differential I/O's configurable as master incremental encoder 1 Analogue IN +/-10 V

#### SOFTWARE ENVIRONMENT

SD Setup

#### Interface:

EtherCAT, CANopen PROFINET (IBD up to 6 Nm)

#### Safety:

-For size 1,3 Nm: SIL3 (pending) -For sizes from 2,8 Nm to 30 Nm: STO 2 channels (only CAN and ETC) SIL3 (pending) **Protection:** 

#### Protection

IP65

#### Option:

Internal brake







2023



### **PRODUCTS – NEAR BY DRIVES**

### **NBD: Nearby Servo Drives** Drive IP65 for linear and rotating brushless motors

Power supply: 275 ÷ 730Vdc (560Vdc Nominal). Rated current: 8Arms Peak motor current: 15Arms Logic supply: 24Vdc Protection: IP65 Security: STO 2 channels Input/Output: 3 digital inputs PNP 24V 2 digital outputs PNP 24V 2 digital input/digital output bidirectional PNP 1 analog input +/- 10V Encoder master input + 5V out









#### SOFTWARE ENVIRONMENT

SD Setup







### **PRODUCTS – STEPLESS SOLUTIONS**

# 2023

### SVM: Stepless Servo Drives MM: Stepless Motors

Interface: CANOpen, Profibus DP, ±10V, RS485 Modbus, pulse/direction Profiles of speed, position and torque

Internal PLC programmable in IEC 61131 dedicated and general purpose IN/OUT's

**Motors sizes** available up to 21 Nm on 5 sizes, DC power supply up to 160 Vdc



CANopen



PROFO<sup>®</sup>\*

### **ISD: Integrated Stepless Drives**

#### Up to 12 Nm, DC power supply up to 130 Vdc

Interface: CANOpen, Profibus DP, ±10V, RS485 Modbus, pulse/direction

Profiles of speed, position and torque

Internal PLC programmable in IEC 61131 dedicated and general purpose IN/OUT's







SD Setup





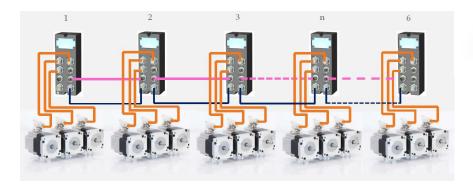
### **PRODUCTS – NEAR BY DRIVES**

### **TSC: Nearby Servo Drives** Drive for 3 stepper motors

**Power supply:** 48 Vdc **Protection:** IP65 **Input:** 1 analog input +/- 10V **Daisy chain connection:** up to 3 devices

Stepper motors size 60 mm

**Torque:** 1,65 and 3,1 Nm **Feedback:** Absolute single turn encoder













\* through external gateway

### **PRODUCTS – HMI**

### PT2 Series: HMI

### **HMI** panels

- Premium level panels suitable for Industry 4.0
- Embedded touch system
  Sizes from 4,3" to 15" LCD display
- TFT-I CD
- Max. colors16-bit
- IFD
- CPU: RISC ARM9 32 bit
- Working Memory 64 MB
- USB
- IP66
- 5 years life battery





### EtherNet/IP<sup>\*</sup>

#### SOFTWARE ENVIRONMENT

Panel Master Designer







#### POWER SUPPLY FOR IBD AND NBD DRIVES **BDPOW**



#### THERMOCOUPLES CP6TS0





**I/O LOCAL MODULES** 

FCT300 & FCT200

### POWER SUPPLY FOR ISD AND SVM DRIVES SDPOW1 - SDPOWR

LOAD CELLS ACQUISITION **SGACQA** 



**CUSTOM PRODUCTS** 

CMZ

Company profile

#### STEPPER MOTOR CONTROL **CPMSG0**





VIBRATING FEEDERS CONTROL **CP6V16** 



PRODUCTS – CUSTOM SOLUTION

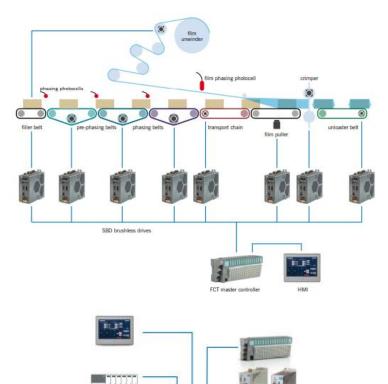


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### **PRODUCTS – SOFTWARE**

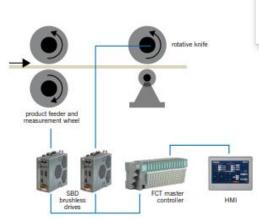
### **SOFTWARE: Codesys Solutions**

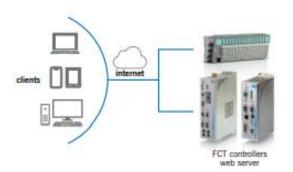


switch

FCT controllers MODBUS-TCP master/slave

other MODBUS-TCP devices







COMPANY

APPLICATIONS

PRODUCTS

WHERE WE ARE

### AUTOMATION PARTNERS NETWORK – WORLDWIDE







## cmz.it





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