

Some internal circuits of the *SLVD_N* converter are subject to voltages that can create serious danger for individuals and they can even cause death.

The converter must not be accessed when it is powered-on.

Whenever it is necessary to access it, be sure it has been powered off for fifteen minutes to allow the condensers to discharge. The user must make sure that the device has been installed in accordance with the workplace safety regulations currently in force.

In this regard, note that the converter is to be considered a component, not a machine.

Any unauthorized repair or tampering with the device invalidates the warranty immediately. The device is under warranty for one year.

This user manual is for the standard version of the converter.

Parker Hannifin S.p.A. Divisione S.B.C. declines any responsibility for any type of damage that may be caused by the inappropriate use of the converter.

Only qualified and trained personnel who have a basic knowledge of electronics may install and carry out maintenance operations on the converter and the devices connected to it.

Only qualified and trained personnel with a good knowledge of electronics and converter technology is allowed to commissioning.

Upon request, Parker Hannifin S.p.A. S.B.C. Division offers training courses.

The performance of SLVD N converter is guaranteed only with synchronous motors with permanent magnets MB and SMB Series that have been manufactured by us.



The S.B.C. division of the Parker Hannifin Company, together with local distributors and in accordance with EU standard 2002/96/EC, undertakes to withdraw and dispose of its products, fully respecting environmental considerations.

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1 INTRODUCTION

1.1 General information

This manual describes the installation and commissioning of the frequency converter SLVD_N (Small Low Voltage Drive_New) for brushless motors.

Read **carefully** all the sections and the history of the revision of the manual on the final page before using it.

1.2 Product description

The SLVD_N is a digital frequency converter for brushless motors. The operator interface based on parameters makes it easy to configure the converter. Configurations of different kinds make suitable it for many applications.

The SLVD_N provides functions as a positioner with a trapezoidal profile, electrical shaft, electronic cams, spindle orientation, simulator of a step motor and torque control, and it also contains a PLC. It uses widely diffused industrial programming standards and guarantees a high degree of freedom in selecting inputs and outputs. The SLVD_N also offers the possibility to develop additional functions that are not included in the basic functionality of the converter such as gain correction for loops based on speed or space, monitoring the used torque for tool life control, etc.

The SLVD_N is equipped with a RS-422/RS-485 serial interface which is used to configure, monitor, and send commands to up to 32 SLVD_Ns at the same time. Standard operator panels can be connected to support the SBC protocol.

A CANbus interface is also available which can be used in *communication mode* and also in *real time mode*. The CANbus can be used to set up a wide-band digital link, thereby simplifying the cabling of the system.

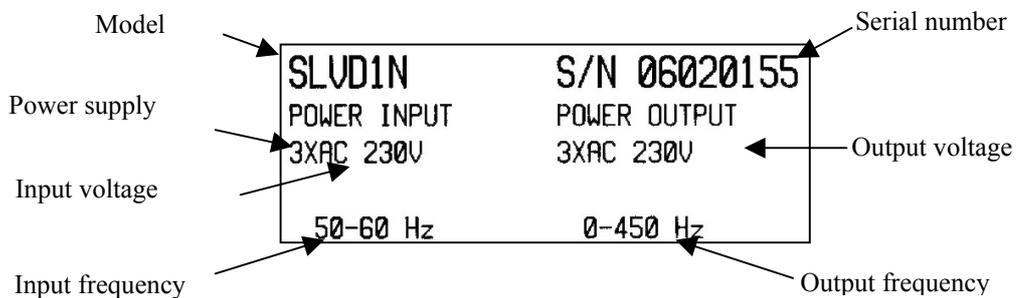
1.3 Identification

The converters of the SLVD_N series are available in 4 models: SLVD1N, SLVD2N, SLVD5N and SLVD7N. The number that follows the SLVD_N abbreviation corresponds to the rated current of the converter in amperes.

A label is attached on the right side of the SLVD_N converter that contains all the essential information to correctly identify the unit.

It is important to refer to this label before requesting any kind of technical information from Parker Hannifin S.p.A S.B.C. Division

An example of this label is given below.



1.4 Main hardware features

<i>Item</i>	<i>Unit of measurement</i>	<i>Value</i>			
Power supply	V~	230 ±10%			
Control voltage	V=	24 - 1 A			
Models		SLVD1N	SLVD2N	SLVD5N	SLVD7N
Rated output current	Arms	1,25	2,5	5	7
Peak output current (2 s)	Arms	2,5	5	10	14
Shaft power	kW	0,345	0,7	1,5	2,2
Control electronics dissipation	W	15			
Power stage dissipation	W	18	28	45	65
Ambient temperature	°C	0-45			
Braking resistor		internal 40Ω 60W, or external			
Feedback		resolver / encoder			
Power stage switching frequency	kHz	8			
Maximum output fundamental frequency	Hz	450			
Protection		IP 20			
24V digital inputs	N°	4			
Digital outputs 24V / 100mA / PNP	N°	2			
Encoder simulation RS422	steps/rev	4...65000			
Maximum input frequency	kHz	400			
Maximum output frequency	kHz	160			
Analogue reference	V	±10 differential			
Auxiliary analogue input	V	±10 differential			
Analogue output	V	± 4,096			
Serial link		RS-422 / RS-485			
Field bus		CANbus ISO/DIS11898			

1.5 Main software features

The following functions have been implemented in the basic software of the SLVD_N:

- Speed controller
- Advanced manager of torque limits
- Management of speed windows
- Carries out positioning with a trapezoidal speed profile
- Provides the functions of an electrical shaft with variable ratio and phase correction
- Provides the functions of an electronic cam
- Simulates a stepper motor
- Controls the motor torque with the addition of speed control
- The internal PLC can be programmed to manage inputs and outputs

1.6 Electro-magnetic Compliance (Immunity/Emissions)

EN61800-3/A11 in agreement with the directive 89/336/CEE

This is a product of the restricted sales distribution class according to EN61800-3. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

Conformity to the residential or industrial environment depends on the installation.

1.7 Safety

EN61000-5-1 in agreement with low voltage regulation 73/23/CEE modified by 93/68/CEE

2 INSTALLATION

- The SLVD_N converter must be mounted vertically with the power block above using an omega guide.
- A space of at least 100 mm. must be left free above and beneath the converter.

2.1 Safety instructions

- Make sure that the converter is sized properly for the motor it will be used with. Compare the rated voltages and currents.
- Connect the cabinet/converter/motor in accordance with the instructions that are given in this section, with the regulations for electromagnetic compatibility and with the safety regulations that are in force.
- The user is responsible for the protection fuses in the AC power supply of the converter.
- The power cables and the control cables must be separated by at least 20 cm. If they must be crossed, they must be crossed at a right angle. The motor cables and the power cables can never be parallel.
- All power cables must have a sufficient section (see the table given in paragraph 2.4) and must conform to the IEC227-2 regulation.
- The cables connected to the converter at the terminal cannot be consolidated with tin-lead welding (EN60065, Art.15.3.5).
- Make sure that the converter and the motor are correctly grounded.
- Make sure the maximum power at terminals L1, L2, and L3 does not exceed by more than 10% the rated voltage even in the worst case (see EN60204-1, section 4.3.1). Excessive supply voltage can damage the converter.
- Do not ever remove the electrical connections from a live converter.
- Follow carefully the instructions given in this manual step by step during the installation. If you have questions or problems, contact our customer assistance service.
- After power supply has been disconnected and the converter has been off for 6 minutes, dangerous voltage levels may persist. Do not touch any power cable during this time.
- Do not ever open the converter. This is dangerous and invalidates the warranty.



WARNING

High leakage current! Risk of electric discharge!

Leakage current can be over 3.5 mA. Before supplying power to the drive, make sure that all units (including the motor) are permanently grounded as shown in wiring diagrams. This is necessary also to conduct temporary or preliminary tests. For protective earth connections use a copper wire with a minimum section of 10 mm² throughout its length. For installations within the European Community, refer to standard EN61800-5-1, section 4.2.5.4.2. For installations in the USA, see NEC (National Electrical Codes), NEMA (National Electrical Manufacturers Association). The product user shall always comply with the above-said standards.

The installation and cabling operations must be done when there is absolutely no voltage in the entire electric cabinet. The first time the cabinet is powered up, qualified technical personnel must be present.

2.2 How to suppress interference

For the drive to meet the product requirements regarding electromagnetic compatibility, the installation must be carried out according to the following instructions.

Because of strong PWM voltage fronts, undesirable currents of significant force can sometimes circulate through capacitive couplings and grounding systems (conducted interference). Besides, also high frequency interferes in the form of radiation, especially through the motor cable, in free space are generated (radiated interference).

The reduction/suppression of both conducted and radiated interference can be obtained through grounding, shielding and filtering. In particular filters reduce the interference conducted in the cables and the return of interference conducted at the source (the frequency converter) by using paths with the lowest possible impedance. In this way other systems connected to the same electrical line can be protected effectively and the frequency converter will also be protected from the interference of other systems.

Basically, the criteria are essentially based on grounding, filtering and shielding.

2.2.1 Grounding

In the electric panels where the drives are usually installed there are two ground systems:

- EMC ground, or HF reference (high frequency), represented by the wall made of non-painted metal, onto which drives and filters are fixed.
- The safety ground, or PE (protective earth), according to the EN60204-1 standard

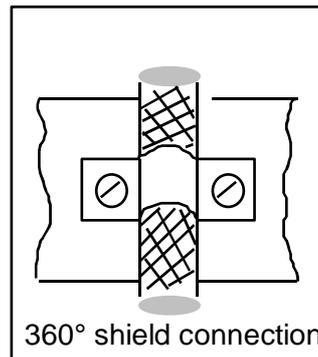
Fix drive and mains filters, the 24Vdc power supply etc. on the metal wall, making sure that there is a proper electric contact (HF connection).

Carry the safety ground using cables having a minimum section of 10mm²

Cable connections and shielding

With the exception of mains cables to the filter, all power and control cables must be shielded and, wherever possible, kept segregated (minimum distance 20 cm). If control and power cables must cross, the intersection must be at a right angle.

The shielded cables must be unbroken and grounded to a copper bar using the cable clamps connections as shown in the drawing (at 360°) in order to obtain a good conductivity.



In general the shield should be connected at each extremity. In certain circumstances, however, control cable shields may be connected only at one end to eliminate mains hum that could interfere with the control signal. Decide case by case as numerous factors must be considered. Adopt the following general approach: if the screen is solely for shielding, connect at both ends. If current flowing in the shield interferes with the shielded signals, connect at one end only.

The incoming cable must be connected to an earth terminal by means of a screw to ensure proper contact between screen and earth.

As far as possible keep the power side (drive) and control side (PLC or NC) physically separated by separating the metal mounting plates. Inside the electrical cabinet, the two plates must be connected through a copper strap.

General suggestions on cable connections

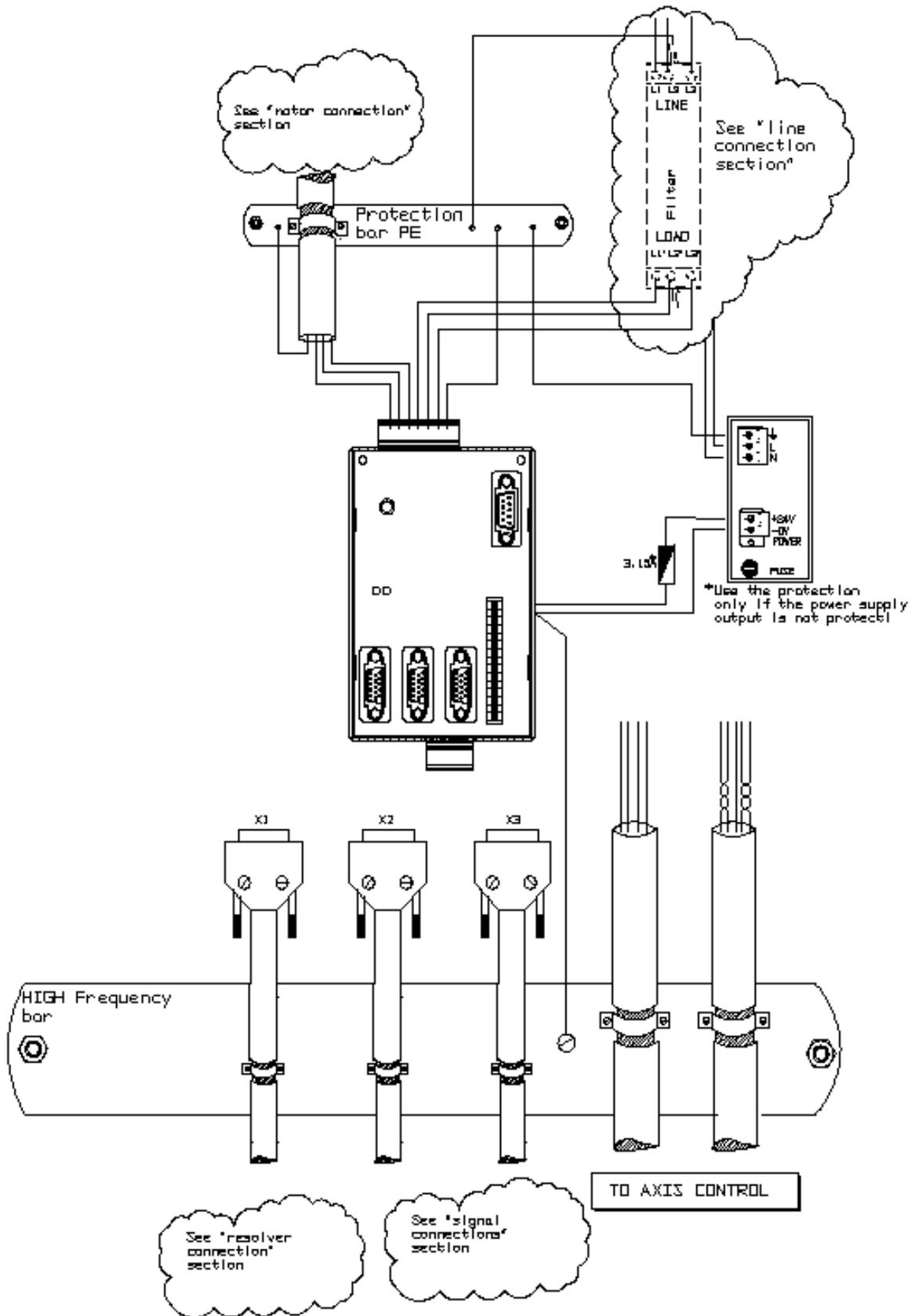
Avoid routing noise emitting cables in parallel with "clean" cables

Avoid parallel cables, especially in the vicinity of the filter (ensure physical separation)

Avoid cable loops (keep cables as short as possible and close to the common potential).

In particular, keep the main cables separate from motor cables.

If the motor is of the embedded brake type, keep the 24Vdc brake cables separate from the other cables (resolver and motor).



- * The PE bar (for power grounding) must be mounted directly in contact; insulated columns are not to be used.
- ** The signal cable shields can be connected to a bar (HF) different from the PE bar or connected directly the metallic cable clamps to electrical cabinet back-plate.
- *** In the "Cable connections" par. it is possible see every detail of this image.

2.2.2 Mains and motor side filters

It is usually necessary to use external filters in addition to internal filters the drive is provided with, on the mains input and sometimes on the motor output.

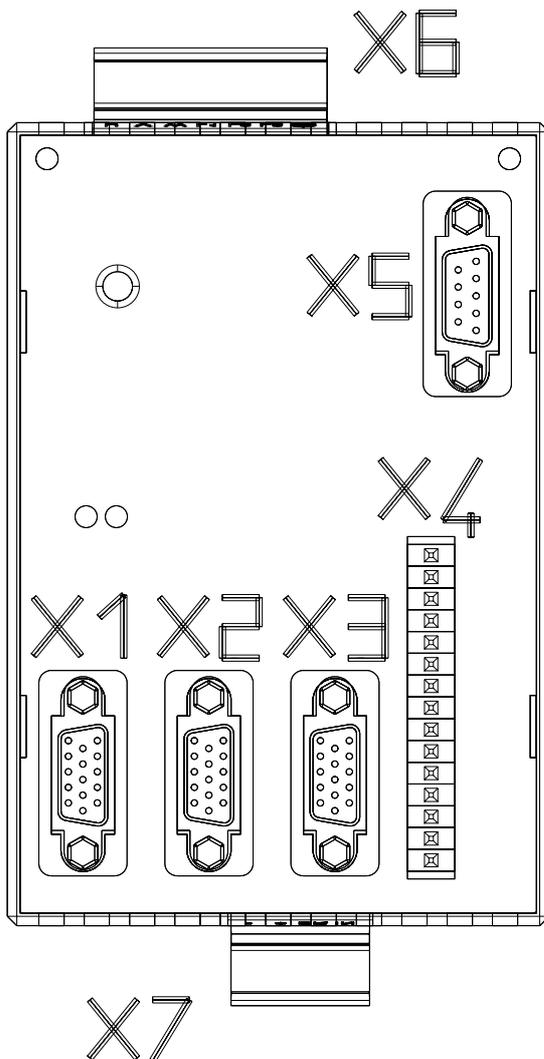
The mains filter must be mounted as close as possible to the drive and on the same drive panel, and must have a large area of contact with the power panel or the mounting plate.

If distance exceeds 30cm, the effect decreases and a screened cable must be used between filter and converter.

The filter earth terminal must be connected to the earth bar along the shortest possible route.

Ferrite toroids are generally used for the motor output, with multiple turns obtained by winding the 3 motor cables contemporarily.

2.3 Signal connectors layout



Terminal block X7	
1	DC+
2	DC-
3	BRC
4	IN

DB 15 male poles HD X1 Serial	
1	RX+
2	RX-
3	0VA
4	Reserved
5	0VA
6	Termination 422
7	TX-
8	Reserved
9	CAN1 H
10	CAN1 L
11	0VA
12	TX+
13	Reserved
14	Reserved
15	Reserved

DB 15 female poles HD X2 encoder I/O	
1	Enc. IN C+
2	Enc. IN C-
3	0VA
4	Enc. OUT C-
5	Enc. OUT C+
6	0VA
7	Enc. IN A-
8	Enc. IN B-
9	Enc. OUT A-
10	Enc. OUT B-
11	IN2
12	Enc. IN A+
13	Enc. IN B+
14	Enc. OUT A+
15	Enc. OUT B+

DB 15 female poles HD X3 "Feedback"	
1	0VA
2	N.C.
3	Reserved
4	ECC+
5	PTC+
6	CLK+
7	SIN-
8	SIN+
9	CLK-
10	PTC-
11	COS-
12	COS+
13	DATA+
14	DATA-
15	ECC-

Terminal block 15 pin X4	
1	+24VIN
2	0VQ
3	0VA
4	AX-
5	AX+
6	REF-
7	REF+
8	MON
9	0VA
10	IN3
11	IN2
12	IN1
13	IN0
14	OUT1
15	OUT0

Terminal block X6 "power"	
1	U
2	V
3	W
4	L1
5	L2
6	L3
7	PE

DB 9 female poles X5	
1	Connector for optional cards
2	
3	
4	
5	
6	
7	
8	
9	

2.4 Connections

Power cable specifications

- Maximum length 35m
- mobile or fixed installation depending on the applications
- max. conductor capacity 150pF/m

Sections

SLVD_N	1, 2 and 5	7
Terminal block X6 and X7	1,5 mm ² (AWG14)	2 mm ² (AWG14)
Terminal block X4	0,22 ÷ 1 mm ² (AWG16)	

Tightening torques

Terminal block X6 and X7	0.5 ÷ 0.6 Nm (M3)
Terminal block X4	0.22 ÷ 0.25 Nm (M2)

Fuses

SLVD_N	Delayed	UL listed
1 and 2	6	Classes CC, 6A
5	10	Classes CC, 8A
7	14	Classes CC, 10A

A thermo-magnetic switch properly chosen depending on the power cables used can be used instead of fuses.

Resolver cable

The cable must consist of three individually shielded and insulated twisted pairs protected by a shield. The conductor-conductor capacity for the length used cannot exceed 10 nF and the section cannot be less than 0.22 mm². The maximum length is 35 m.

The 24V Power supply

It must deliver at least 1A for each drive connected with 1Vpp max ripple voltage. It must be reserved to the drive supply only. In fact, the use of just one 24V power supplier for e.g. brakes, relays etc. may generate electrical noises and or malfunctions.

Connect of an EMI filter, if any

If the unit is connected directly to the 230 V mains, the length of the cable between the SLVD_N and the filter cannot exceed 50 cm. In order to obtain the maximum effectiveness. If an auto-transformer is used, the filter can be installed either upstream or downstream from the auto-transformer. In this case the cable used for the connection between the transformer and the SLVD_N must be shielded.

2.5 Ground connections (PE)

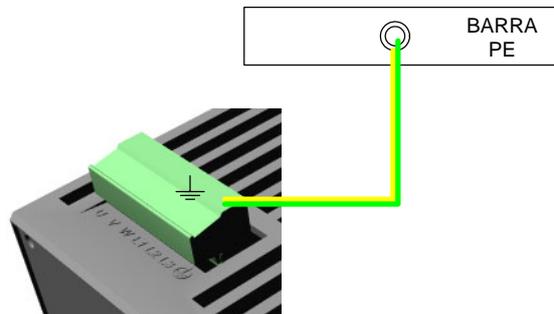
It is necessary to minimize the length of the individual cables to be grounded. For this reason we recommend that a grounding bar be placed as close as possible to the frequency converters.

<i>Length (m)</i>	<i>Width (mm)</i>	<i>Thickness (mm)</i>
0.5	20	6
1	40	6
1.5	50	6

The grounding bar must be made of low inductance copper and must be mounted on electrical cabinet back-plat. The table shows the minimum dimensions vs. length.

To connect the converter to the grounding bar use either one cable with a minimum section of 10 mm², or two cables with the same section as power cables.

Use copper grounding cables.



2.6 Line connection diagrams

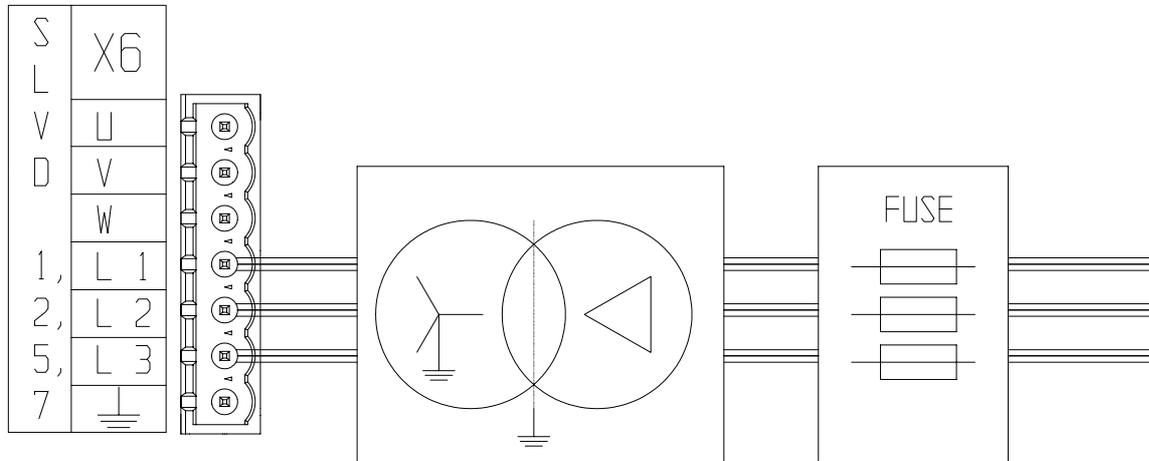
The SLVD_N converter can be connected to the power supply in various ways.

If a transformer with an electrostatic shield between the primary and the secondary is used, EMC filters will not have to be installed. If an auto-transformer, a transformer without electrostatic shield or a direct connection to the power network is used, EMC filters must be used.

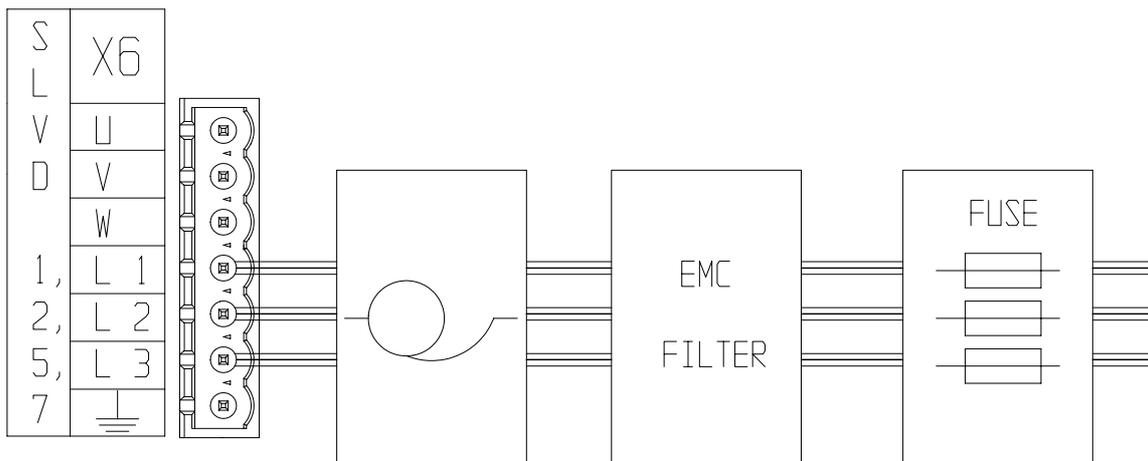
The converter can be used only in grounded TT and TN industrial networks with a max. short circuit symmetrical current of 5kA maximum at 230V +10%.

Do not use in ungrounded networks or in networks with asymmetrical grounding (IT)

Use of a transformer connected in a star configuration with a primary and secondary electrostatic shield



Use of the auto-transformer



Note:

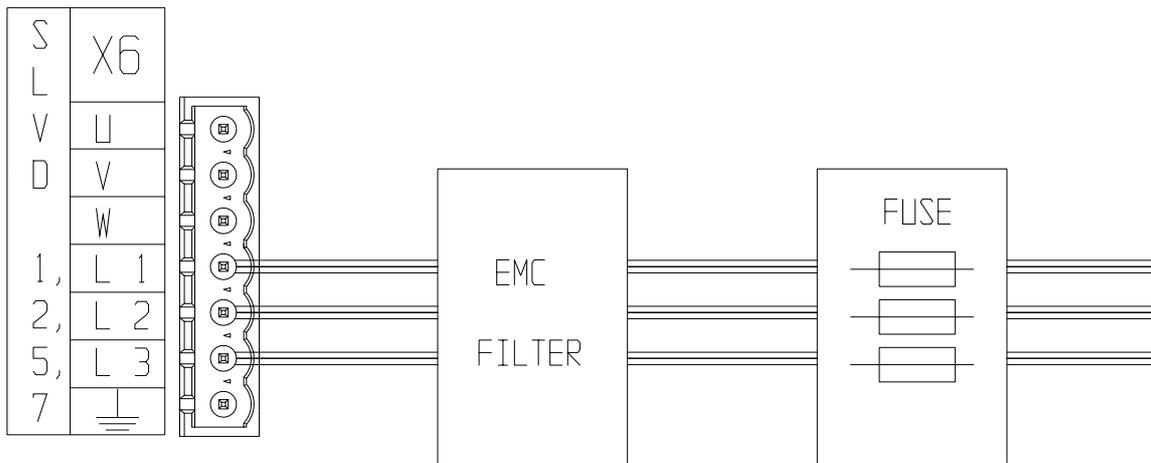
The EMC filter can be connected upstream or downstream from the auto-transformer. If it is connected upstream, it may be necessary to use a shielded cable between the auto-transformer and the SLVD_N. If it is connected downstream, the cable between the filter and the SLVD_N must be as short as possible and it cannot exceed 50 cm.

Use the following formula to dimension the transformer:

$$Pt = (Paz \cdot 1.7 + 80) \cdot \frac{1.73}{\sqrt{n+2}}$$

where **Pt** is the power in VA of the transformer, **Paz** is the sum of the rated powers of the motors in W and **n** is the number of powered drive units.

Direct connection to 230V ~ power



Note: The cable connecting the filter and the SLVD_N must be as short as possible and in no case can it exceed 50 cm.

If the unit is connected directly to the mains, currents on the order of 100A may be required when it is powered on for less than 3 ms. Therefore, protection fuses should be used. If many units are installed in parallel, a sequential power supply procedure is recommended.

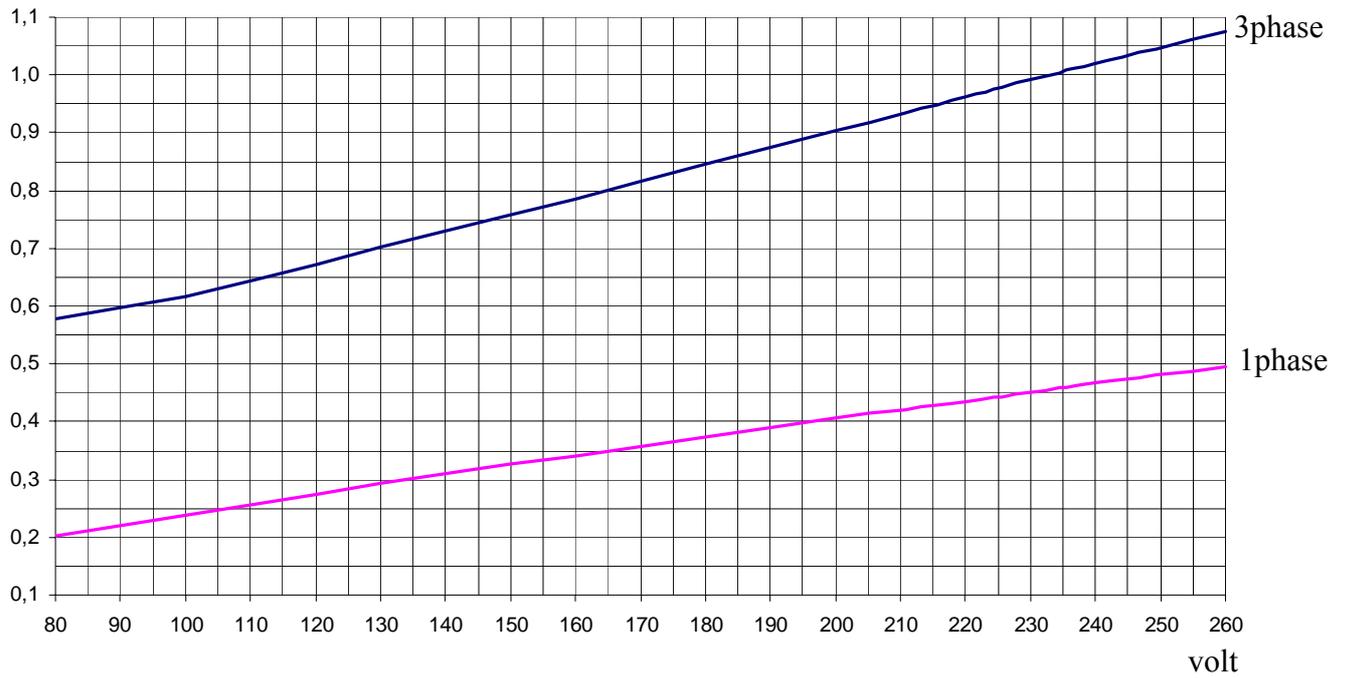
Mono phase connection

If a mono-phase connection is used (between L1-L2, or L2-L3, or L1-L3), a derating of the power supplied by the SLVD_N converter is obtained. the following figures show the derating:

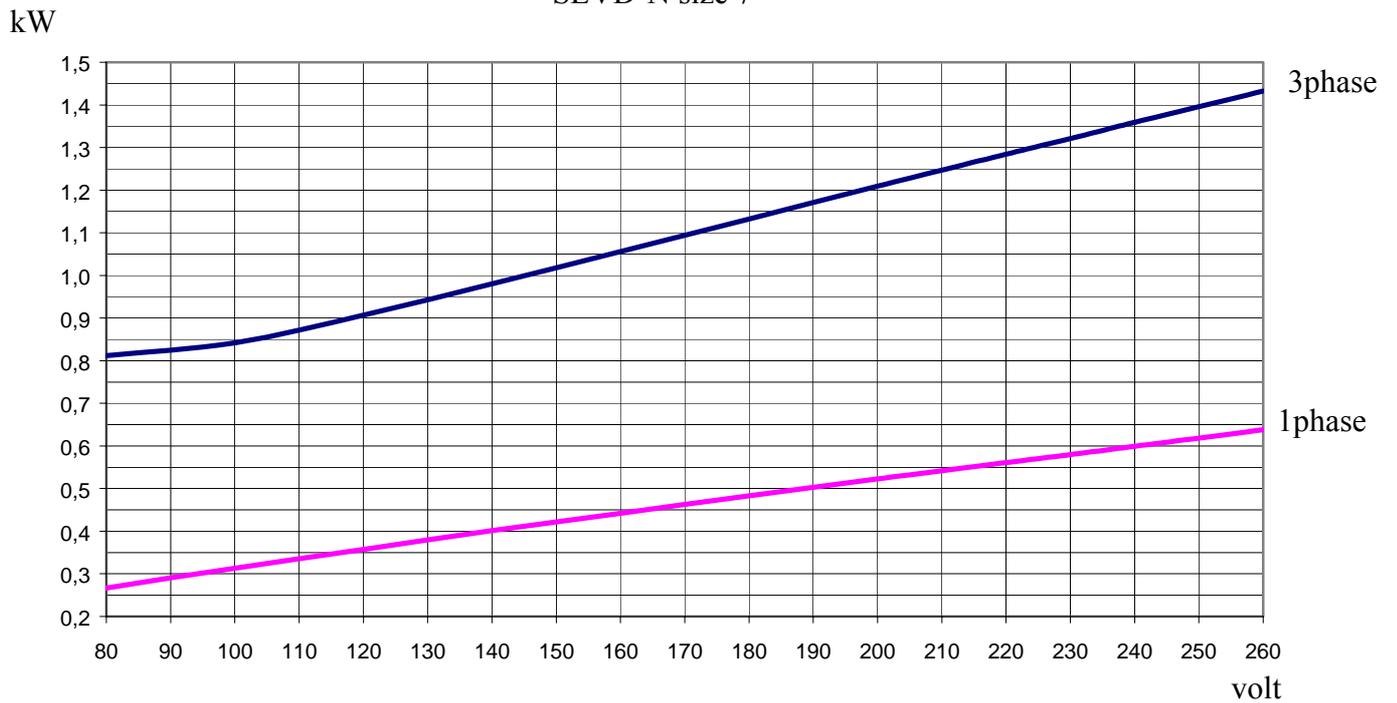
Vertical axis: in continuous operation, maximum power supplied to the drive

Horizontal axis: voltage supply, in Volt.

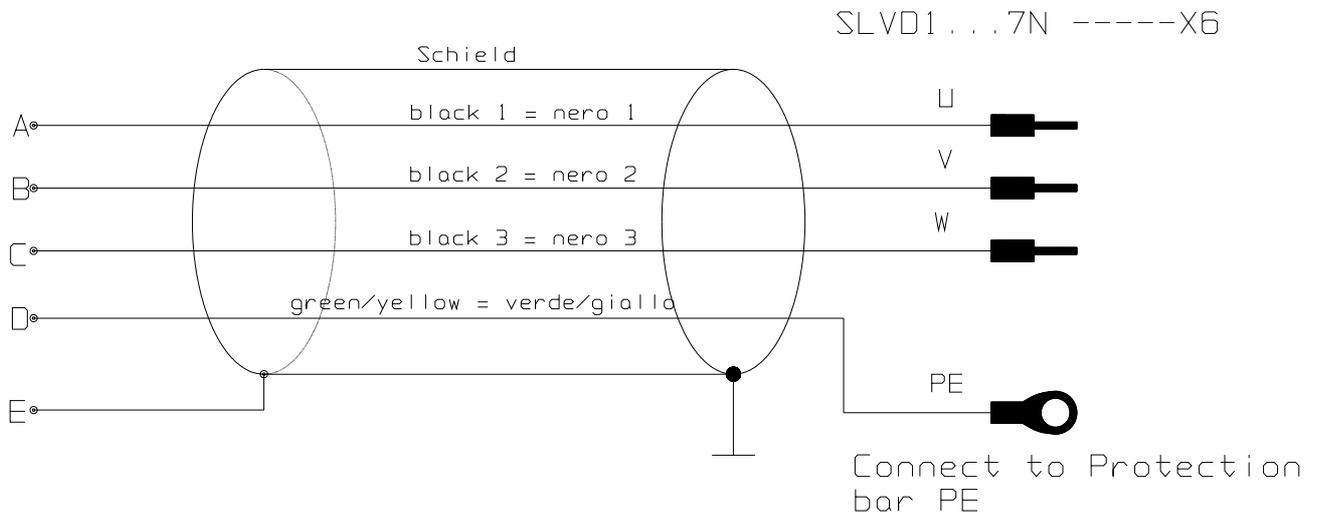
SLVD-N size 1-2-5



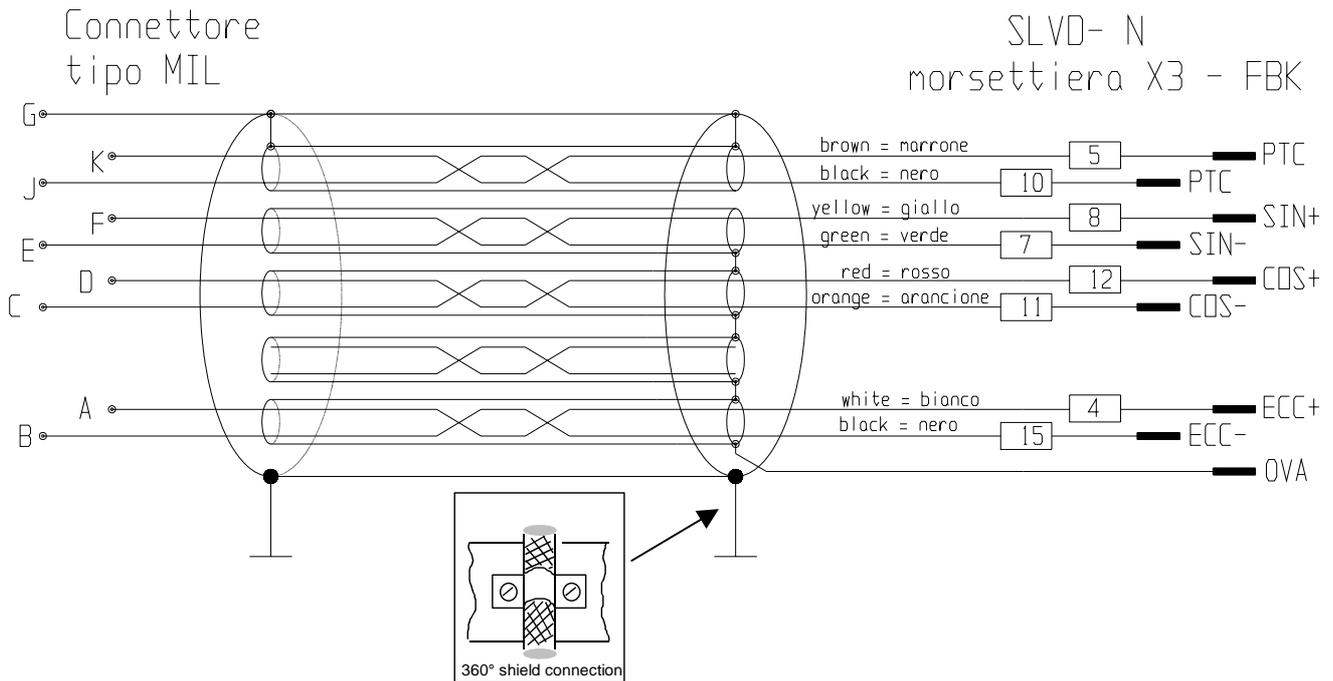
SLVD-N size 7



2.7 Motor connection diagrams



2.8 Resolver connection diagrams

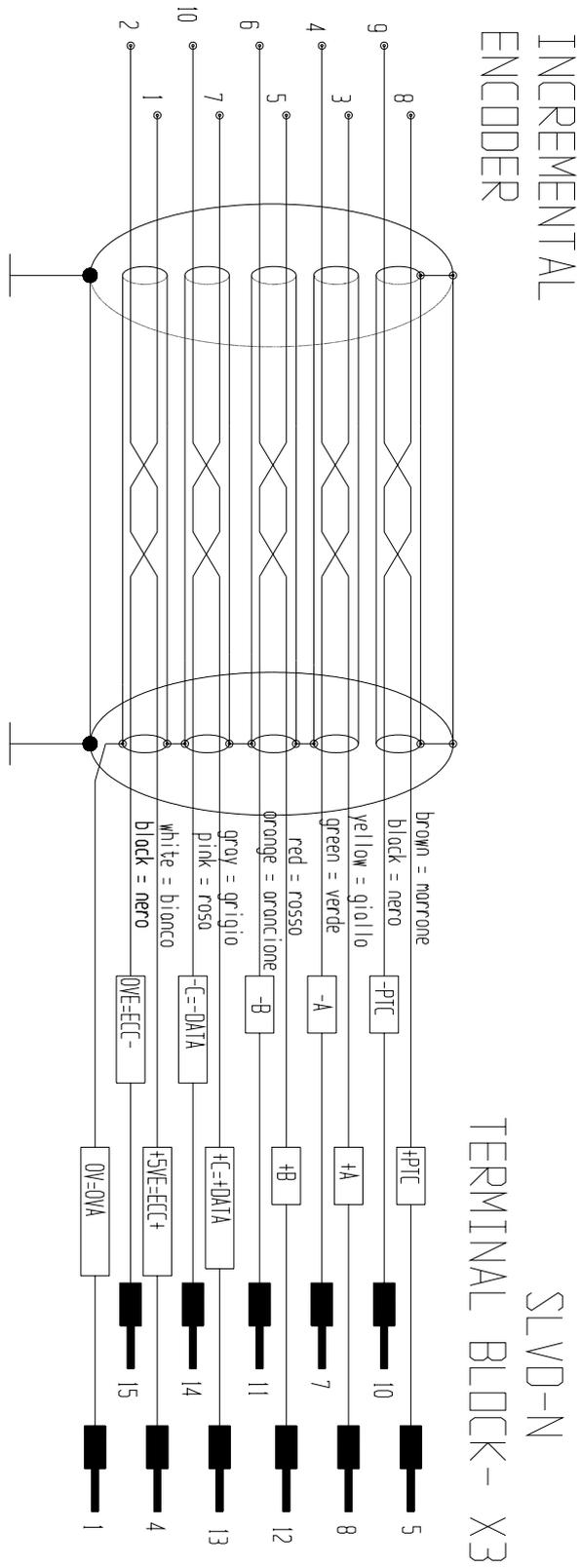


2.9 Signal cables connection

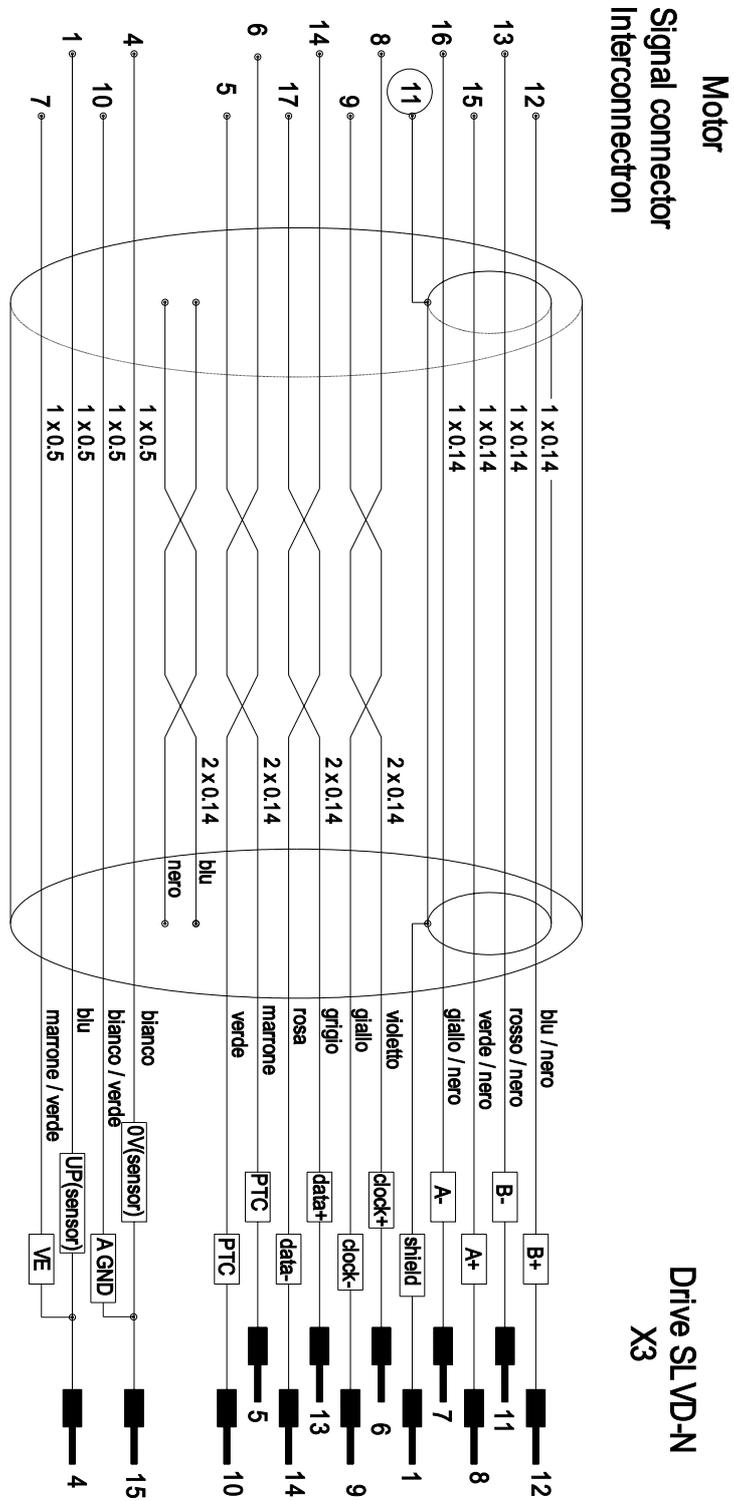
The cable used for the analogue reference must be a shielded twisted pair. The cable used to connect the signals of the simulated encoder must consist of three twisted pairs with a general shield. Shielded cables are also recommended for digital inputs and outputs.

All cables must have a minimum section of 0.22 mm²

2.10 Encoder connection



2.11 Encoder EnDat connection



As far as the cable is concerned, you may use a Heidenhain cable or one with the same features.

The cable must not be longer than 20 metres.

2.12 Frequency input/output connection

The frequency input/output connector X2 (RS-422) can be configured by the software in different functional modes by using the binary parameters b42.0 and b42.5.

Encoder IN and encoder OUT are present in the X2 connector.

The encoder IN can be configured in following two ways:

-b42.5=1, is programmed as inquadrate encoder (default).

-b42.5=0, is programmed as frequency/sign input. The mode must be set when you want to simulate a stepper motor or the pulses train function. The frequency must be connected to the A /A input, the direction to the B /B input (see “conventions” appendix).

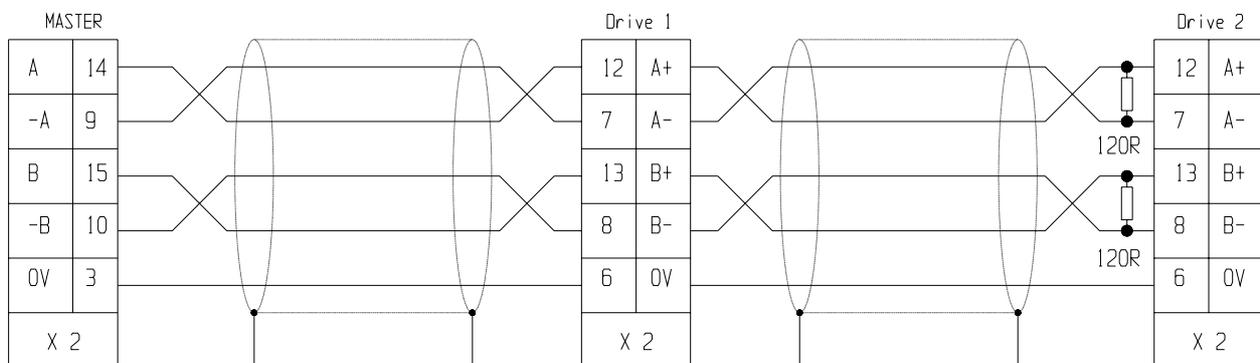
The encoder OUT can be configured in following way:

-b42.0=1, (default) is programmed as incremental encoder simulation, the number of pulse/rev. must be programmed in Pr44.

-b42.0=0, is programmed as virtual axis function (see the section “Additional useful functions”).

After the programming, the configuration must be saved and the unit must be powered off and on again.

Connecting the SLVD_N to the digital-lock



In the example given above, the connection of two SLVD_N to the Digital-Lock with a master is shown, but the diagram could be extended to several converters respecting the series connection. The line charge resistors must be connected to the last converter. The master can be an encoder powered externally or an encoder simulator of another converter.

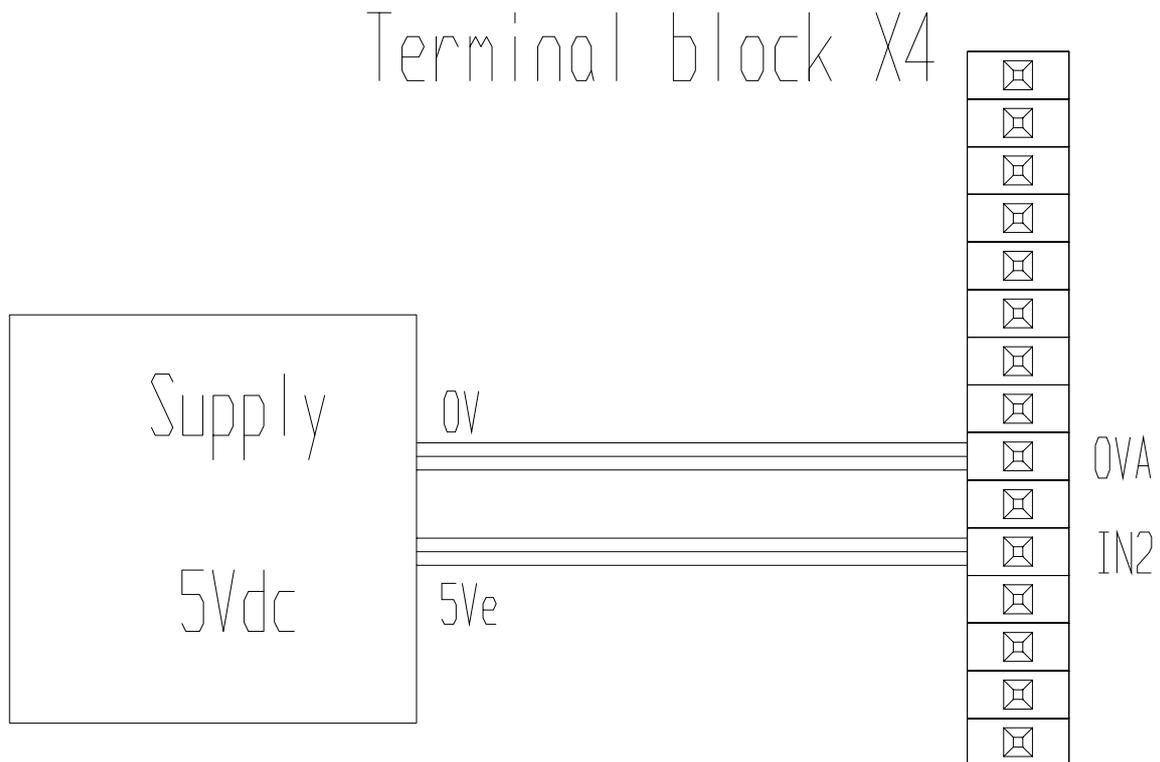
The signal of the master encoder must in any case be of differential type 5V RS-422. Therefore, it is possible to connect a maximum of ten slave SLVD_N.

If the master is a SLVD_N type converter, you can connect up to 32 converters to the electrical shaft by using the same signal of the simulated encoder (standard RS-422).

To program the SLVD_N, see the section, *Electrical shaft + positioner*, in this manual.

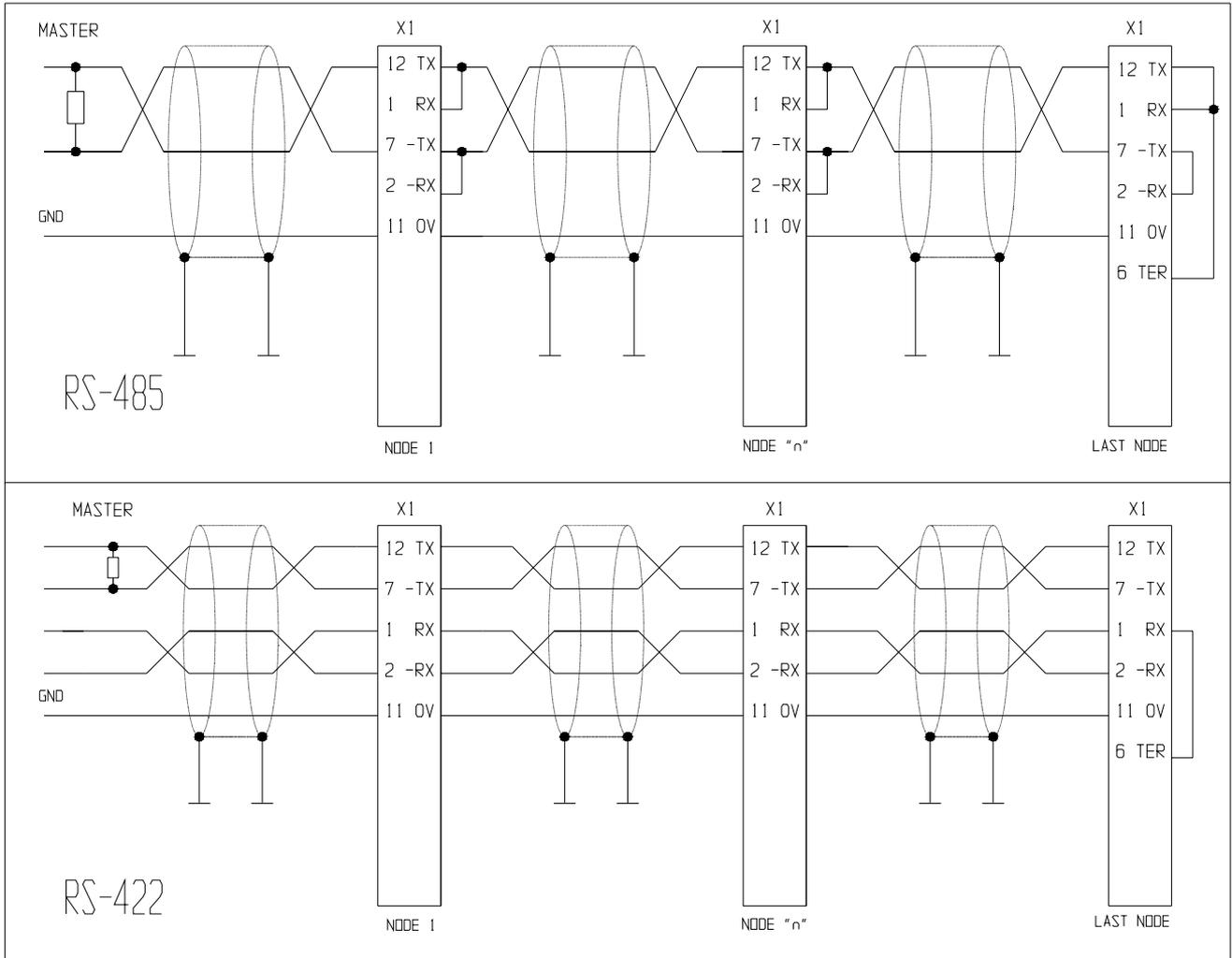
In the case it comes used a encoder external like reference, and this device is lacking in feeding, is possible to use IN2, of the terminal block X4, for feeding the device. You see following outline (connecting an external local power source to 5Vdc to pin the 11 of X4, "IN2", the tension is brought, inner, to pin the 11 of X2, "IN2").

Note: to employ IN2 in order to carry the feeding to the encoder wants to say not to have more to disposition the digital input IN2.



2.13 Serial line connection

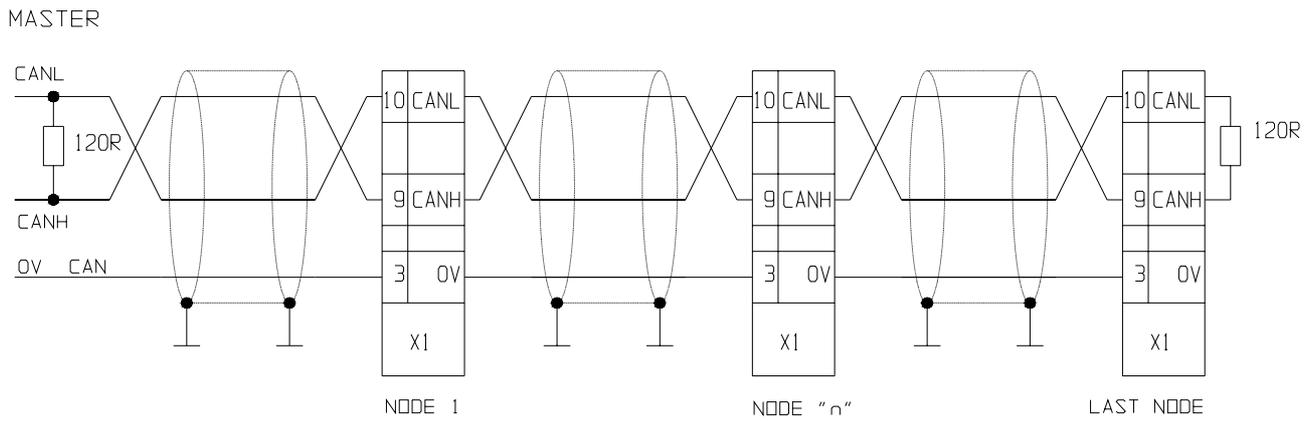
The serial line of the SLVD_N can be configured as either RS-422 or as RS-485 depending on how the connection is made. Realize the ending only on the last node, like shown in the following. For the pin, see "Signal connectors layout".



2.14 Can line connection

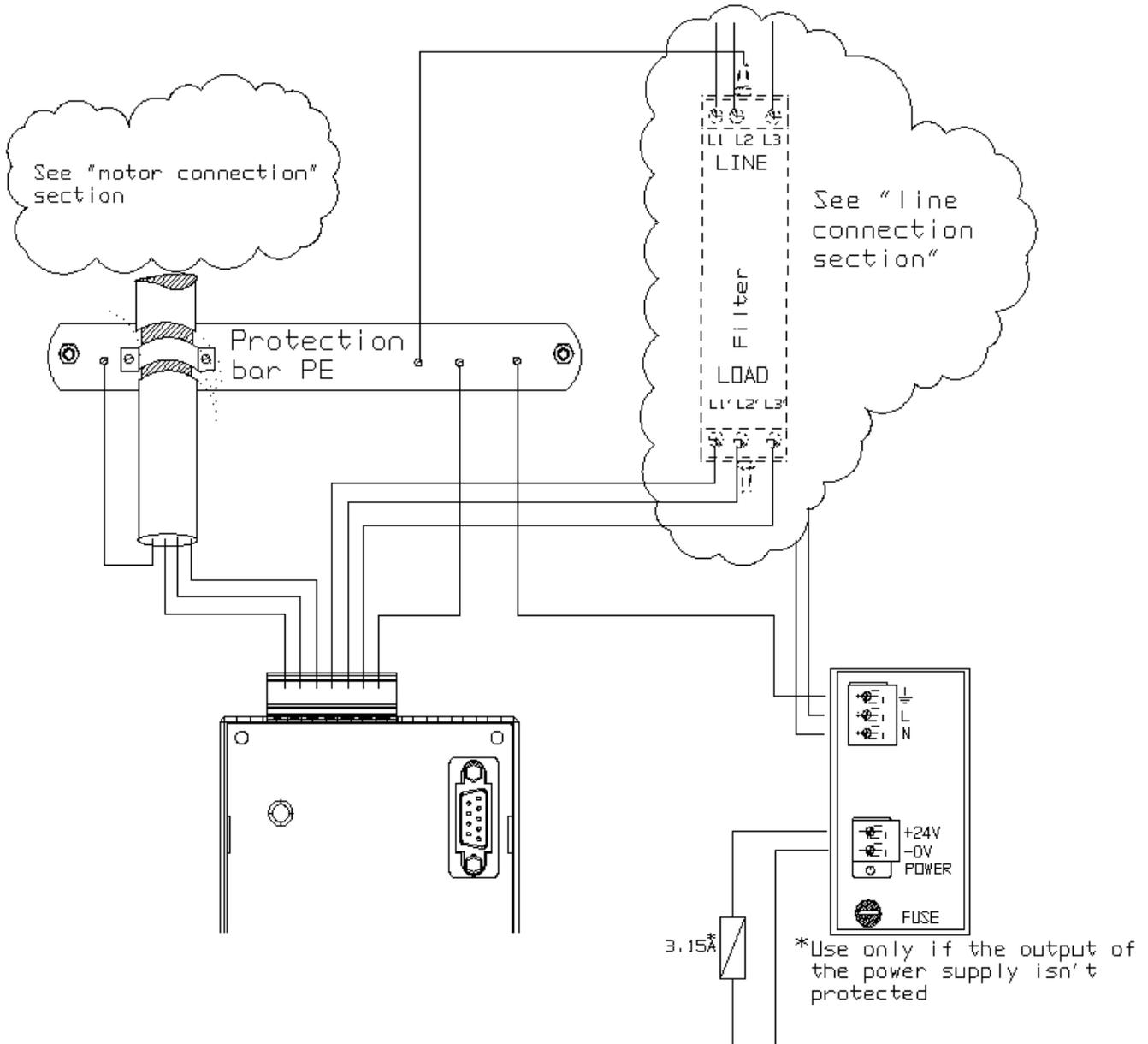
There is a Can-bus interface on the drive, type Physical layer ISO/DIS11898, the DATA link is full CAN version 2.0 part A (ID 11 bit), and a subset used for application layer SBC Can.

CAN-BUS



2.15 Cable connections

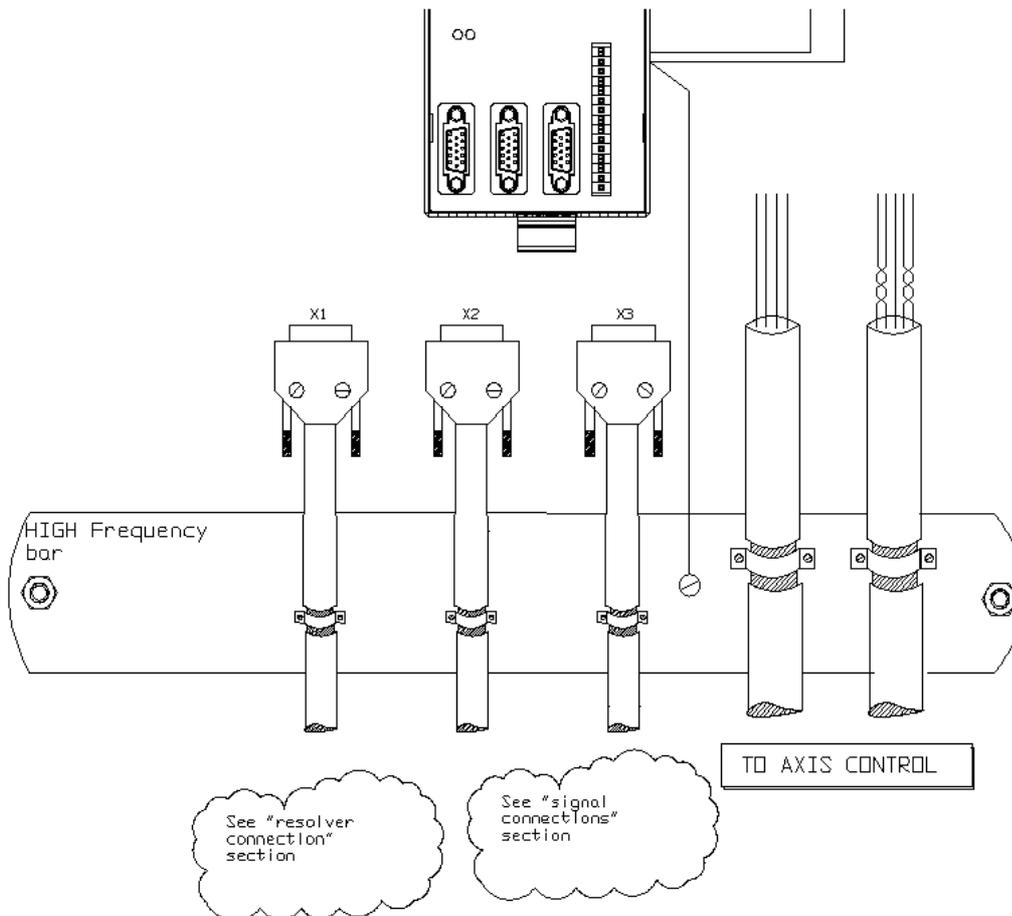
The following pictures show how to realize the cable connections, in particular how to connect the cable shields to the ground bars.



The electrical cabinet back-plate has to be electrically conductive, for example galvanized. Remove optional painting from the back-plate in order to obtain the electrical contact.

The ground bar has to be on electrical cabinet back-plate or a complete electrical connection has to be ensured; the ground bar cannot be isolated.

Divide the routing of the power cables from that of the signal cable. Also the 24DC supply voltage cable has to be shielded.



2.16 Backup

If it is necessary to keep the control electronics of the converter powered up even when there is no current, for example, to keep the encoder simulation operating, it is sufficient to keep power on terminals 1 and 2 of the X4.

If the b99.8 bit is set to 1, when power supply is restored, the undervoltage alarm will be automatically reset.

2.17 Status LED

Two LEDs are lit. The power LED, if on, indicates whether there is power for the electronic part. The status LED gives a series of information about the status of the converter:

- **If it is off**, the converter is shut off without active alarms.
- **If it is on**, the converter is on.
- **If it blinks quickly** (5 Hz), the converter is powered on. The alarms are not active but the I²t control is active.
- **If it blinks with a pause after two series of blinks**, the converter is shut off and an alarm is active. The active alarm can be identified by counting the number of blinks between the two pauses.

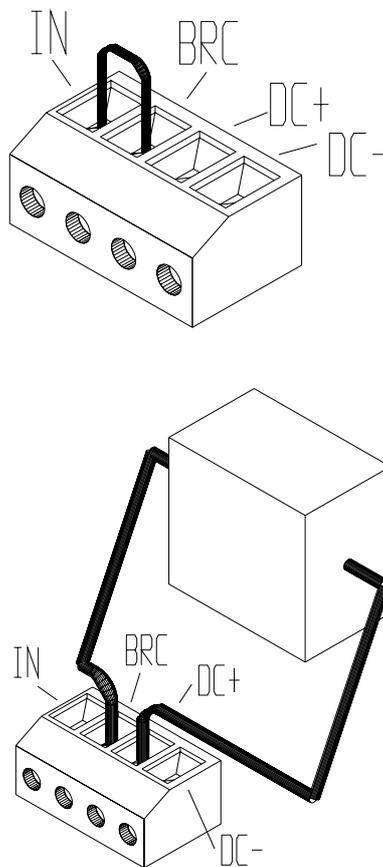
2.18 External braking resistance

The drive has an internal braking resistance.

The external braking resistance value must be 40 Ohm for SLVD_N 1, 2 5 and 7, and it is necessary to place a magneto-thermal switch (or a fuse) between the external braking resistance and the drive.

The minimum cross section of the conductors depends on the drive size and it is equal to the minimum cross section of the conductors between motor and drive (see paragraph "Power connections"). It is necessary to minimize the connection cable length. In any case the cable length must be less than 3 m.

About the connection, must use the X7 terminal block, to remove the bridge between the IN and BRC pin and to connect the external resistance between the +DC and BRC pin.



Pr208 Braking resistance. Value of braking resistance. The value of internal resistance is 40Ω, default. Is necessary insert the value of resistance when is used an external resistance with advanced value.

Pr209 Power of braking resistance. Value of power of braking resistance. The value of internal resistance is 60W, default. Is necessary insert the value of power when is used an external resistance with advanced value.

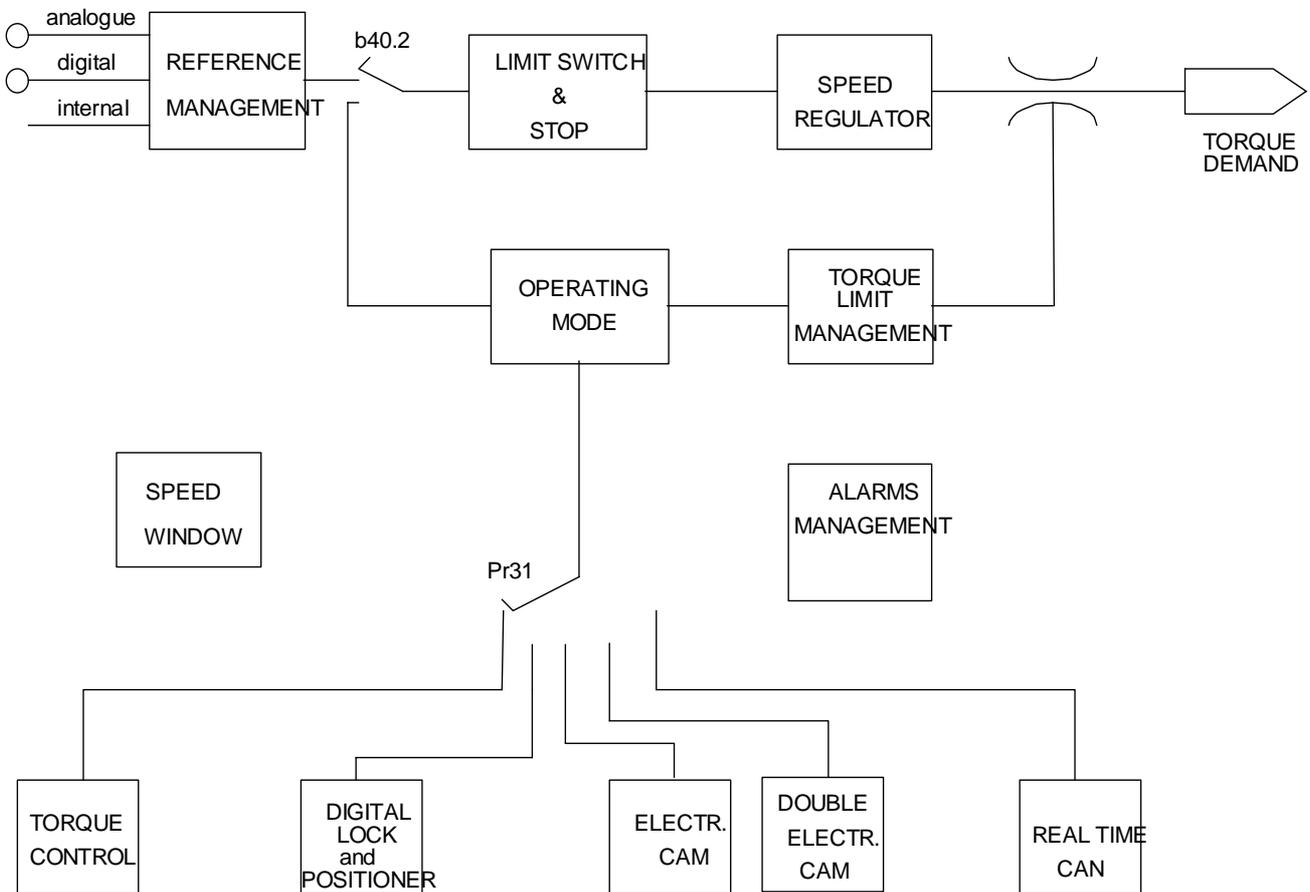
b99.4 Braking resistance overload alarm disable alarm.

3 PARAMETERS AND PROGRAMMING

The torque, speed, acceleration and position control functions are carried out by special digital electronics.

In this section we explain how parameters are set and the meaning of each parameter. We also provide the functional block diagram and the description of advanced functions. The system is easy to use and flexible.

In the diagram below the general block diagram of the part of the converter that is controlled by parameters is presented.



The main block diagram and the diagrams for special functions (operating modes) are described later in more detail.

How to associate inputs/outputs to the parameters of the converter is described in the chapter, *The pico-PLC*.

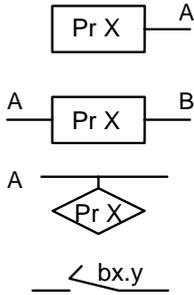
The parameters are divided on the basis of their function in the following way.

From Pr0 to Pr49 and from Pr188 to Pr231	Main parameters
From Pr50 to Pr70	Position loop
From Pr71 to Pr99	pico-PLC parameters
From Pr100 to Pr150 from Pr168 to Pr187	Operating mode parameters
From Pr151 to Pr163	pico-PLC parameters
From In0 to In255	pico-PLC instructions

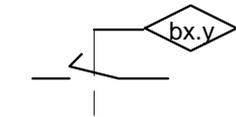
The units of measurement and the main resolutions of the parameters are:

Parameter type	Unit	Resolution
Speed	Revolutions/minute	1
Acceleration	Seconds/1000 revolutions/minute.	0.001
Position	4096 steps/revolution	1/4096 of a revolution
Current	% of the peak current of the converter	0.1

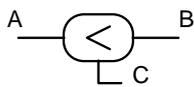
Below we describe how to interpret the symbols used in the block diagrams. The main block diagram describes graphically how the converter works. Each rectangular block represents one or more read-write parameters. The rhomboid blocks represent read-only parameters. You can find other functional blocks in the diagram such as: GREATER THAN, EQUAL TO, LESS THAN, logical AND/OR. For all these functional blocks, standard symbols are used. Binary parameters are represented as switches and the position in the diagram corresponds to the default value.



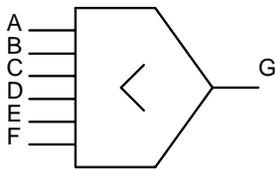
- Read/write of the PrX parameter
A = value of the PrX parameter
- Read/write of the PrX parameter
B = value that depends on the values of A and PrX
- Read-only parameter
PrX indicates the value of A which can also be binary
- Read/write of binary parameter
The position of the switch indicates $bx.y=0$



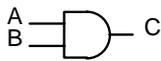
- The value of the binary parameter $bx.y$ positions the switch.



- If A is less than B, $C=1$ (true). Otherwise, $C=0$ (false).



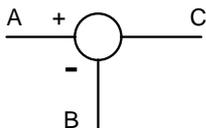
- The value of G is the lowest value of A B C D E F.



- Only if $A=1$, $B=1$ and $C=1$. Otherwise, $C=0$.



- If A or B is equal to 1, $C=1$. Otherwise, $C=0$.



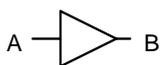
- $C = A - B$.



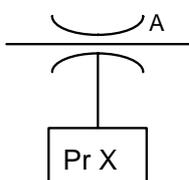
- values coming from the hardware



- values sent to the hardware



- the value of A is converted to B. For example, if in the triangle symbol you see A/D, this means that the analogue value of A was converted into the digital value B.



- The maximum value of A will be PrX.

3.1 Using the keyboard (optional)

The keyboard-display module is easy to use. It is used to program the functional data, control the status of the converter and send commands. It consists of only three keys located directly beneath the display. The keys are marked: [M], [+], [-]. The [M] key is use to modify the display and consequently the function of the [+] e [-] keys.

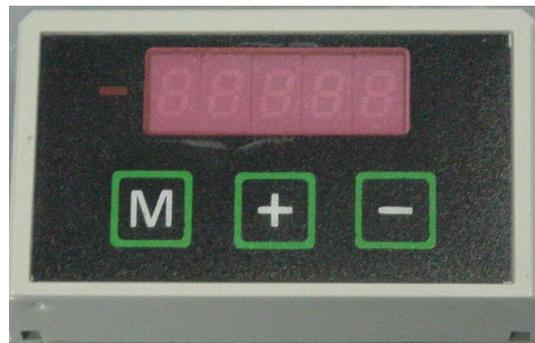
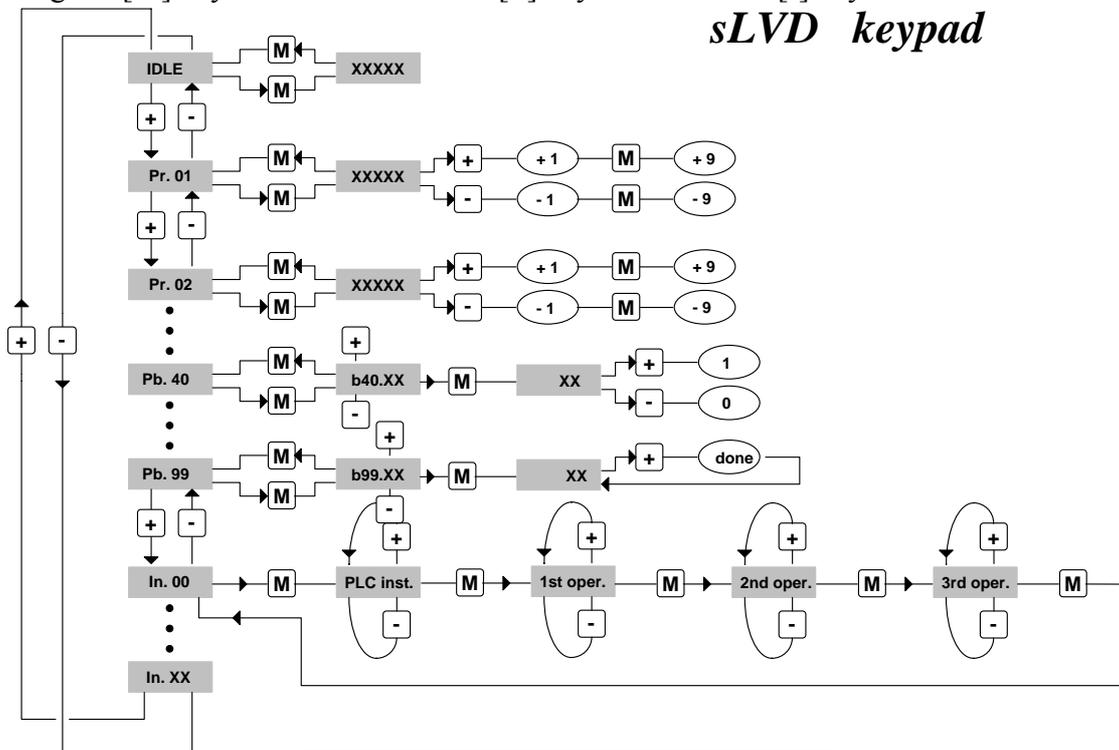
There are two types of display: parameter mode and parameter value mode.

When the converter is powered on, if there is no alarm, the user sees 'IDLE' or 'RUN' on the screen, depending on whether the converter is on or off. This is also the position of the Pr0 parameter.

To view all the parameters, press the [+] o [-] keys. If you want to verify the value, press the [M] key. When the value is displayed, it can be modified by using the [+] e [-] keys. To return to parameter mode, press the [M] key again.

The type of display depends on the type of parameter displayed.

If you need to increment or decrement quickly the value of a parameter, you can do this by pressing the [M] key while the increment [+] key or decrement [-] key is held down.



The following messages may be displayed on the screen, in addition to the value of the parameters and the instructions of the pico-PLC:

r. xx	When the converter is powered on, this message indicates which version of the software is installed.
IdLE	When the converter is powered on and corresponding to Pr0, this message indicates that there is no alarm and that the converter is off.
run	When the converter is powered on and corresponding to Pr0, this message indicates that there is no alarm and that the converter is on. The motor shaft may be rotating.
Er. Xx	Corresponding to Pr0, this message indicates that the converter has registered an alarm (xx indicates the alarm code) and has shut off. When it registers an alarm, the converter is brought to Pr0, displaying the alarm code.
Pr. Xx	Indicates the parameter xx whose value can be displayed by pressing the [M] key.
Pb. Xx	Indicates the parameter at bit xx.
bxx.yy	Indicates the bit yy of parameter xx. By pressing the [M] key, the status of the bit is displayed.
Hxx.yy	Indicates bit yy of parameter 1xx. By pressing the [M] key, the status of the bit is displayed.
In. xx	Indicates instruction xx of the PLC program.
donE	Is displayed for about 1 second whenever a command is sent.
rESet	Is displayed for about 1 second whenever an alarm reset command is sent (b99.10).
dEF	Indicates that the drive is set to default status and must be programmed with the basic parameters of the motor.
triP.x	Indicates that the converter has malfunctioned.

3.2 Power-on for the first time

When the SLVD_N is powered-on for the first time, or after the 'load default parameters' command is sent, the message **dEF** is displayed to indicate the status of the converter.

At this point the SLVD_N is waiting for the basic parameters to be set for the motor that is connected. The basic parameters are:

Pr29	Number of motor poles	N
Pr32	Rated speed of the motor	rpm
Pr33	Rated current of the motor	A
Pr34	Number of resolver poles	N
Pr46	Phase-phase motor resistance	ohm
Pr47	Phase-phase motor inductance	mH

After setting the parameters that fit the motor, the operator must give the save data command, b99.15. The drive will calculate the correct values of Pr2, Pr3, Pr16, Pr17, Pr18, and Pr19 and save the parameters. At this point the basic parameters cannot be modified. If you want to modify one of them, you must enter b94.3=1. The "dEF" alarm will be displayed again and after updating the value of the parameter, it must be saved by entering b99.15 again.

3.3 Setting feedback

The drive can use various types of sensor for the control of the speed and current loop. The choice of the type of drive must be made in phase of order, because there are two configuration type of the drive:

- **Resolver** (sLVD1N, ...)
- **SinCos, incremental encoder, etc.** (sLVD1NE, ...)

3.3.1 Feedback configuration

The following table reassumes all the possible configurations and indicates the relative formulation of the parameters:

<i>Type</i>	<i>Description</i>				<i>N. of pulses revolution</i>	Enc. power supply
	b42.9	b42.8	b42.7	b42.6		
Resolver	0	0	0	0	-	-
SinCos + Endat	0	0	1	1	Pr196	5V dc
SinCos	0	1	0	0		
SinCos One sin wave per pole pitch	1	0	0	0	-	
Quadrature incremental encoder	0	0	0	1	Pr196	
auxiliary incremental encoder	1	1	0	1		

To the X3 connector tension of 5V is available. After to have saved the configuration the activation of the selected feedback happens to the successive start-up of the drive.

This selection configures the feedback of the speed control and of current and in the configuration of default it is used also in the position control.

In all the configurations it is possible to close the position control also on a incremental encoder connected to the X2 connector.

3.4 First commissioning

The steps to be followed carefully the first time the converter is used are given below.

- 1) Connect the motor to the converter by following carefully the diagrams in the manual.
- 2) Make sure that the converter is shut off (pin 13 of the X4 connector open).
- 3) Power the converter on.
- 4) The "IdLE" message will appear on the screen.
- 5) Set the analogue reference to 0 V (pin 6, 7 of the X4 connector) and power the converter on (24 V at pin 13 of the X4 connector).
- 6) At this point the motor shaft should be stopped. Any change in the voltage of the analogue reference should produce a proportional change in the speed of the motor. If this does not happen, control the cabling.

The converter comes with default values pre-defined that satisfy most applications. In the default status the pico-PLC in the converter runs the program (described in *Appendix*) and the following functions will be set at the input/output connectors:

X4 / inputs	
13	Converter on (24V – on)
12	Stop / Start (24V – Stop)
X4 / outputs	
15	Drive OK (24V – ok)
14	Motor Overloaded (i ² t)

Reduced and extended menu

When the SLVD_N is in the default status, only a limited number of parameters is displayed. These parameters are the only parameters necessary for those applications where the SLVD_N is used as a simple converter and where the advanced functions of the converter, for example, if the SLVD_N is used with a numeric control or with an intelligent axis board, are not used. To switch between the limited menu and the extended menu, enter b99.6: limited menu if equal to 0, extended menu is 1.

The parameters in the limited menu are:

- Pr0 Actual speed of the motor shaft in rpm (revolutions per minute).
- Pr1 Offset for the main analogue reference.
- Pr2 Full scale of the analogue reference: this is the rpm value that corresponds to a reference voltage of 10 V.
- Pr8 Value of the acceleration/deceleration ramps in seconds per 1000 rpm, with a resolution of 1 millisecond. If the acceleration/deceleration ramps must be set differently, you must go to the extended menu in order to access the Pr9, Pr10 e Pr11 parameters.
- Pr16 Integral gain of the speed regulator.
- Pr17 Speed regulator damping.
- Pr19 Peak current supplied by the converter, expressed as a percentage of the peak drive rating.
- Pr29 Number of poles of the motor.
- Pr32 Rated speed (rpm).
- Pr33 Rated current supplied by the converter (which can be maintained indefinitely) expressed as rated current of the motor (A).
- Pr35 Instantaneous current required by the motor expressed as a percentage of the peak drive rating.
- Pb99 Bit parameter for the basic commands.

The extended menu offers access to all the parameters and instructions of the pico-PLC, in addition to those specified above.

Setting the default parameters

If you want to set the default values of the converter as it was supplied by the manufacturer, do the following:

- power off the converter using the hardware (pin 13 of X4 open)
- power the converter on
- the IdLE message appears on the screen
- set b99.7 and b99.13 to 0
- issue the command b99.12
- save the set up using commands b99.14 and b99.15.

3.5 Main parameters

The extended menu is used to set all the following parameters. This menu is invoked by setting b99.6 to 1 and b99.7 must be set to 0.

DECIMAL PARAMETERS

- Pr0 Motor speed:** a read-only parameter expressed in rpm; the Pr0 message is not ever displayed on the screen. Instead, the message indicating the status of the converter is displayed.
- Pr1 Analogue reference offset.** Expressed as a count of the input converter. The limits are -8000 and +8000.
- Pr2 First full scale of analogue reference:** Unit = rpm, range= ± 10000 , default=3000. If b40.0=0 and b40.12=0, the value of Pr7 will be equal to:
 $V_{in} \cdot Pr2 / 9.76$ where V_{in} is the voltage at the analogue input.
- Pr3 Second full scale of the analogue reference:** Unit = rpm, range= ± 10000 , default=3000. If b40.0=0 and b40.12=0, the value of Pr7 will be equal to:
 $V_{in} \cdot Pr2 / 9.76$ where V_{in} is the voltage at the analogue input.
 If b42.0=1, b42.1=0, and b42.5=1, Pr3 is the speed of the virtual axis.
- Pr4 Full scale of frequency reference:** (connector X3). Unit = rpm, range= ± 32767 , default=3000. If b40.12=1 and b40.13=1, the value of Pr7 will be the following:
 If b42.5=0, $Pr7 = Fin \cdot Pr4 * 2 / 2000000$ (frequency/sign signals)
 If b42.5=1, $Pr7 = Fin \cdot Pr4 * 2 / 500000$ (quadrature signals)
 where Fin is the frequency present at the encoder input:
 $Fin = \text{enc speed [Rpm]} * \text{enc pulses turn} / 60$
- Pr5 Internal reference:** Unit = rpm, range= ± 9000 , default=0. If b40.12=1 and b40.13=0, Pr7 will be equal to Pr5.
- Pr6 Reserved speed reference (read-only):** Unit = rpm, range= ± 9000 . If b40.2=1, this value is used as a reference for the speed regulator. The active operating mode will write its speed request in parameter Pr6.
- Pr7 Main reference (read-only):** Unit = rpm, range= ± 9000 . If b40.2=0 is used, Pr7 is the reference for the speed regulator. In some operating modes Pr7 can be used as a reference for other values (torque/acceleration) and in these cases Pr7 will be expressed in the most suitable unit of measurement.
- Pr8 Acceleration ramp for positive speed:** Unit = s/krpm, range=0.002...65.535, resolution=0.001 s, default=0.002 s. Positive speed acceleration required by the motor via the speed reference is internally limited so that to achieve an acceleration of 1000 rpm, Pr8 seconds are necessary.
- Pr9 Deceleration ramp for positive speed:** Unit = s/krpm, range=0.002...65.535, resolution=0.001 s, default=0.002 s. Positive speed deceleration required by the motor via the speed reference is internally limited so that to achieve an acceleration of 1000 rpm, Pr8 seconds are necessary.
- Pr10 Acceleration ramp for negative speed:** Unit = s/krpm, range=0.002...65.535, resolution=0.001 s, default=0.002 s. Negative speed acceleration required by the motor via the speed reference is internally limited so that to achieve an acceleration of 1000 rpm, Pr10 seconds are necessary.

- Pr11 Deceleration ramp for negative speed:** Unit = s/krpm, range=0.002...65.535, resolution=0.001 s, default=0.002 s. Positive speed deceleration required by the motor via the speed reference is internally limited so that to achieve an acceleration of 1000 rpm, Pr11 seconds are necessary.
- Pr12 Deceleration ramp for limit switch and stop functions:** Unit = s/krpm, range=0.002...65.535, resolution=0.001 s, default=0.002 s. Deceleration required by the motor for limit switch and stop functions is internally limited so that to achieve an acceleration of 1000 rpm, Pr12 seconds are necessary.
- Pr13 Overspeed limit:** Unit = rpm, range=0..+13000, default=3500. If the absolute value of the motor speed exceeds the value set in Pr13, b41.0 will be =1, Otherwise, it will be = 0.
- Pr14 High speed limit:** Unit = rpm, range = ±13000, default=20. If b40.7=0 and if the difference of the speed of the motor and the reference is less than Pr14 and greater than Pr15, b41.1 will be = 1. Otherwise, it will be 0. If b40.7 = 1 and if the motor speed is less than Pr14 and greater than Pr15, b41.1 will be =1. Otherwise, it will be =0.
- Pr15 Low speed limit:** Unit = rpm, range = ±13000, default=-20. If b40.7=0 and if the difference of the speed of the motor and the reference is less than Pr14 and greater than Pr15, b41.1 will be =1. Otherwise, it will be =0. If b40.7=1 and if the motor speed is less than Pr14 and greater than Pr15, b41.1 will be =1. Otherwise, it will be =0.
- Pr16 Integral gain of the speed regulator:** Range=0...32767, default = N.A.
- Pr17 Damping of the speed regulator:** Range =0...32767, default = N.A. If Pr16=0, Pr17 is the proportional gain of the speed regulator.
- Pr18 Band width limiter:** Unit =128μs, range=1..1000, default = N.A. Pr18 is used to set the time constant of a first order filter placed on the digital signal of the torque request. The frequency of the filter cut will be: 1240/Pr18 Hertz.
- Pr19 Peak current:** Unit =%, range=0...100.0%, resolution=0.1%, default = N.A. This is the maximum current that the converter can supply to the motor. It is expressed as a percentage of the peak current of the converter. In general, it should never exceed three times the rated current of the motor.
- Pr20 DC bus voltage:** Unit =volt, read-only parameter. Displays the value of the voltage present on the DC bus.
- Pr21 Torque limiter (read-only):** Unit = %. Can be used by the operating modes to limit the torque to the motor.
- Pr22 Auxiliary analogue reference:** Unit = %. The value displayed will be $Pr22 = V_{in} \cdot 100 / 9.76$. The resolution is of 0.2%.
- Pr23 Alarm code:** This is the code for the alarm that is present. Code 0 represents the absence of alarms. Consult the table of alarm codes for more details.
- Pr24 Latest alarm:** This parameter contains the latest alarm. Pr24 will be set to 0 during the execution of the alarm reset command (b99.10).

- Pr25 Software version code (read-only):** Indicates the version of the software that has been installed.
- Pr26 Serial line speed code:** Default=5. This is the code for programming the transmission speed. For more information, consult the section on the serial interface.
- Pr27 Serial line address code:** Default=0, range =0..31. For more information, consult the relevant section.
- Pr28 Motor shaft position (read-only):** Unit = steps, range=0...4095. Indicates the absolute position of the resolver.
- Pr29 Number of motor poles:** Range =2..64, default = N.A.
- Pr30 Offset of the resolver position:** Default=0. Used to correct electronically the mechanical position of the resolver.
- Pr31 Operating mode:** Default=0. Used to select the active operating mode. The value 0 means that no operating mode has been selected.
- Pr32 Rated speed:** Unit = rpm, range=0...9000, default = N.A. This is the rated speed of the motor. The speed that has been set is used to limit the speed request. Therefore, it should be set to about 10% greater than the maximum operational speed.
- Pr33 Rated current of the motor:** Unit=range=0.5...5.0A, resolution =0.1A, default = N.A. The rated current of the motor must be set.
- Pr34 Number of poles on the resolver:** range = 2, 4, 8; default = N.A.
- Pr35 Torque monitor:** Unit = % of the torque at peak current, resolution 0.1%. Indicates the percentage of the torque or of the current that the motor is supplying.
- Pr36 Thermal image winding (read-only):** Unit = % of the rated temperature. Indicates the estimate of the heat in the innermost coils of the motor. If this reaches the value of 100.0 % equal to the nominal value, b41.11 will become 1 and therefore the current will be limited to the nominal value.
Description: if the drive generate the max current, starting from 0 current, after 2s, Pr36=100% and Pb41.11=1 result: the drive limits the current at the rated current. This situation remains until the drive generates "0" current and after 35s Pr36 is "0" again.
- Pr37 Thermal image of the braking resistor (read-only):** Unit = % of the rated temperature. Indicates the estimate of the heat of the braking resistor. If the value reaches 120.0 %, the converter issues an alarm.
- Pr38 Auxiliary analogue output:** Unit =% of 4.5V, default=0, range =±100.0%, resolution 8 bit. If b40.11 = 1, the auxiliary analogue output will be equal to 450·Pr38/100 volts.
- Pr43 Zero encoder offset.** Range 0...4095, default=0. This parameter is used to modify the position of the output zero trace for the zero resolver (Pr28).
- Pr44 Number of pulses per revolution:** Range 4...8000, default=1024. This is the number of pulses per revolution that is used by the simulation encoder. The maximum frequency is 160 kHz.
- Pr45 Main analogue input:** Unit=8000esimi of 9.76V, range =±8192. Represents the value of the main analogue input.
- Pr46 Motor resistance:** Unit ohm. The phase-phase resistance of the motor.
- Pr47 Motor inductance:** Unit Mh. The phase-phase inductance of the motor.
- Pr48 Can bus speed code:** Default=0, see the section *CANBUS*.
- Pr49 Can Open Address.** The addresss range is from 1 to 127. Default: "0"
- Pr164 Speed feedback filter.** Default = 100, range := 1...255.
- Pr188 Analogue output pointer.** The number indicates which parameter to monitor. It comes used with to the Pr189. If the parameter pointed is Pr0, will be had in escape ±4,096V when Pr0=Pr32. if the parameter pointed is Pr35, will be had in escape 4,096V when Pr35 is equal to the pick current. For the other parameters, the range in escape is ±512 counts = ±4,096V. Therefore if the parameter to monitor necessity

more counts, is necessary to attribute to Pr189 a such value to bring back the scale of reading of the parameter within the 512 counts: $2Pr189$ (see par. "analogue outputs programmable").

Pr189 Analogue input scale. Defines the scaling of the analogue output. Default = 0.

Pr196 No. of FBK. Encoder pulses. Default= 1024, range= -32768÷+32767. Indicates the number of pulses per revolution (times 4 in the count) ranging from 1 to 32767, and it can be set <0 to reverse the count only with incremental encoders and not with SinCos encoders, as the latter require a correct cabling of sine-cosine signals (traces A and B).

Pr197 Feedback break threshold. Amplitude sinusoidal signals threshold (resolver and SinCos). [Count]. Default = 250.

Pr200 N. of turn for Multiturn encoder. (read only).

Pr201 Encoder vibration step. (see section "encoder phasing")

Pr202 Encoder CAN address. (see section "encoder CAN")

Pr206 Nominal DC BUS. When the drive is supplied in continuous voltage, the power supply voltage value must be written in this parameter. The voltage must not inferior to 12V. This configuration is enabled at the start-up the drive. With b39.0=1 is enabled the undervoltage alarm.

Pr208 Braking resistance. Default: 40Ω.

Pr209 Power of the braking resistance. Default: 60W.

BINARY PARAMETERS

The binary parameter Pb40 can be read and set and then stored. The binary parameter Pb41 provides indications about the status of the system. The parameters Pb42 and Pb99 be read and set and then stored.

b39.0 Undervoltage in continuous current. b39.0=1 When the drive is supplied in continuous voltage, this bit permits the control of the undervoltage alarm.

b39.11, b30.12 Select the encoder input maximum frequency. The table shows the configurations:

Maximum frequency (MHz)	b39.12	b39.11
5.0	0	1
2.5	0	0
1.25	1	1
0.625	1	0

b39.14 CANopen Node Guard watchdog. (see par. “CANopen”).

b39.15 CAN: encoder receive watchdog. (see par. “encoder CAN”).

b40.0 Selection of the first or second full scale of the speed reference: Default value=0. If = 0, Pr2 will be used to rate the analogue reference. If = 1, parameter Pr3 will be used.

b40.1 Activation of the algorithm to suppress vibration at 0 speed: Default=0. If = 1, the algorithm is turned on.

b40.2 Selection of the reserved/user reference: If = 1, the reserved reference of the operating mode in use is used. If = 0, the reference selected by b40.0, b40.12 and b40.13 is used. Default = 0.

b40.3 Reference hold: Default=0. If = 1, the reference will not be updated and the motor will not follow the variations of the input reference. If = 0, the reference will follow the variation of the input reference.

b40.4 Left limit switch: Default=0. If = 1 and the reference selected requires negative speed, the reference is set to 0 following the ramp set in Pr12. If = 0, no control is made.

b40.5 Right limit switch: Default=0. If = 1 and the reference selected requires negative speed, the reference is set to 0 following the ramp set in Pr12. If = 0, no control is made

b40.6 Stop function: Default=0. If = 1, the motor is set to zero speed following the ramp set in Pr12.

b40.7 Selection of the absolute/relative speed window: Default=0. If = 0, the speed window Pr14 Pr15 b41.1 will function in relative mode. Otherwise, if = 1, it will function in absolute mode.

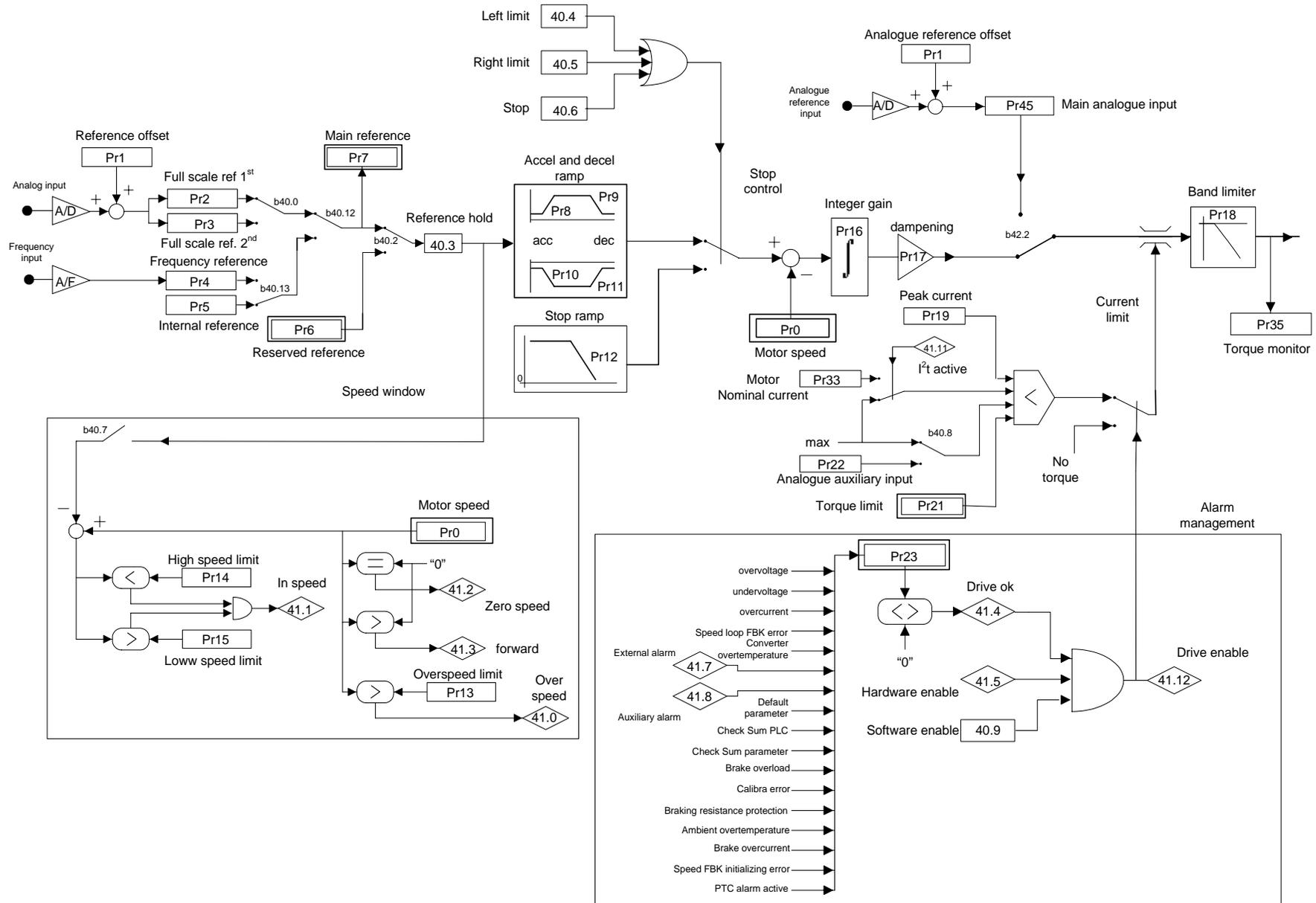
b40.8 Analogue torque limit: Default=0. If = 1, Pr22 will be used and also the auxiliary analogue input in order to limit the torque to the motor. The sign of voltage at aux. differential analog input doesn't interest.

b40.9 Software enable: Default=1. If = 0, the converter cannot be enabled.

b40.10 Reserved.

b40.11 Selector for auxiliary analogue output: Default=0. If = 0, a signal proportional to the torque (b42.4=1) or to the speed (b42.4=0) supplied by the motor will be present at the auxiliary analogue output. If = 1, a value proportional to Pr38 will be present.

- b40.12 Selection of the digital/analogue reference:** Default=0. If = 0, the analogue input will be selected as the main reference. If = 1, the reference will be digital and b40.13 can be used to select parameter Pr4 or parameter Pr5.
- b40.13 Selector of internal reference Pr5 or frequency reference Pr4:** Default=0. If b40.12 = 1, b40.13 can be used to make the selection. If = 0, the internal reference can be used. If = 1, the frequency input (encoder-in) which can be configured as frequency/direction or as a quadrature signal by using b42.5.
- b40.15** Reserved.
- b41.0 Overspeed:** When the absolute value of the motor speed exceeds the value set in Pr13, b41.0 = 1. Otherwise, b41.0 = 0.
- b41.1 In speed:** If b40.7 = 0 and if the difference in speed between the motor and the reference is less than Pr14 and greater than Pr15, b41.1 = 1. Otherwise, = 0. If b40.7=1 and if the motor speed is less than Pr14 and greater than Pr15, b41.1 =1. Otherwise, = 0.
- b41.2 Zero speed:** If the motor speed (Pr0) = 0, b41.2=1. Otherwise, b41.2 = 0.
- b41.3 Forward:** If the motor speed (Pr0) is positive, b41.3 = 0. Otherwise, b41.3 = 1.
- b41.4 Converter O.K.:** If = 1, there is no alarm. Otherwise, = 0.
- b41.5 Status of hardware enable:** When hardware enable is present, = 1.
- b41.7 External alarm:** An alarm that can be used by the user.
- b41.8 Auxiliary alarm.** A second alarm that can be used by the user.
- b41.9 CANbus watchdog:** This bit is set to 1 at every block sync reception via SBCCAN.
- b41.10 Saturation of the speed regulator:** b41.10=1 when the speed regulator is supplying the maximum current.
- b41.11 I²T active:** Indicates that Pr36 has reached the 100.0 % value and therefore the converter is limiting the current to the nominal value.
- b41.12 Converter enabled.**
- b41.13 Bus warning:** Indicates a momentary communication error on the SBCCAN.
- b41.14 Bus off error:** Indicates a permanent communication error on the SBCCAN.
- b41.15 CANbus watchdog:** This bit is set to 1 at every sync (0 or 1) reception via SBCCAN.
- b42.0 Virtual encoder enabled:** Default=0; 1= function enabled. See the section, *Other useful functions*.
- b42.1 Encoder port direction (X3 connector).** Default=0; 0=output, 1=input.
- b42.2 Torque control:** Default=0. If set to 1, the main analogue reference is assumed as the reference for the torque control (torque servocontrolled mode).
- b42.5 Frequency input (X3 connector):** If set to 1, the frequency input is programmed to receive two quadrature phases and this is the default value. If set to 0, a frequency/direction type of input can be received.
- b42.6, b42.7, b42.8 and b42.9 Selection the type of feedback.** Is possible choose between resolver and encoder.
- b94.3 Basic parameters keylock.** If set to 1, it is possible to modify the basic parameters (see the section *Power-on the SLVD_N for the first time*).
- b94.14 Set absolute position on encoder Multiturn.**
- b99.5 Enable transmission CANopen blocks.**
- b99.6 Extended menu enable:** Default=0. If set to 1, the extended menu is enabled.
- b99.7 Safety:** Default=0. If set to 1, parameters cannot be modified.
- b99.8 UV auto reset:** Default=0. If set to 1, the under-voltage alarm will automatically be set to 0 when power returns.
- b99.13 Status of the pico-PLC:** Default = 1. If set to 1, the PLC program is executed. If set to 0, the pico-PLC is in stop and the PLC instructions can be modified.
- b231.1 Set encoder pulses as exponent on base 2.**



3.6 Basic commands

In order to send the following commands, b99.7 must be set to 0. To send the b42.3 and b94.1 commands, b99.6 must also be set to 0.

- b42.3 Reinitializing the serial line and the SBCCAN.** Command to initialise serial communication whenever the speed value of the serial line (Pr26) has been modified. Command to initialise the SBCCAN whenever the address or the function mode has been modified. The serial line and the SBCCAN are in any case initialise when the converter is powered on.
- b94.1 Command to set the main reference offset to 0.** This command is used to automatically set the Pr1 parameter in order to automatically set the voltage offset on the main analogue reference to 0. This operation can be done only if the absolute value of the offset is less than 200 Mv.
- b94.8 Value comparator.** See the section, *Other useful functions*.
- b94.9 Value comparator.** See the section, *Other useful functions*.
- b94.10 Value comparator.** See the section, *Other useful functions*.
- b94.11 Value comparator.** See the section, *Other useful functions*.
- b99.10 Command to reset alarms.** This command sets Pr23 and Pr24 to 0. If the alarm continues, it is displayed on the screen. This command cannot be used if there is a check-sum error (Pr23 = 10, 11). In this case, it is necessary to set the default parameters (b99.12) and then reset the alarm.
- b99.11 Default values of the parameters in operating mode.** This command sets the operating mode parameters to the default values. The command is executed only if b40.2 = 0.
- b99.12 Default values.** This command sets all parameters to the default values and sets those used by the operating mode to 0. Furthermore, it sets the pico-PLC program as described in *Appendix F*. There is a check-sum alarm, Pr23 and Pr24 will be set to 0, thereby permitting the alarm to be reset. The command is executed only if b99.13 = 0.
- b99.14 Storing of the pico-PLC instructions.** This command saves the pico-PLC program. It cannot be used if a check-sum alarm has been indicated. In this case, it is necessary to set the default parameters, reset the alarm and then store the new parameters.
- b99.15 Storing of parameters.** This command stores all parameters. It cannot be used if a check-sum alarm has been indicated. In this case, it is necessary to set the default parameters, reset the alarm and then store the new parameters.

3.7 Speed control adjustment

SOME IMPORTANT CONCEPTS

SPEED LOOP: The main task of a converter is to control motor speed so that it follows as faithfully as possible the speed request that is generally known as the REFERENCE.

Faithfully following the reference means that the motor speed should equal the reference in static conditions and also that the motor speed is as equal as possible to the speed requested during dynamic conditions. To carry out this task, the converter must know some of the features of the motor used and the mechanical part attached to it. This information is communicated to the converter by using the so-called ADJUSTMENT PARAMETERS.

ERROR: The error is the difference between the reference speed and the motor speed. The size of the error is used by the speed loop in order to evaluate how much current must be supplied to the motor, based on the adjustment parameters.

TORQUE: The current that circulates in the windings of the motor is transformed in torque, thereby allowing the motor to accelerate or decelerate.

GAIN: Given the typical applications of the SLVD_N converter, when we speak of gain in this document we refer to the rigidity of the axis, better known as the STIFFNESS.

To better illustrate what stiffness means, we can imagine a motor controlled by a converter with a requested speed of 0. The motor shaft will appear immobile, but if we apply a torque to the shaft, it will demonstrate an angle that is proportional to the torque applied. Suppose we apply the rated torque of the motor and measure the stiffness in degrees. The measured degrees will be the index of the regulator tuning quality. Clearly, it is not the only quality index.

WHAT IS NEEDED

To adjust a SLVD_N converter correctly, an oscilloscope with memory must be used. A technician who can use it to carry out the operation will also be needed. If it is not possible to use an oscilloscope, a more approximate but applicable adjustment method will be illustrated at the end of this section.

BEFORE BEGINNING

Study the diagram below carefully (Fig. 1):

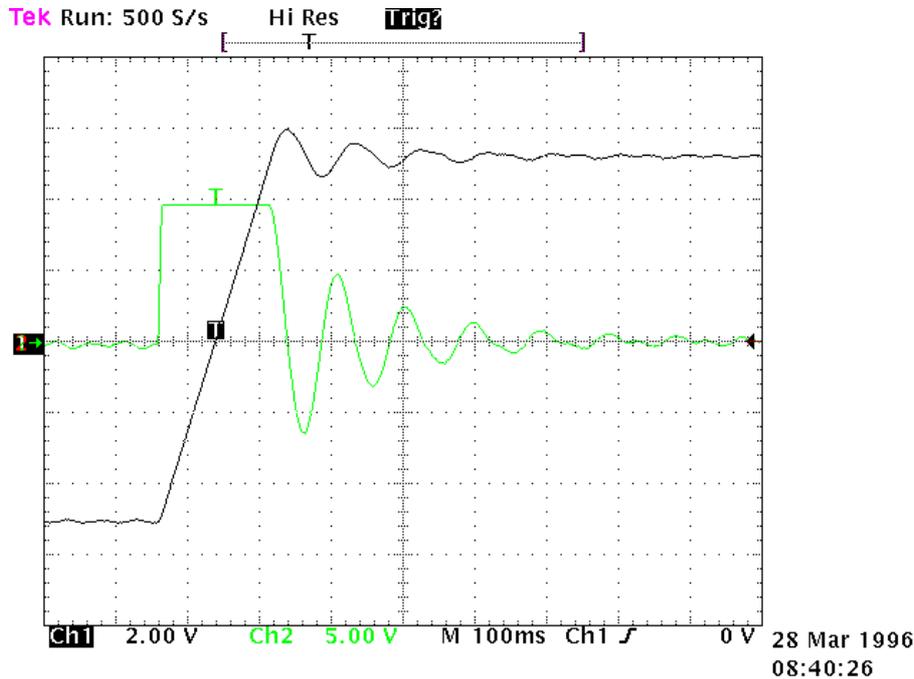


Fig. 1

This diagram shows the response of the system to a square wave speed reference. Channel 1 (Ch1) represents the speed and channel 2 (Ch2) the current of the motor. In practice, the probe has been connected to terminal 6 of the X4 (Vout). The two traces cannot be seen at the same time, but the trace to be displayed can be programmed using the binary parameter Pb42.4. The V/div scale and the time basis will not be discussed here since they can vary greatly.

ESTIMATING THE Pr16

Before turning the converter on, the user should estimate the value of Pr16. The value of Pr16 is what defines the gain of the system. To convert the value of Pr16 into grades per rated torque, the formula to be used is the following: $\alpha = \frac{Pr33 * 100}{Pr16 * I_{pd}} .28$ where α represents the

stiffness and I_{pd} is the peak current of the drive. Before using the formula, Pr33 must be set with the correct value of the rated current of the motor. To evaluate the correct value of α , let's consider that, if the mechanical part to be moved is rigid (non-elastic) and if there is no transmission play, the optimal stiffness would be about 4 degrees. If the mechanical part is not rigid enough, it could be necessary to reduce the gain. If the torque of the motor has been sized in order to obtain strong acceleration, but during the operation, the disturbing torques are very low, it is possible to choose stiffness angles of 20, 30 or 40 degrees, thereby maintaining acceptable performance. If it is difficult to choose the proper stiffness angle, the user can begin with 10 degrees that is the default adjustment if a motor with the same rated current as the converter's is used.

At this point, let us set the Pr16 to the estimate and turn on the axis with a square wave reference. The user must be careful to choose reference ranges and frequencies in order to avoid problems if the axis has a limited course. By observing the oscilloscope we will note that as Pr17 varies, the response will change. For decreasing values of Pr17, the response of the system will be as shown in figure 2 below:

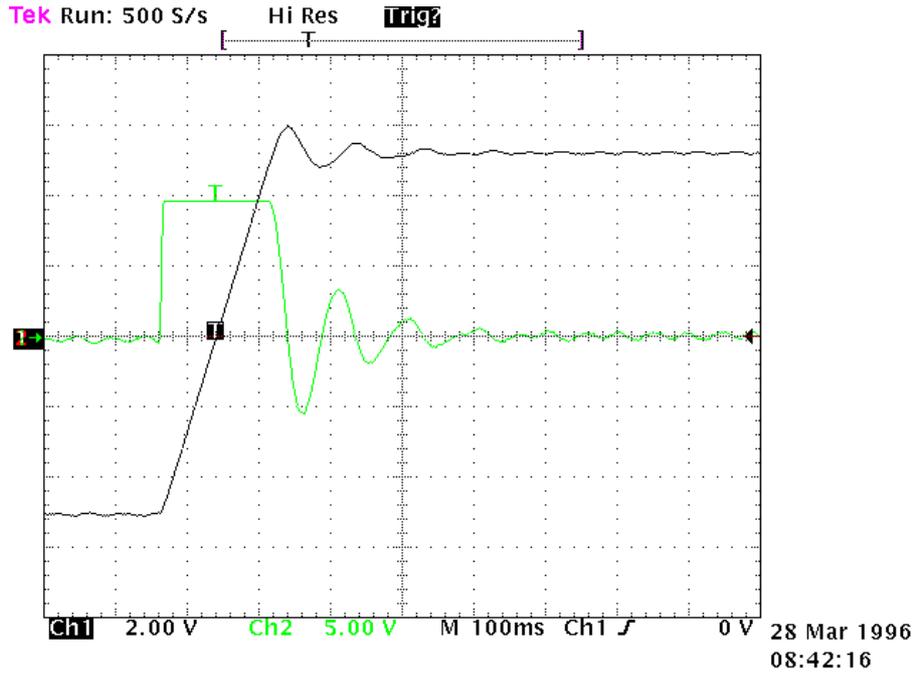


Fig.2

For increasing values of Pr17, the response of the system will be similar to what is shown in figure 3 below:

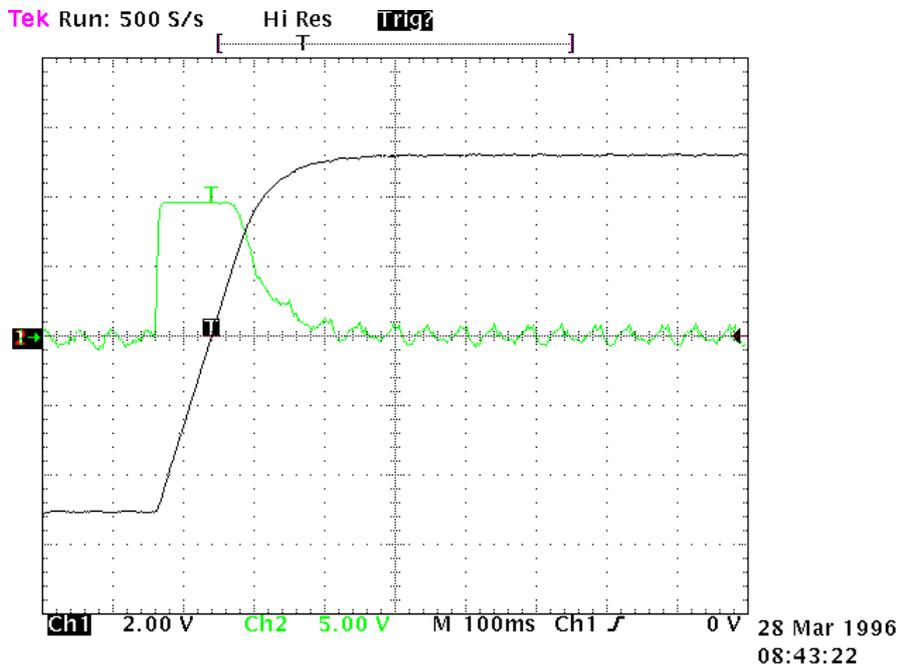


Fig.3

The optimal value of Pr17 will be attained with a response of the system as shown in figure 4 below:

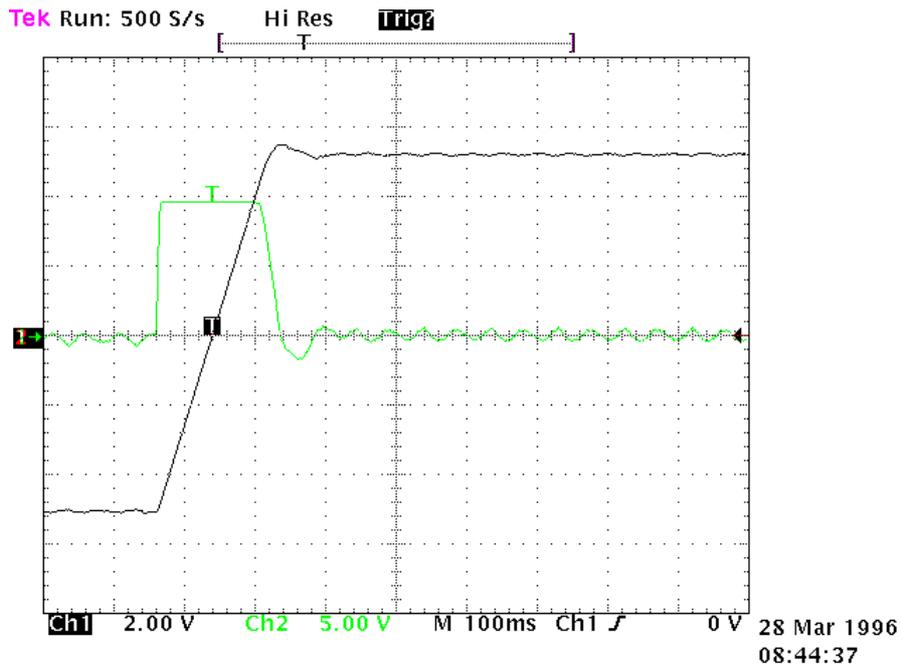


Fig. 4

An overshoot of about 10% must be obtained. It is important that after the overshoot, an undershoot does not occur.

Once the optimal value of Pr17 has been established, we must analyze the movement of the axis. If it moves without vibrations and acoustic noise, the adjustment of the system is complete. Otherwise, we must repeat the preceding procedures with lower values of Pr16.

In some applications it is possible to reduce acoustic noise by using a higher value of Pr18. Figure 5 shows that once the optimal adjustment has been achieved, there is also an oscillation of the current that can produce acoustic noise and mechanical vibration. By raising the value of Pr18 to 3, the situation is much improved (fig. 6).

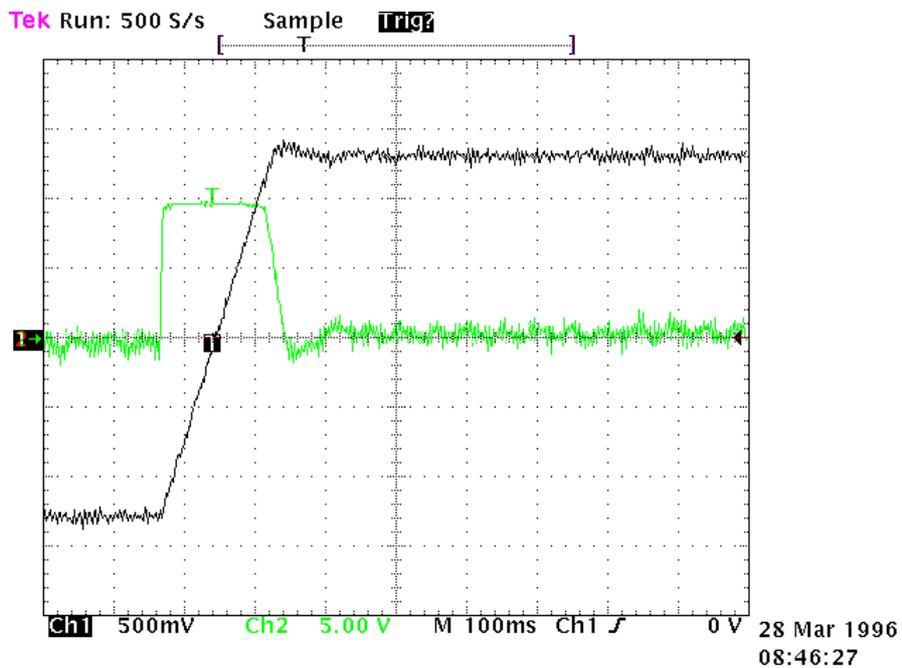


Fig. 5

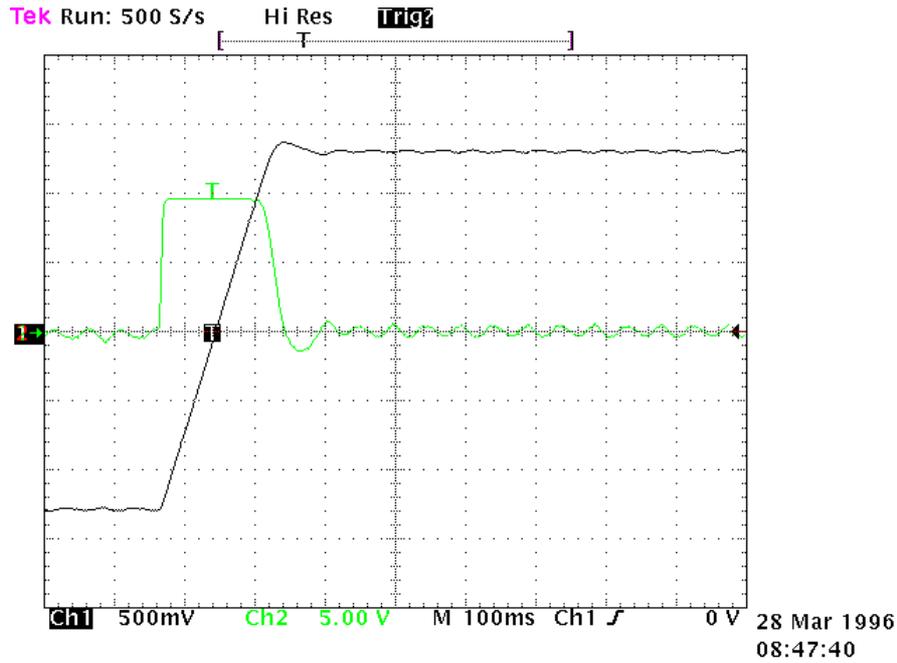


Fig. 6

If mechanical parts are used which very easily tend to enter into oscillation, we recommend you use very low values of Pr16. In this configuration the SLVD_N typically dampens the torque request of the motor in order to avoid triggering mechanical oscillations. This configuration is shown in figure 7.

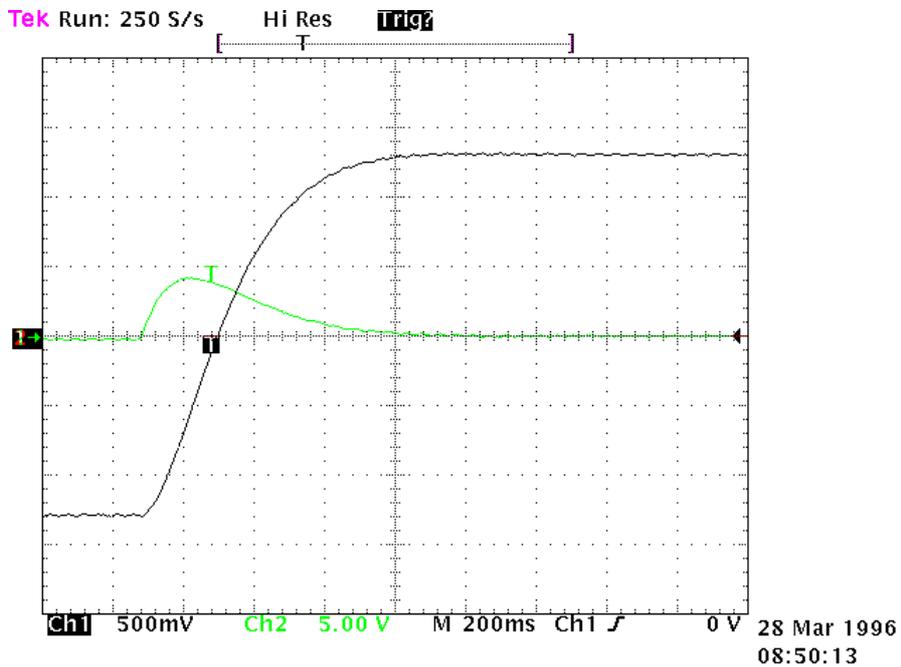


Fig. 7

ADJUSTMENT WITHOUT USING INSTRUMENTATION

If you do not have an oscilloscope, you must:

- A) Determine the value of Pr16 as described above.
- B) Determine the Pr17 parameter by using the following formula:

$$\text{Pr 17} = 1488 \cdot \sqrt{\frac{153.41 \cdot \text{Pr 16} \cdot J_{\text{tot}}}{Nm_{\text{picco}}}}$$

where: J_{tot} is the total inertia (motor + load) expressed in kgm^2 .

Nm_{picco} is the available torque with the peak current of the converter.

- C) Turn on the converter and use the external control to move the axis. Move Pr17 to find the value where the axis seems to move best.
- D) Estimate the value of Pr18 by using the following formula:

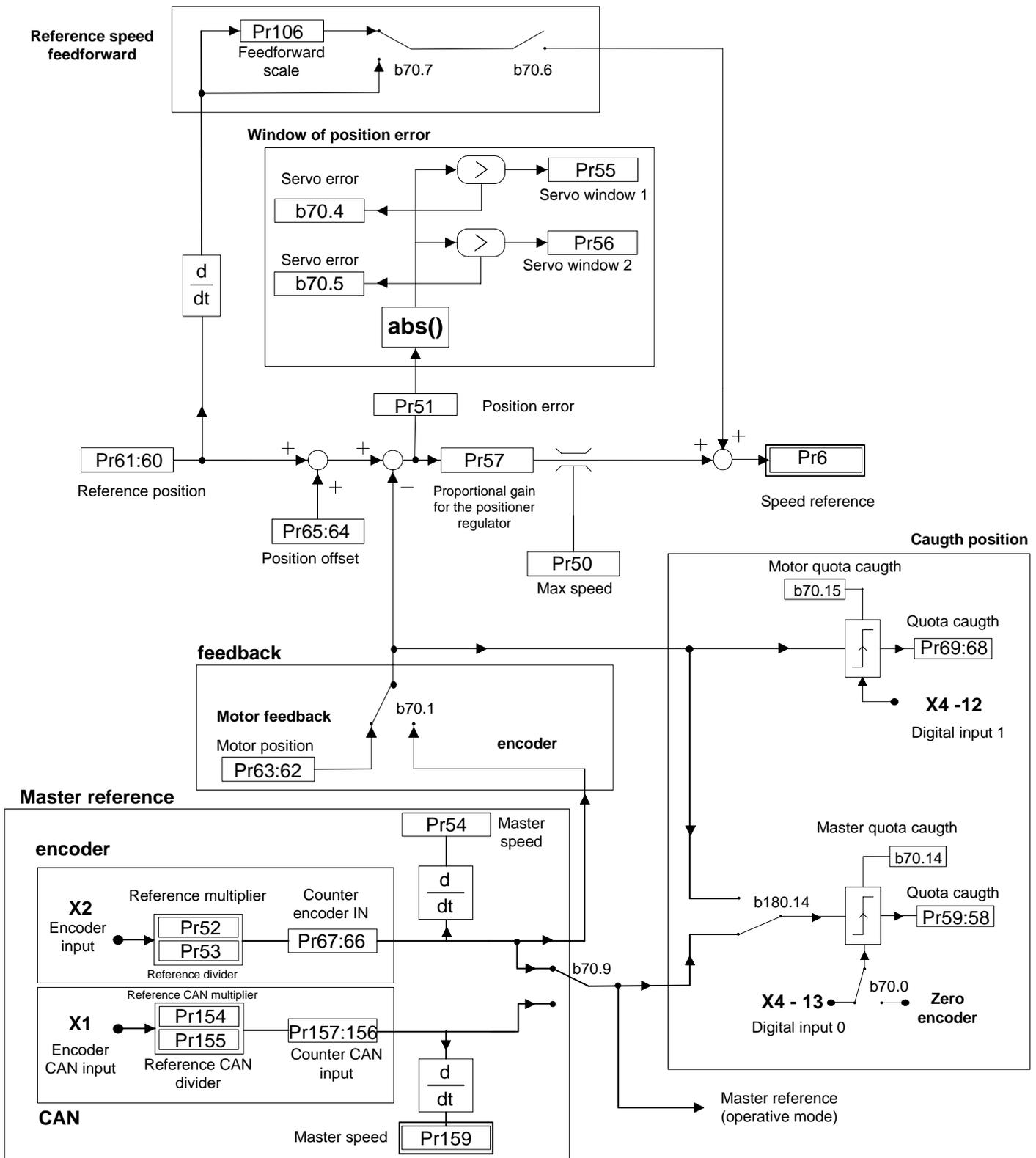
$$\text{Pr 18} = 0.68 \cdot \frac{\text{Pr 17}}{\text{Pr 16}}$$

If the result is less than 1, Pr18 must be set to 1.

If the adjustment is not satisfactory, repeat the procedure with lower values of Pr16.

3.8 Operating modes

Parameter Pr31 (default = 0) is used to select the operating mode. Every operating mode controls speed using parameter Pr6 and can use parameter PR21 to limit the torque at the motor (see the block diagram). Speed control will use as reference Pr7 or Pr6, depending on the value of b40.2. Before changing Pr31, b40.2 must be set to 0 in order to avoid unwanted movements of the motor. Therefore, it is possible to set Pr31 to the value that corresponds to the selected operating mode. The parameter b99.11 is used to load the default parameters for the selected operating mode. By setting b40.2 to 1, the operating mode will be turned on. All operating modes need to control the motor in position (11, 13, 14, 15) by using the position loop described in the diagram in the figure.



Pr50 **Maximum speed.** Unit = rpm, default = 3000, range = 0...9000. This parameter limits the maximum speed of the motor. It can be useful to limit the speed during a sudden link or during a quick change of speed.

Pr51 **Position error.** Range = -32768...+32767.

Pr52 **Reference multiplier.** Default = 1, range = -32000...+32000. Using this parameter and Pr53, the user can set the ratio desired for the input reference frequency.

- Pr53 Reference divider.** Default = 1, range = -32000...+32000. Using this parameter and Pr52, the user can set the ratio desired for the input reference frequency.
- Pr54 Encoder-in rotation speed (read-only).** Unit = rpm. Indicates the input reference frequency translated into rpm (based on 4096 imp/revolution).
- Pr55 Window for servo-error 1.** Unit = steps, default = 1000. If the position error as an absolute value exceeds the value set in Pr55, b70.4 is set to 1. Otherwise, b70.4 = 0.
- Pr56 Window for servo-error 2.** Unit = steps, default = 1000. If the position error as an absolute value exceeds the value set in Pr56, b70.5 is set to 1. Otherwise, b70.5 = 0.
- Pr57 Proportional gain for the position regulator.** Default = 100, range 0..32000.
- Pr58:59 Encoder in captured.** Unit = steps. The value encoder master is captured on the positive edge of the selected input (see b70.0).
- Pr60:61 Regulator position reference.** Unit = steps.
- Pr62:63 Motor position (fbk).** Unit = steps. If incremented by 4096 steps per revolution.
- Pr64:65 Position offset.** Unit = steps.
- Pr66:67 Encoder-in counter.** Unit = steps.
- Pr68:69 Value captured.** Value of the position of the motor captured on the positive end of the input (X1-10). Unit = steps.
- Pr106 Feed forward scale.** Default = 0, the range is: from 0 to 2000, but if Pr106=1000 the feed forward doesn't use the scale.
- Pr154, Pr155, Pr157:156 and Pr159** see par. "Encoder CAN".
- b70.0 Encoder in capture.** Default = 0. If = 0, the capture of the value encoder master is made from input 0 (X1-9). Otherwise, it is made by the input of the zero trace encoder (X3) (see *operating mode 14*).
- b70.1 Feedback.** Default = 0. If = 0, feedback is done by the resolver. If = 1, feedback is done by the encoder (X3). In this last case, the parameters Pr52 and Pr53 serve to rate the pulses per revolution at 4096.
- b70.2 Feedback direction.** Default = 0. If = 1, the rotation of the motor is inverted. Only with feedback done by the resolver.
- b70.4 Servo error.** B70.4 will be set to 1 if the position error as an absolute value exceeds the value set in Pr55.
- b70.5 Servo error.** B70.5 will be set to 1 if the position error as an absolute value exceeds the value set in Pr56.
- b70.6 Feed-forward enable.** If set to 1, the feed-forward on the position regulator is enabled.
- b70.7 Feed forward scale enable.** If B70.6=1, is possible enable the feed forward scale.
- b70.9 Master frequency reference Encoder in 0 – Encoder CAN 1**
- b70.14 Value master captured.** If set to 1, this means that the value master has been captured. The user must set the bit to 1 (see *operating mode 14*).
- b70.15 Value motor captured.** If set to 1, this means that the value motor has been captured. The user must set the bit to 1.
- b180.14 Master/Motor reference captured.**

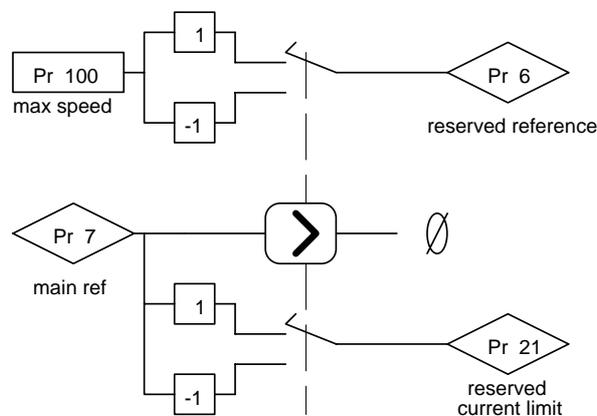
3.9 Torque control (operating mode 1)

This operating mode does not control the torque in the classic way since the speed control continues to work to control the speed limit. The torque reference will be the Pr7 main reference. To set up the torque control, you must first adjust the speed control in order to establish a stable system and then set Pr31 = 1 in order to program the operating mode by setting the default values with the command b99.11. Set Pr2 = 1000 (10 V = 100.0 % of the torque), b40.0 = 0, b40.12 = 0, b40.2 = 1 to enable the reserved reference and Pr100 to limit the maximum speed of the motor.

OPERATING MODE 1 PARAMETERS

Pr100 **Maximum speed.** Unit = rpm, default = 3000, range = 0..9000. This parameter is used to limit the absolute maximum speed of the motor during the torque function.

opm 1 for sLVD drive



3.10 Digital Lock + Positioner (operating mode 13)

Operating mode 13 includes the Digital Lock, dynamic positioner and flow speed functions in order to use them at the same time. The tracking function refers to the input frequency signal (X3 connector) set as an input encoder signal by setting b42.0 = 0, b42.1 = 1, and b42.5 = 1. This encoder signal is counted at every end of the communication of A and B signals. The counter of the motor position is incremented at the rate of 4096 steps per revolution. The user can program the ratio between the master and the slave by using parameters Pr52 and Pr53. It is possible to choose the ramp to use during the engaging or release phase (Pr103). See the connection diagrams in the section, *Input frequency connection*. If you use a digital input for the engaging command, the digital input 0 in FAST-IN mode must be used in order to minimize phase errors.

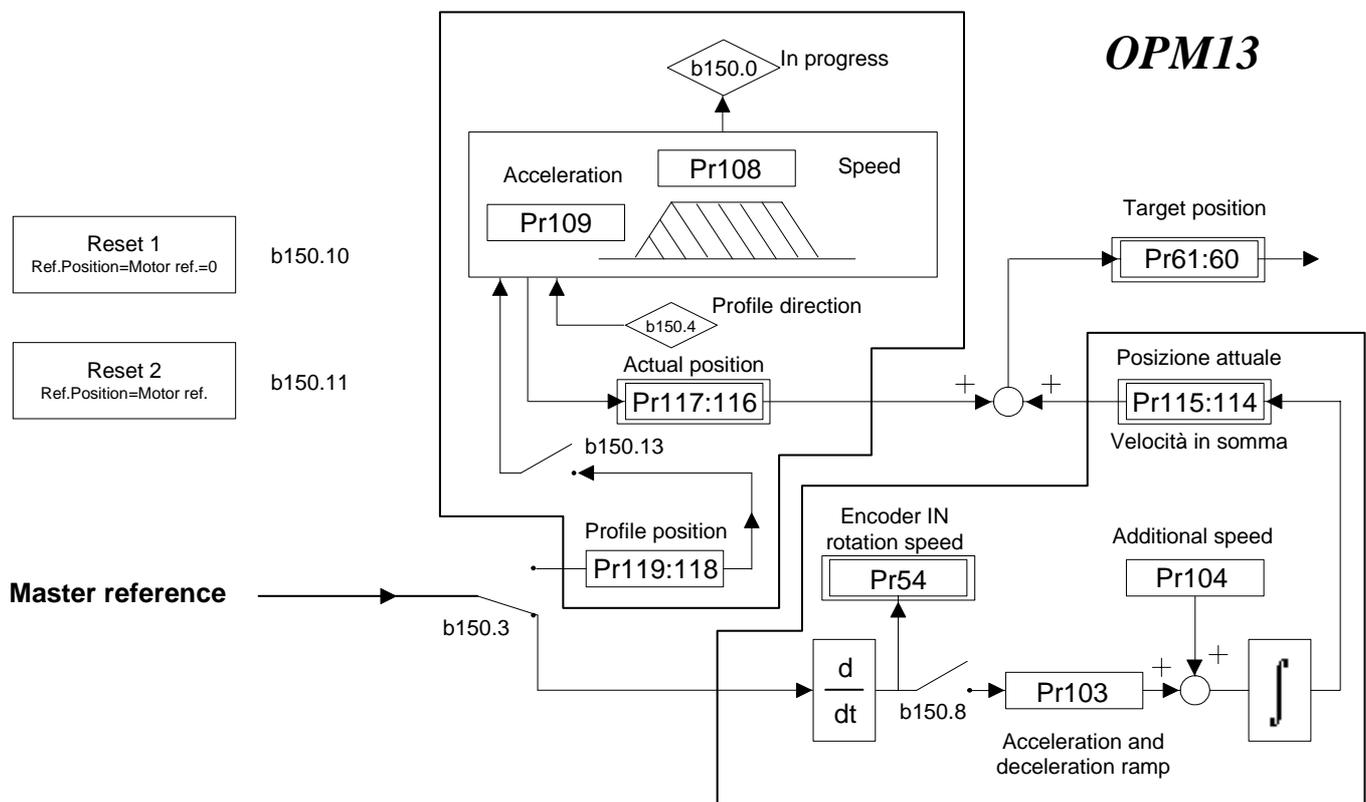
The positioner function follows a trapezoidal profile in which the acceleration and deceleration ramps are defined by Pr109, the full speed by Pr108 and the final position by Pr118:119 (one revolution of the motor equals 4096 steps). The parameters can be modified at any time. The current position of the positioner is given by the parameter Pr116:117.

You can add a speed by using Pr104.

OPERATING MODE 13 PARAMETERS

- Pr103** **Acceleration and deceleration ramp (el. Axis).** Unit = s/krpm, default = 500, range = 0..30000, resolution = one thousandth of a second. The acceleration and deceleration required for the motor can be limited in order to achieve a jump of 1000 rpm that takes Pr103 thousandths of a second. This can be useful when the axis is suddenly attached.
- Pr104** **Addition speed.** Default=0, range 0..±6000.
- Pr108** **Full speed (positioner).** Unit = rpm, default=1000, range = 0..+9000. This is the full speed that will be used during the generation of the position profile.
- Pr109** **Acceleration time (positioner).** Unit = s/krpm, range = 0.002..30.000, resolution = 0.001s, default=0.500 s. This is the acceleration ramp that will be used during the positioning profile.
- Pr114:115** **Actual position (electrical shaft).** Unit = steps; read-only parameter. Indicates the actual position with reference to the electrical shaft.
- Pr116:117** **Actual position (positioner).** Unit = steps; read-only parameter. Indicates the actual position with reference to the trapezoidal profile.
- Pr118:119** **Final position (positioner).** Unit = steps; used to set the final position that is desired for the generator of the trapezoidal profile, based on 4096 steps per revolution.
- B150.0** **Active positioner.** During the positioning (Pr118:119 ≠ Pr116:117) this bit is high.
- B150.2** **Engaged electrical shaft.** During the engaging phase when the ramp (Pr103) is not 0, this bit indicates the end of the transitory phase.

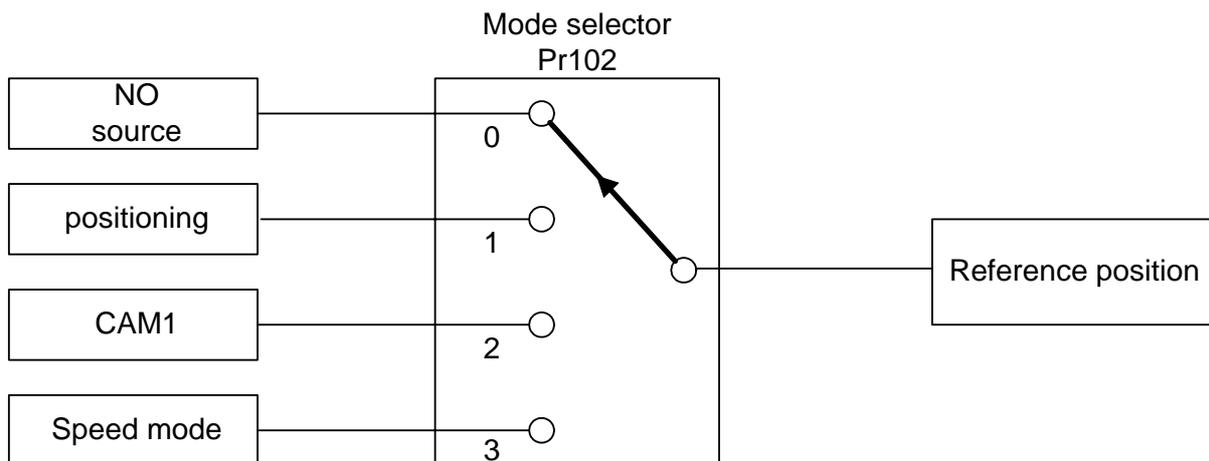
- B150.3 Encoder in selection.** If 0, the encoder input, conditioned by Pr52 and Pr53, is used as the master for the electrical axis function. If 1, it updates directly Pr118:119 to execute the step like function or pulses train.
- B150.4 Profile direction.** Read-only flag. Indicates the direction of the motion of the positioner.
- B150.6 Profile feed-forward.** Default=0. If 1 the profile feed-forward is disabled.
- B150.8 El. Axis engaging/release.** This bit it used to engage (= 1) and release (= 0) the axis from the input encoder reference.
- B150.10 Type 1 reset.** Command to set all the motor position and reference to 0.
- B150.11 Type 2 reset.** Command that sets the position of the motor shaft (Pr62:63) to the main reference (Pr60:61) and of the positioner (Pr116:117) by setting that of the electrical shaft to 0.
- B150.13 Final position evaluation enable/disable (Pr118:119).** Default = 1. If 0, eventual modifications to Pr118:119 will not be considered.



3.11 Electronic cam (operating mode 14)

Operating mode 14 is expressly designed to meet the needs of packaging machines that require electronic cams. This program is in the drive's basic configuration and it can be programmed by selecting Pr31=14 and b99.11=1, parameters to select the operating mode and to select default parameters of operating mode.

By setting b40.2 to 1, the OPM14 will be turned on, and using opportunely the mode selector Pr102, is possible select the source for the position loop. The possible sources are:



In OPM14, counters for the position loop are visualized to module (Pr60:61; Pr62:63), and the value of the module is set on the parameter Pr114:115.

3.11.1 Positioning

This is a trapezoidal profile generator, with the following user-definable parameters:

- **speed profile**
- **acceleration and deceleration ramp**
- **final value in motor step**

The parameter referred to the final position is absolute. The difference between the final position (Pr119:118) and the reference position (Pr60:61), generates the direction of the movement.

The generator of the profile begins when the Pr102 is equal to 1, and when reached the position, the mode selector is automatically set to zero. Alternatively with the bit Pb150.3=1 (and Pr102=2), the quota written in the final position comes added algebraically with the reference of the master in the CAM1 generator. When the profile is finished, the bit Pb150.3 is automatically set to zero; it can be activated again if another quota is loaded in the final position (Pr119:118).

3.11.2 Speed mode

It activates with Pr102=3 and the parameters are Pr100, speed, and Pr101, acceleration and deceleration ramp.

3.11.3 Electronic cam

Four tables are available, namely TAB0, TAB1, TAB2 and TAB3, that have been implemented to perform a series of cam functions. Each table is described by a vector made of 257 elements, that indicate the position to be taken by the controlled axis when the motor axis is in the position:

$$\text{Master position} = \frac{\text{element number} \cdot \text{master modul}}{256}$$

In each table the value of the vector elements is ranging between 0 and 9999, whereas 10,000 shall be the count number set in the slave module parameter.

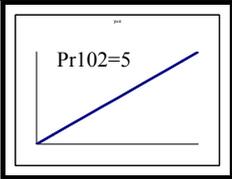
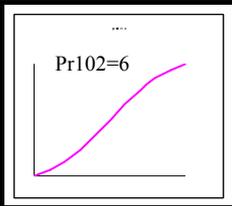
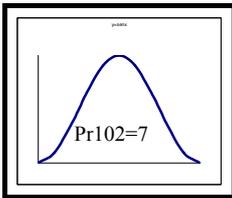
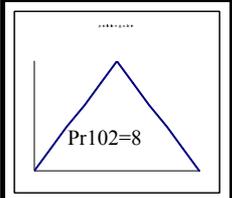
In order to generate a table, the axis route must be divided into 257 points; the value of each point will have to be rated to 10000, because this is the maximum value that can be written in the table elements.

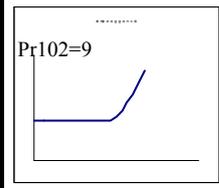
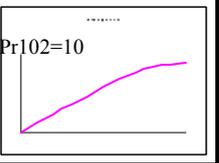
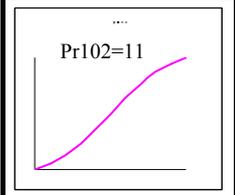
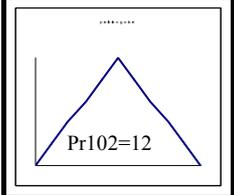
The 257th element of each table defines the cam as closed if it is = 0, or as open if it is = 10,000.

The block diagram highlights that the OPM14 has only one cam generator, and it is possible to select one of four tables (Tab0, Tab1, Tab2 e Tab3). As a default OPM14, TAB0 is active.

Some functions in which execute automatic loading of the tables are predefined, and in addition there are the commands who allow the activation of the other tables in the cam generator.

The user can generate the function for every table through points construction (variable TAB); or through the motion laws predetermined in the drive in one of the four tables. Following comes illustrated like recalling the functions:

<i>Predetermined function</i>		Table
 <p>Pr102=5 function y=x</p>	 <p>Pr102=6 function y=x-sinx</p>	Tab0
 <p>Pr102=7 function y=sinx</p>	 <p>Pr102=8 Triangular profile of speed</p>	

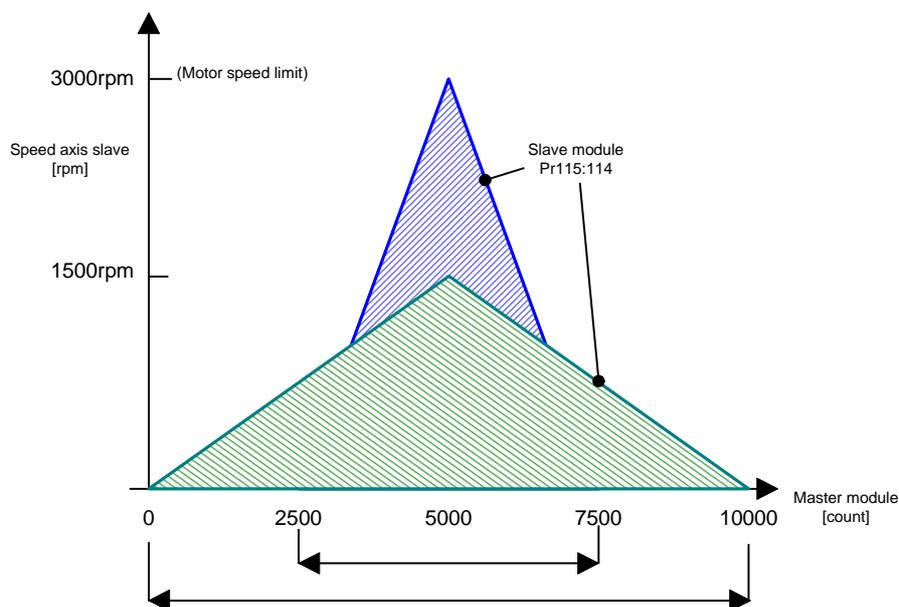
		Engage ramp	Tab1
		Disengage ramp	Tab2
	function $y=x-sinx$		Tab3
Pr102=14 <i>Adaptation module of CAM1 through Pr176:177 and Pr178:179</i>			CAM1

Pr102 can be setting through serial line, CAN or pico-PLC internal to the drive. It's not possible set this parameter using the display.

The activation of the table in the cam generator, can be given by direct command that executes immediately the selected table, or defining one phase of the master and determining the activation point. It is to cure of the customer the synchronization of the functions during the passages between the tables.

As a OPM14 default configuration, the CAM1 is scanned through the master module, using Adaptation module command (Pr102=14) the function is scanned in one sector of master module. The selected cam can be scaled in a sector of the master module by programming the starting point Pr177:176 and the space Pr179:178 in which the cam shall be executed.

The parameter values “starting point” and “space” must be included between 0 and master module in Pr111:110.



b150.12 and b150.13 command the engage and the disengage in correspondence of the master phases written in Pr127:126 and in Pr 129:128, they are always referred to master module of CAM1. If adaptation module is used, the engage/disengage phase is always referred to master module.

By setting the function (b150.8) the user can define the position of the master (Pr122:123) on the positive side of digital input 0 or of the zero trace encoder input (selector b70.0); b70.14 shows that the initialize has been achieved. The user must set this flag to 0.

The scanning of Tab3 table can be substituted with a scanning of a virtual table, if setting b181.8=1. All points in Tab3 table have the value decided in Pr105. After the execution of the commands, the bits are automatically set to zero.

All parameters that are not declared are reserved and must not be used.

OPM14 parameters

- Pr100** **Speed in speed mode.** Default = 0, range 0..±6000.
- Pr101** **Ramp time for Pr100.** Unit = s/krpm, range = 0.002..30.000, resolution = 0.001s, default=0.500 s. This is the acceleration ramp that will be used by the speed mode.
- Pr102** **Function selector.** Default=0, range 0..3. Enables the functioning as: a halted motor, positioning, electronic cam and speed.
- Pr103** **Pointer to the cam table.** Default=257, range 0..257. Pr103 is used to access the cam table. Pr104 will contain the value of the Pr103th element in the table.
- Pr104** **Table element value.** Default=0, range 0..10000. Pr104 is the value of the Pr103th element in the table.
- Pr108** **Full speed (positioner).** Unit = rpm, default=1000, range =0..+9000. This is the full speed that will be used during the generation of the position profile.
- Pr109** **Acceleration time (positioner).** Unit=s/krpm, range =0.002..30.000, resolution =0.001s, default=0.500 s. This is the acceleration ramp that will be used during the positioning profile.
- Pr110:111** **Master axis module.** Unit = steps; range 0..2¹⁸ Default=10000. This is the value of the master axis module.
- Pr112:113** **Master axis position.** Unit = steps; this is the present position of the master axis.
- Pr114:115** **Slave axis module.** Unit = steps; range 0..2¹⁸ Default=10000. This is the value of the slave axis module.
- Pr116:117** **Master position offset.** Unit=steps; range 0..2²³, default=0.
- Pr118:119** **Final position (positioner).** Unit = steps; the parameter used to set the final position desired for the generator of the trapezoidal profile, based on 4096 steps per revolution.
- Pr122:123** **Master axis phase.** Unit = steps; range 0..2²³ Default=0. If b150.8 = 1 at the first positive front of digital input 0 or of the zero encoder input (see the block diagram), the position of the master axis become Pr122:123.
- Pr124:125** **Master axis phase captured.** Unit = steps; range 0..2²³ Default=0. At each positive front of digital input 0 or of the zero encoder input (see the block diagram), the position of the master axis is copied into in Pr124:125.
- Pr126:127** **Master axis phase for engaging.** Unit = steps; range 0..2²³ Default=0. If b150.12 = 1, when the position of the master Pr112:113 exceeds Pr126:127, Pr102 is brought to position 2 and b150.12 returns to 0 to indicate that engaging

has been achieved.

- Pr128:129 Master axis phase for release.** Unit = steps; range 0..2²³ Default=0. If b150.13=1, when the position of the master Pr112:113 exceeds Pr128:129, Pr102 is brought to position 1 and b150.13 returns to 0 to indicate that the positioner has been enabled and will control the release phase.
- Pr132:133 Engage cam with ramp.** Unit=steps; range 0..2²³, default=0. This is the position on which the engage ramp related to the master starts.
- Pr134:135 Slave cam position.** Unit=steps; range 0..2²³. Read only parameter that shows the position at the output of the cam.
- Pr136:137 Engage cam ramp.** Unit=steps; range 0..2¹⁵, default=0. This is the step value performed by the slave during the engage ramp; the value must be less than an half of the slave axis module.
- Pr154 Multiplicative factor of reference ENCODER CAN.**
- Pr155 Divisor factor of reference ENCODER CAN.**
- Pr157:156 ENCODER CAN input counter.**
- Pr158 ENCODER CAN pointer (b70.10).**
- Pr169:168 Master phase for engaging of Tab.0 (b180.0).**
- Pr171:170 Master phase for engaging of Tab.1 (b180.1).**
- Pr173:172 Master phase for engaging of Tab.2(b180.2).**
- Pr175:174 Master phase for engaging of Tab.3 (b180.3).**
- Pr177:176 Scale CAM (start cam).**
- Pr179:178 Scale CAM (Space cam).**
- Pr185:184 Change of the value slave axis module in phase**

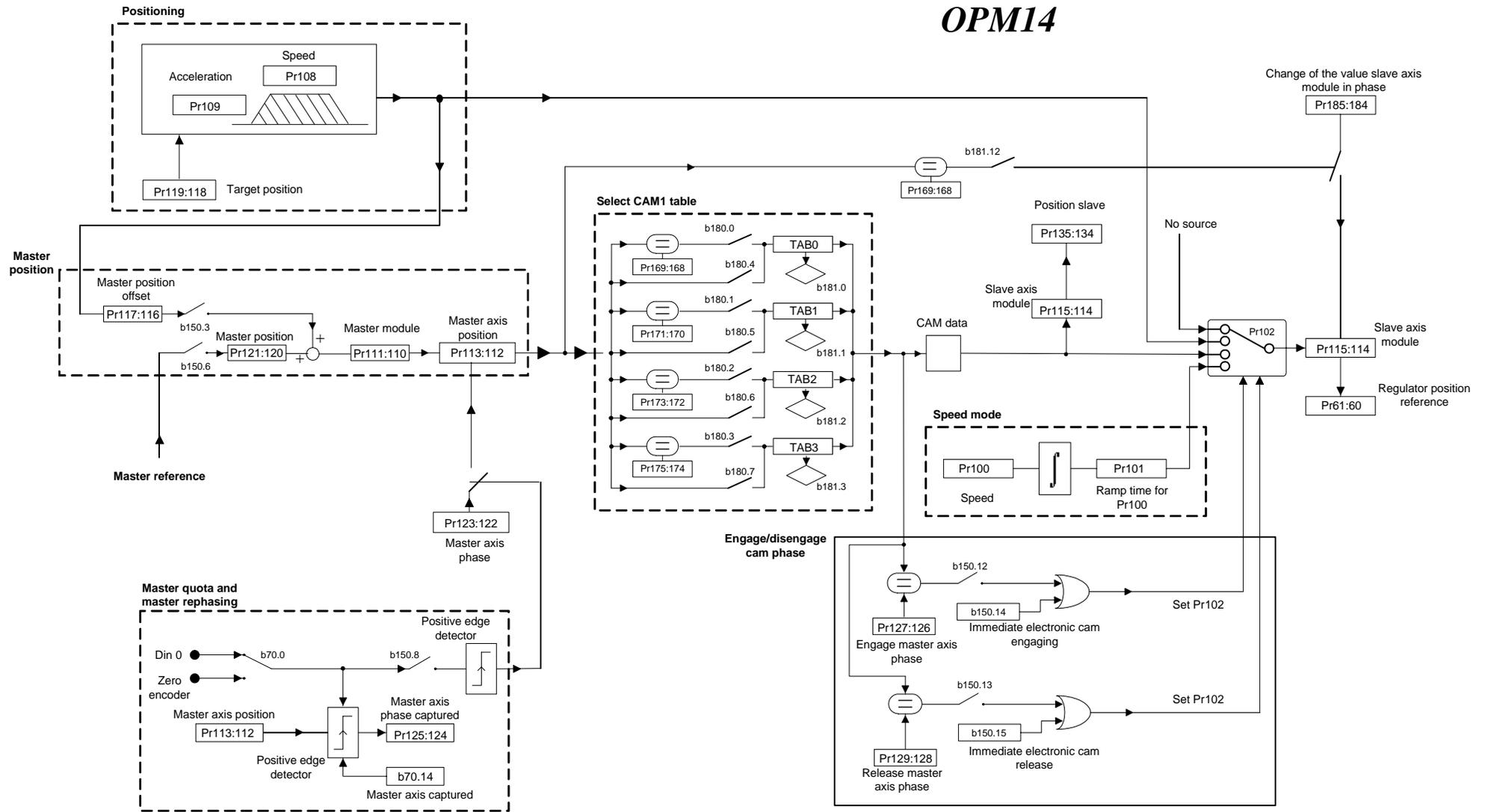
Binary parameters

- b150.2 Position loop.** Default=0. If = 1 the position loop works on absolute positions, otherwise on slave axis module.
- b150.3 Master phase-shift command.** Default=0. If = 1, the positioner module is used to change the phase between the master and the slave or as the generator of the virtual axis. When the final position Pr118:119 equals Pr116:117, this bit is automatically set to 0. Do not use this command together with Pr102=1.
- b150.6 Encoder input enable (X3).** Default=1. If = 1, the reading of the encoder master is enabled.
- b150.8 Phase master axis enable.** Default=0. If = 1, the copying of parameter Pr122:123 to Pr112:113 to the first front of the rise of input 0 or the zero encoder is enabled.
- b150.10 Type 1 reset.** Command to set all the motor positions and references to 0.
- b150.11 Cam engaging in phase with ramp.** Command to engage the cam movement when the master reaches the level of Pr126:127 with a ramp defined by the parameters Pr132:133 and Pr136:137.
- b150.12 Electronic cam engaging in phase.** Command to engage the cam movement when the master reaches the level of Pr126:127. This bit is automatically set to 0 when the command has been enabled.
- b150.13 Electronic cam release in phase.** Command to release the cam movement when the master reaches the level of Pr128:129. This bit is automatically set to 0 when the command has been enabled.
- b150.14 Immediate electronic cam engaging.** Command to engage the cam movement. This bit is automatically set to 0 when the command has been enabled.
- b150.15 Immediate electronic cam release.** Command to release the cam movement. This bit is automatically set to 0 when the command has been enabled.
- b180.0 Start Tab0 on master phase of Pr168:169.** =1 activates the Tab0 table to the

specified phase master in Pr168:169. The values of the parameters for the activation on specific phase must be comprised between 0 and the written module master in Pr110:111.

- b180.1** **Start Tab1 on master phase of Pr170:171.** =1 activates the Tab1 table to the specified phase master in Pr170:171. The values of the parameters for the activation on specific phase must be comprised between 0 and the written module master in Pr110:111.
- b180.2** **Start Tab2 on master phase of Pr172:173.** =1 activates the Tab2 table to the specified phase master in Pr172:173. The values of the parameters for the activation on specific phase must be comprised between 0 and the written module master in Pr110:111.
- b180.3** **Start Tab3 on master phase of Pr174:175.** =1 activates the Tab3 table to the specified phase master in Pr174:175. The values of the parameters for the activation on specific phase must be comprised between 0 and the written module master in Pr110:111.
- b180.4** **Start Tab.0.** Immediate activation of Tab0. Show table activate in CAM1 generator.
- b180.5** **Start Tab.1.** Immediate activation of Tab1. Show table activate in CAM1 generator.
- b180.6** **Start Tab.2.** Immediate activation of Tab2. Show table activate in CAM1 generator.
- b180.7** **Start Tab.3.** Immediate activation of Tab3. Show table activate in CAM1 generator.
- b180.14** **(0)Cought quota master frequency input (1) Cought quota Motor position-Storage in Pr58:59**
- b181.0** **Enabled Tab.0 in the Cam.** =1 Tab0 activates.
- b181.1** **Enabled Tab.1 in the Cam.** =1 Tab0 activates.
- b181.2** **Enabled Tab.2 in the Cam.** =1 Tab0 activates.
- b181.3** **Enabled Tab.3 in the Cam.** =1 Tab0 activates.
- b181.8** **Enable virtual table (Tab.3).**
- b181.12** **Activation change value of the slave module in phase.**

OPM14



3.11.4 OPM 14 Linear engage CAM

With OPM14 exists the possibility to program a linear engage cam on master module.

It's necessary to define the space to use of the module master in which executing the engage cam of the slave. Program the Pr132:133 parameter like start point and the Pr126:127 parameter like final point; setting the bit Pb150.11 reserves the start of the slave in the start point of the module master programmed. It is necessary that in this point the value of Pr134:135 is equal to the position caught from the slave to end of the ramp, that is to start of the ramp the slave must be found in advance regarding the engage point in phase with equal distance to Pr136:137. The bit Pb150.11 is automatically set to zero after the engage.

In the final point of the engage cam, automatically is activated the cam table wrote in the drive. The event is marked with the bit b150.12=1 (to the start of the ramp); after the activation of the table the b150.12 is automatically set to zero.

As to the engage phase needs to define one internal point to the master module for the start of the disengage ramp.

To difference of the engage cam executed, the disengage phase is a simply deceleration ramp and comes executed through the positioning of the OPM14.

The release point is written in the Pr128:129 parameter (in step module master). Activating bit 150,13 reserves the start of disengage of the slave in the point programmed; the bit Pb150.13 is automatically set to zero after the disengage. Activated the disengage phase on the programmed point it is necessary to define the point of stop in which stopping the slave (in step module slave); this point of stop is written in the Pr118:119 parameter (in step module slave).

This space must be sufficient to permit to stop the axis with the deceleration ramp programmed on the Pr109; in the start point in Pr128:129 and the final position point in Pr118:119 are too much near (pay attention to master/slave module conversion), is necessary to add to the final position one or more slave modules: Pr118:119 (slave module) + final position internal at the slave module.

The compilation of the cam table is made in background and at the conclusion Pr102 is automatically set to zero; pay attention that if b40.2=0 the Pr102 parameter comes forced however to zero.

Moreover there are two conditions for a corrected operation of this engage cam:

1. The final point of the disengage ramp is not accidentally chosen in the module slave, but direct consequence of the chosen space of the engage cam. The slave axis must be situated in advance regarding the position of Pr134:135 (when the master is in Pr126:127 position) of the quota:

$$\text{Advance quote} = \frac{(\text{Pr127:126} - \text{Pr133:132}) \bullet \text{Pr115:114}}{2 \bullet \text{Pr111:110}} = \text{Pr137:136}$$

2. The speed in the points of passage between cam and deceleration ramp must be concord. (Pr108= cam speed)

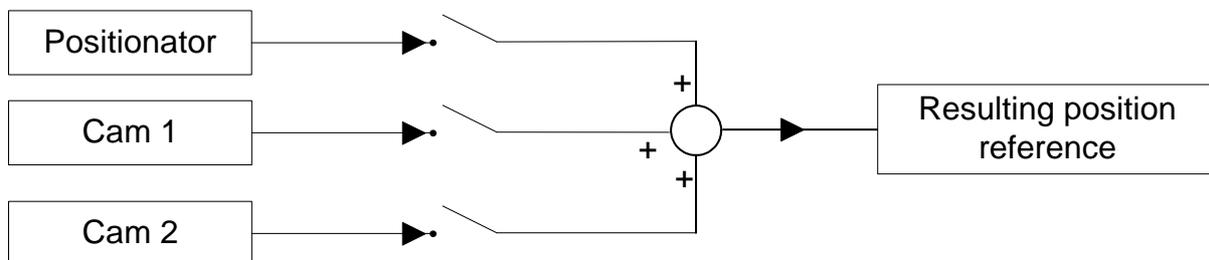
3.12 Electronic cam (op. mod. 11)

Operating mode 11 is expressly designed to meet the needs of packaging machines that require 2 electronic cams. This program is in the drive's basic configuration and it can be programmed by selecting Pr31=14 and b99.11=1, parameters to select the operating mode and to select default parameters of operating mode.

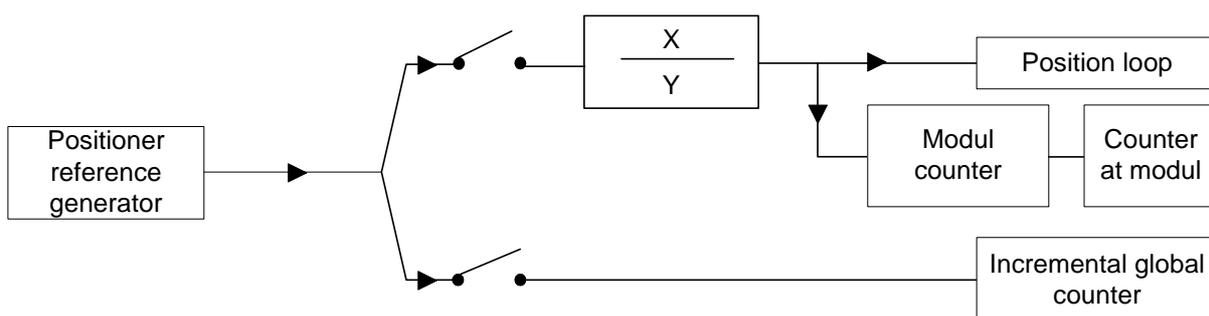
Some of the most widely used motion functions of industrial automation are available within this mode. Namely, this operating mode includes the following:

- **position reference generator (positioner)**
- **speed mode generator**
- **cam1 generator**
- **cam2 generator**

The resulting position reference is incremental and is generated by algebraic sum of the references (see the following picture).



This diagram allows to identify a general flow in operating mode 11. If you carefully analyze this mode, you will see that the programmer can use several enabling commands (programmable bits) at different levels in order to address the flow of the generated position reference (or references), in several display modes. For instance, for each generator a position reference can be enabled in the position loop or into a general position counter.



When the position reference of at least one generator is enabled in the position loop, the reference loading into a global counter defined by module is automatically enabled.

3.12.1 Positionator

This is a trapezoidal profile generator, with the following user-definable parameters:

- **speed profile**
- **acceleration and deceleration ramp**
- **value target position in motor step**

The parameter referred to the target position is absolute. The difference between the target position and the reference position, generates the direction of the movement.

The thus position reference generated in this way is loaded into the position loop by b181.15=0 command, and moreover is possible to unload the reference of the positioning to the inside of the cam generators through algebraic sum with the reference of the master, with the selection command b150.3.

Pay attention if both commands (b150.3=1 and b181.15=0), because the reference of the positioning is used two times:

algebraic sum to the reference of the master in input to two generators CAM1 and CAM2, and sum in output to the references of CAM1 and CAM2.

Activating the command b181.10=1 is possible to unload the reference generated from the positioning in the global counter position (Pr131:130).

3.12.2 CAM 1 and CAM2

The two CAM generators are specifically designed to meet the requirements of automatic machines using electronic cams. Four tables are available, namely TAB0, TAB1, TAB2 and TAB3, that have been implemented to perform a series of cam functions. A vector made of 257 elements describes each table, that indicate the position to be taken by the controlled axis when the motor axis is in the position:

$$\text{Master position} = \frac{\text{element number} \bullet \text{master modul}}{256}$$

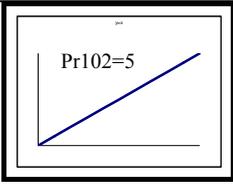
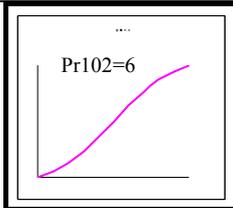
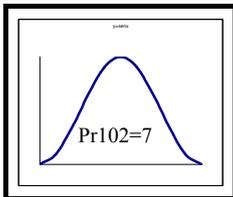
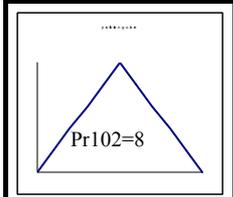
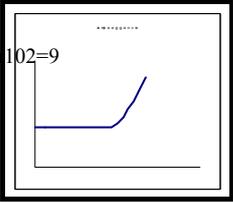
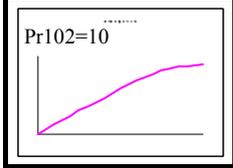
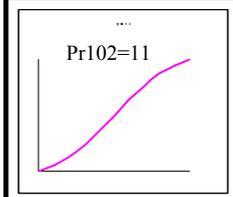
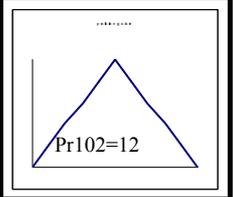
In each table the value of the vector elements is ranging between 0 and 9999, whereas 10,000 shall be the count number set in the slave module parameter.

In order to generate a table, the axis route must be divided into 256 points; the value of each point will have to be rated to 10000, because this is the maximum value that can be written in the table elements.

The 257th element of each table defines the cam as closed if it is = 0, or as open if it is = 10,000.

The cams will be able to perform the points listed in the table; if the required speed and torque are within the motor's electric limits (Maximum Speed and Torque).

Through a series of parameters it is possible to automatically program one of the motion laws that have been set in the drive in one of the four tables. Functions can be retrieved as follows:

Predetermined function		Table
 <p>Function $y=x$</p>	 <p>Function $y=x-senx$</p>	Tab0
 <p>Function $y=senx$</p>	 <p>Triangular profile of speed</p>	
 <p>Engage ramp</p>		Tab1
 <p>Disengage ramp</p>		Tab2
 <p>Function $y=x-senx$</p>	 <p>Triangular profile of speed</p>	Tab3
<p style="text-align: center;">Pr102=13</p> <p style="text-align: center;">Adaptation module of CAM1 through Pr176:177 and Pr178:179</p>		CAM2
<p style="text-align: center;">Pr102=14</p> <p style="text-align: center;">Adaptation module of CAM1 through Pr176:177 and Pr178:179</p>		CAM1

After selecting the function by Pr182, the parameter is automatically set to zero.

The four tables are the same in both CAM generators; the same table with the same function can be selected in both generators.

As a default drive configuration, TAB0 is active in CAM1 and TAB3 is active in CAM2. In order to change the default setting there are some immediate commands active for both CAM generators, or for CAM1 only of the enable commands on programmable master phase (see the OPM11 block diagram). The qualifications given from the parameters b181.9, b181.10 and b181.11, determine the algebraic sum of the references generated into the counter reference Pr131:130. This counter beyond visualizing the sum given from the references, can be employed in order to supply to Encoder CAN marks them whose increments are generate to you from a single generator, without to influence on the reference of position of the axis, being generated therefore a commanded virtual axis through the qualified reference.

When the selected table is changed, the two generators will have a different behaviour.

Based on the executed command, CAM1 immediately activates the execution of the selected table as well as a change of module. The selection of engage/disengage of the CAM1 happens

in correspondence of the master phases. The b180.9, beyond signaling the state of engage/disengage of the CAM1, it allows an engage/disengage immediate of the same without to consider the master phase. Modules with negative sign cannot be set in CAM1.

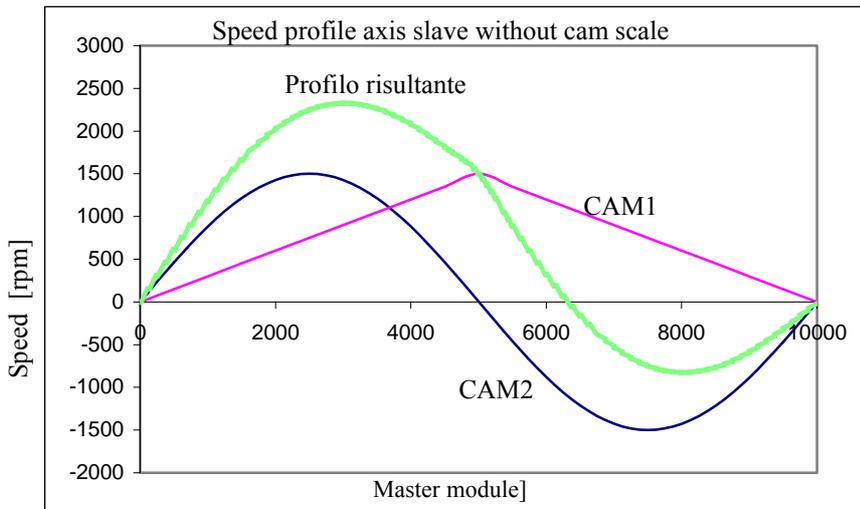
CAM2 will be engaged and disengaged only by command and always when the master is in phase 0, or by a single execution command (Single Shoot). The b180.12, beyond signaling the state of engage/disengage of the CAM2, it allows an engage/disengage immediate of the same without to consider the master phase. The user will have to check the synchronization of the new cam.

A module with negative sign can be set in CAM2 (Pr185:184). With b180.8=0 command, the CAM2 variation, table and module, is calculated immediately without the engage/disengage commands of the cam. If the b180.8=1 command, the table and the module set up in CAM2 are updated through an engage command (b180.10 or b180.13 single shot).

The user will have to check the continuity of speed and ramp during table and module changes and, especially, during the engage phase immediate.

As a default configuration, the cams are scanned throughout the master module. In both masters the selected cams can be scaled in a sector of the master module by programming the starting point and the space in which the cam shall be executed. It is possible of course to scan the cam in this way also between two master modules.

Example 1

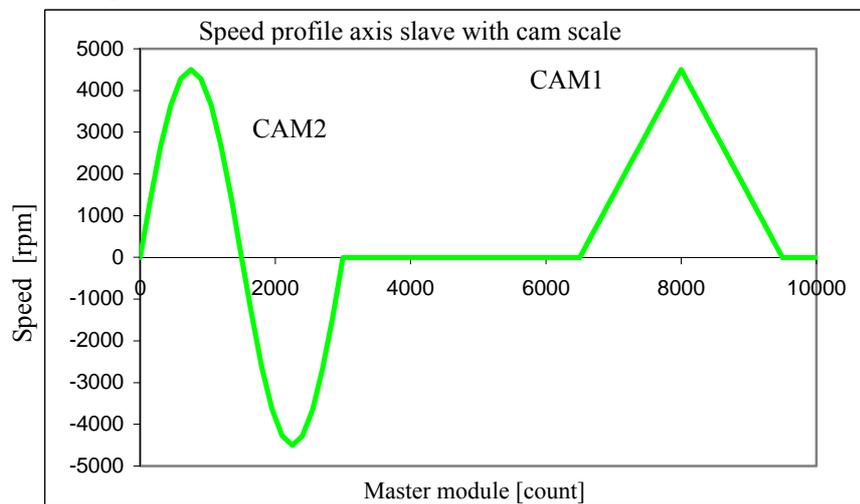


Scale CAM1:
 Pr115:114=10000 module
 Pr177:176=00 start point
 Pr179:178=10000 execution space

Scale CAM2:
 Pr185:184=10000 module
 Pr177:176=0 start point
 Pr179:178=10000 execution space

Scale status of the OPM11 default of cam

Example 2



Scale CAM1:
 Pr115:114=10000 module
 Pr177:176=6500 start point
 Pr179:178=9500 execution space
 Pr102=14 calculation scale command

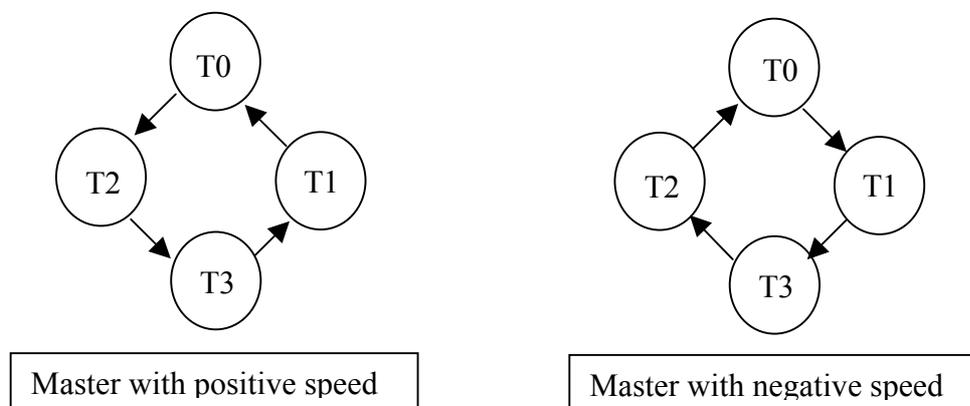
Scale CAM2:
 Pr185:184=10000 module
 Pr177:176=0 start point
 Pr179:178=3000 execution space
 Pr102=13 calculation scale command

After the default of operating mode, the CAM2 generator operates on table 3, but through the management of bit b182.6 and b181.7, is possible to change the reference table. The reference of position given from the algebraic sum of the three generators, pass through a ratio block that, Pr182 and Pr183, before being transmitted to the loop of position.

3.12.3 Automatic activation of CAM tables

Beside enabling tables on programmable master phase or by immediate command as shown above, the drive offers a default function providing for an automatic sequence to enable the tables in order to concur some functionalities like engage and disengage cam, with connection tables.

The operation is enabled through the activation of bit b180.15=1 and by using bit 181.4 command in order to start sequence Tab0 and bit 231.14 command in order to start per a disengaging sequence. The switch between active tables always occurs during master phase 0. Tab1 and Tab2 are used as a link during the switch between Tab0 and Tab3 and the other way round, and therefore they cannot be active longer than one master module.



As shown in the figures, the table switching sequence is automatically inverted when the speed is negative.

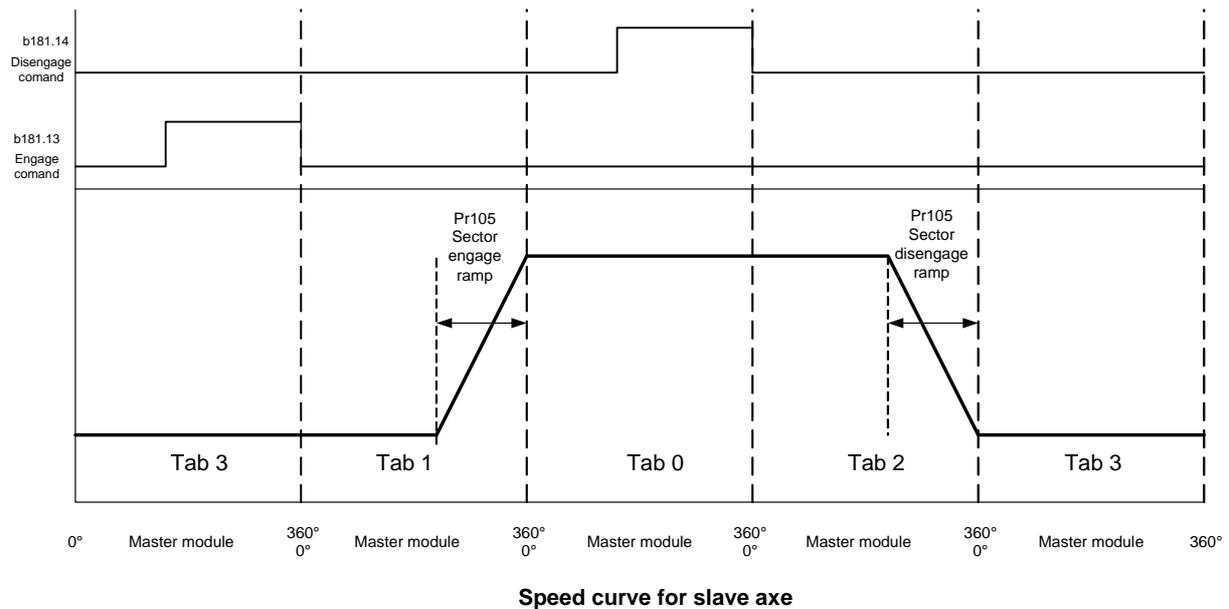
The above-described function is essential, for instance, in applications where the user wants to complete an engage/disengage phase starting from a gearing function (Electrical axis) by means of linear linking ramps.

By linear links we mean the tables describing the two engage and disengage ramps. Let's suppose that Tab0 has been programmed with a $y=x$ function (gearing) and that Tab3 has been programmed as a fixed axis, that is $y=\text{constant } K$. We will need to calculate both linking tables in Tab1 and Tab2 to be able to engage and disengage the axis.

If we consider, for instance, the master cycle in a module in degrees (360°), we will have to set in Pr105 the master module sector value (ranging between 0° and 360°) that we are going to use in order to perform the two engaging and disengaging ramps.

Using the Pr102 parameter and the predefined functions that already they previewed the two tables is possible to calculate the engage in Tab1 with Pr102=9 and the disengage in Tab2 with Pr102=10.

Through the commands of the functions predefined is always estimated the function of Gearing ($Y=X$) in Tab0 with Pr102=5. The Tab3 can be replaced in this application with one fictitious table qualifying the bit Pb181.8=1, setting up the constant of the table in Pr105. It's possible to extrapolate in this application the constant of Pr105; reading the first value of the table of Tab1 engage in Pr104 with Pr103=1256.



The above described tables are of course an example case to describe the engage and disengage functions of an axis by changing tables, and they are calculated in order to allow these functions for an axis that needs to be dynamically disengaged/engaged according to a gearing law ($Pr102=5 _ Y=5$).

Of course it is possible to describe different tables for similar functions and load them in the relevant array.

In order to accomplish this and more generally to ensure user access to cam tables, as it happened previously for Tab0, these can be either read and written using the keypad, or pico-PLC by pointer Pr103 and value in Pr104, or through SBC Can, or serial port RS422 using address 4096 (adjacent areas of 257 words per table):

Keypad

- Tab.0: $0 \leq Pr103 \leq 256$;
- Tab.1: $500 \leq Pr103 \leq 756$;
- Tab.2: $1000 \leq Pr103 \leq 1256$;
- Tab.3: $1500 \leq Pr103 \leq 1756$;

SBC CAN o serial

- $4096 \leq \text{address} \leq (4096+513)$;
- $(4096+514) \leq \text{address} \leq (4096+1027)$;
- $4096+1028 \leq \text{address} \leq (4096+1541)$;
- $(4096+1542) \leq \text{address} \leq (4096+2055)$;

With CANopen version you can use the tables by SDO as follow:

CANopen

- | | | |
|----------------------|--------------|-------------------|
| Tab.0: Point 0...254 | Index 0x2004 | Sub-index 1...255 |
| Point 255...256 | Index 0x2005 | Sub-index 1...2 |
| Tab.1: Point 0...254 | Index 0x2006 | Sub-index 1...255 |
| Point 255...256 | Index 0x2007 | Sub-index 1...2 |
| Tab.2: Point 0...254 | Index 0x2008 | Sub-index 1...255 |
| Point 255...256 | Index 0x2009 | Sub-index 1...2 |
| Tab.3: Point 0...254 | Index 0x200A | Sub-index 1...255 |
| Point 255...256 | Index 0x200B | Sub-index 1...2 |

Decimal parameters

- Pr101:100 Reference module position (addition as module of POS+CAM1+CAM2).**
Default=0.
- Pr102 Function selector.** The value indicates one predetermined function (see the *predetermined function* table). Once that the command has been given, the table comes generated with the selected function. It is an autoreset parameter.
- Pr103 Pointer to the cam table.** Default=257, range 0...257. Through Pr103 it is possible to approach the table cam. Pr104 will contain the value of the Pr103' element of the table.
- Pr104 Table element value.** Default=0, range 0...10000. Pr 104 is the value of Pr103' element of the table.
- Pr105 Value virtual table(b181.8) - Value in degree to engage/ disengage axis.**
- Pr106 Feed-forward scale.**
- Pr108 Regime speed (positioner).** Unit=rpm, default=1000, range=0...+9000. Is the regime speed used during the generation of the position profile.
- Pr109 Speed-up time (positioner).** Unit=s/krpm, default=0.500s, range=0.002...30.000, resolution=0.001s. Acceleration ramp used during the generation of the position profile.
- Pr111:112 Master axis module.** Unit=count (steps), range 0...2¹⁸, default=10000. Module axis master.
- Pr113:112 Master axis position.** Unit=count (steps), master axis position.
- Pr115:114 Slave axis module.** Unit=count (steps), range 0...2¹⁸, default=10000. Module axis slave.
- Pr117:116 Master axis position offset.** Unit=count (steps), range 0...2²³, default=0.
- Pr119:118 Target position (positioner).** Unit=count (steps), parameter in which setting up the final position for the generator of trapezoidal profile, considering 4096 steps to the turn.
- Pr121:120 Master position.**
- Pr123:122 Master axis phase.** Unit=count (steps), range 0...2²³, default=0. If b150.8=1, at first positive edge of 0 digital input or at zero encoder input (see block diagram) the position of master axe becomes Pr123:122.
- Pr125:124 Master axis phase caught.** Unit=count (steps), range 0...2²³, default=0. At every positive edge of 0 digital input or at zero encoder input (see block diagram) the position of master axe becomes Pr125:124.
- Pr127:126 Master axis engage phase.** Unit=count (steps), range 0...2²³, default=0. If b150.12=1, when master position, Pr113:112 exceeds Pr127:126 Pr102 is brought in position 2 and b150.12 returns 0 to indicate the engage.
- Pr129:128 Master axis disengage phase.** Unit=count (steps), range 0...2²³, default=0. If b150.13=1, when master position, Pr113:112 exceeds Pr129:128 Pr102 is brought in position 1 and b150.13 returns 0 to indicate that the positioner is enabled and which will control the disengage phase.
- Pr131:130 Auxiliary incremental counter of POS, CAM1 and CAM2 reference.**
- Pr133:132 Cam engage with ramp.** Unit=count (steps), range 0...2²³, default=0. Start point of the engage ramp according to the master position.
- Pr135:134 Slave position from cam.** Unit=count (steps), range 0...2²³. Only read and indicates the axe slave position in output to electronic cam, independent from selector Pr102.

- Pr137:136 Cam engage ramp.** Unit=count (steps), range $0..2^{15}$, default=0. Defines the space to cover during the engage ramp in slave steps; the value must be however smaller of half of slave module.
- Pr154 Multiplicative factor of reference ENCODER CAN.**
- Pr155 Divisor factor of reference ENCODER CAN**
- Pr157:156 Encoder CAN counter. .**
- Pr158 Encoder CAN pointer (b70.10).**
- Pr169:168 Master phase for engaging of the Tab.0 (b180.0).** When the master phase matches the programmed value, then the slave engages to the master. TAB0 is enabled.
- Pr171:170 Master phase for engaging of the Tab.1 (b180.1).** When the master phase matches the programmed value, then the slave engages to the master. TAB1 is enabled.
- Pr173:172 Master phase for engaging of the Tab.2 (b180.2).** When the master phase matches the programmed value, then the slave engages to the master. TAB2 is enabled.
- Pr175:174 Master phase for engaging of the Tab.3 (b180.3).** When the master phase matches the programmed value, then the slave engages to the master. TAB3 is enabled.
- Pr177:176 Scale CAM (start cam).** If is enabled, when CAM1 arrives in this position in its module, then starts the engage of CAM1.
- Pr179:178 Scale CAM (Space cam)**
- Pr182 Multiplicative factor of reference sum between POS,CAM1 e CAM2.**
- Pr183 Divisor factor of reference sum between POS,CAM1 e CAM2.**
- P185:184 CAM2 axis module.**

Decimal parameters.

- b150.2 Position loop.** Default=0. If =1 the position loop is absolute value, otherwise is in slave module.
- b150.3 Command phase shift master.** Default=0. If =1 positioner module comes used in order to modify the phase between master and slave or like generator of virtual axis. When the final position Pr118:119 is equal to Pr116:117 this bit reset automatically. Not use this command and Pr102=1 at the same time.
- b150.6 Enable encoder input (X3).** Default=1. If =1 enable the read of master encoder.
- b150.8 Enable master axis phase.** Default=0. If =1 enable the copy of the parameter Pr123:122 on Pr113:112 at the first edge of input 0 or at zero encoder.
- b150.10 Type-1 reset.** Reset command for motor positions and reference.
- b150.11 Electronic cam engage with linear ramp.** Engage command for cam mode when the master arrives to Pr127:126 value with a linear ramp defined in Pr133:132 and Pr137:136.
- b150.12 In-phase electronic cam engage.** Engage command for cam mode when the master arrives to Pr127:126 value, terminated the command the bit reset automatically.
- b150.13 In-phase electronic cam disengages.** Disengage command for cam mode when the master arrives to Pr129:128 value, terminated the command the bit reset automatically.
- b150.14 Immediate electronic cam engagé.** Engage command for cam mode; terminated the command the bit reset automatically.

- b150.15 Immediate electronic cam disengage.** Disengage command for cam mode; terminated the command the bit reset automatically.
- b180.0 Start Tab.0 on master phase of Pr168:169.** =1 enables Tab0 at the master phase declared in Pr169:168. The parameter values to start on master phase must be between 0 and Pr111:110 master module.
- b180.1 Start Tab.1 on master phase of Pr170:171.** =1 enables Tab0 at the master phase declared in Pr171:170. The parameter values to start on master phase must be between 0 and Pr111:110 master module.
- b180.2 Start Tab.2 on master phase of Pr172:173.** =1 enables Tab0 at the master phase declared in Pr173:172. The parameter values to start on master phase must be between 0 and Pr111:110 master module.
- b180.3 Start Tab.3 on master phase of Pr174:175.** =1 enables Tab0 at the master phase declared in Pr175:174. The parameter values to start on master phase must be between 0 and Pr111:110 master module.
- b180.4 Immediate start Tab.0.** =1, TAB0 immediate activation. Indication of which table is active in CAM1 generator.
- b180.5 Immediate start Tab.1.** =1, TAB1 immediate activation. Indication of which table is active in CAM1 generator.
- b180.6 Immediate start Tab.2.** =1, TAB2 immediate activation. Indication of which table is active in CAM1 generator.
- b180.7 Immediate start Tab.3.** =1, TAB3 immediate activation. Indication of which table is active in CAM1 generator.
- b180.8 (0)Upgrade automaticaly to CAM1-(1)Upgrade CAM1 only on engagé (b180.10 or b180.13).**
- b180.9 CAM 1 engaging immediatly (Signal lock/Unlock CAM 1).**
- b180.10 Electronic CAM2 engaging on master phase 0.**
- b180.11 Electronic CAM2 release on master phase 0.**
- b180.12 CAM 2 engaging immediatly (Signal lock/Unlock CAM 2).**
- b180.13 Electronic CAM2 execution on single shot.**
- b180.14 (0)Cought quota master frequency imput (1) Cought quota Motor position-Storage in Pr58:59.**
- b180.15 Enable swap table (engage/releaselinear).**
- b181.0 Enabled Tab.0 in the Cam.** =1 TAB0 is enabled.
- b181.1 Enabled Tab.1 in the Cam.** =1 TAB1 is enabled.
- b181.2 Enabled Tab.2 in the Cam.** =1 TAB2 is enabled.
- b181.3 Enabled Tab.3 in the Cam.** =1 TAB3 is enabled.
- b181.4 Command swap of Tab.0 (Tab.0-Tab1-Tab.3).** The switching between the tables is showed in the picture.
The switching starts from TAB0 to TAB3, counterclockwise direction.
- b181.5 Command swap of Tab.3 (Tab.3-Tab2-Tab.0).** The switching between the tables is showed in the picture.
The switching starts from TAB3 to TAB0, clockwise direction.
- b181.6 Selection Table in the CAM 2.** The state of this bit, together with bit b181.7, identifies the selected table (see table below*).

b181.7 Selection Table in the CAM 2. The state of this bit, together with bit b181.6, identifies the selected table (see table below*).

* Table selection	b181.6	b181.7
Tab0	1	1
Tab1	1	0
Tab2	0	1
Tab3	0	0

b181.8 Enable virtual table (Tab.3).

b181.9 Enable counter position from CAM1 to global counter(Pr130:131). This command, b181.9=1, enable the reference of CAM1. This value is added algebraically to global counter of reference.

b181.10 Enable counter position from CAM 2 to global counter(Pr130:131). This command, b181.9=1, enable the reference of positioner. This value is added algebraically to global counter of reference.

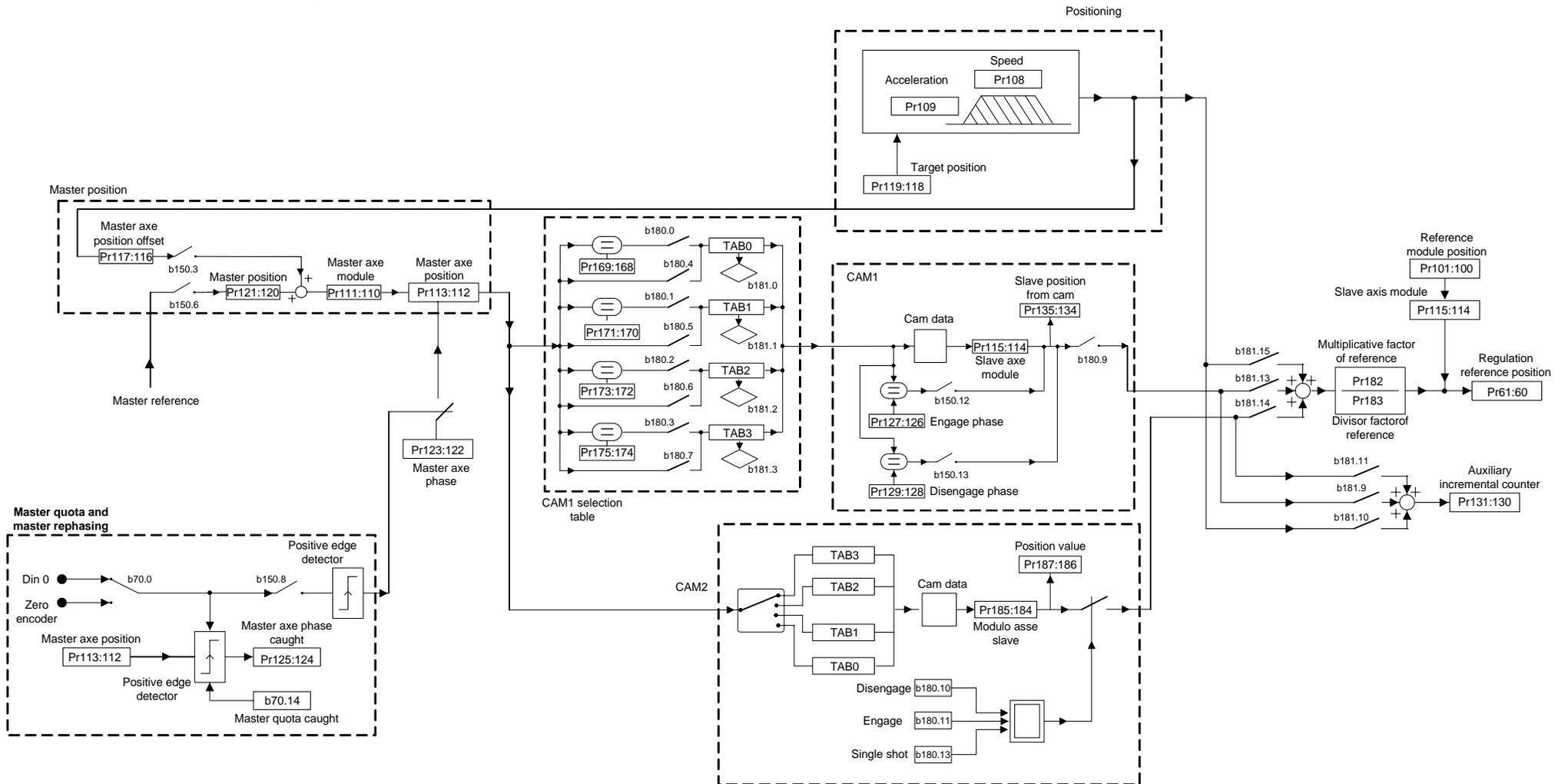
b181.11 Enable counter position from trapezoidal positioner to global counter (Pr130:131). This command, b181.9=1, enable the reference of CAM2. This value is added algebraically to global counter of reference.

b181.13 Enable counter position from CAM 1 to reference position (Pr60:61).

b181.14 Enable counter position from CAM 2 to reference position (Pr60:61).

b181.15 Enable counter position from trapezoidal positioner to reference position (Pr60:61).

OPM11



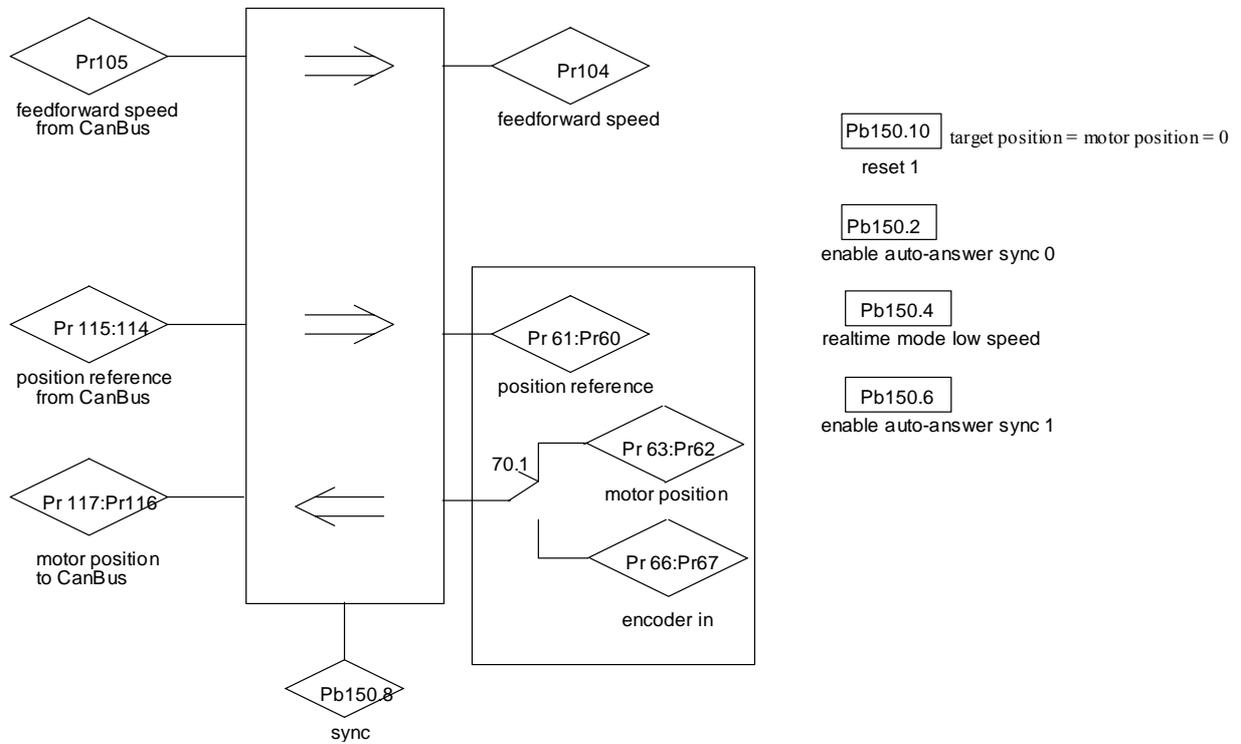
3.13 Position control through the CANbus (operating mode 15)

If operating mode 15 is enabled, the SLVD_N will execute a position loop of a proportional type with feed-forward. In this case the generator of profiles is considered external and must send the information about the position and speed reference via CANbus in accordance with the SBCCAN protocol (see the section on the CANbus). If b70.1 = 0, feedback is provided by the resolver. If b70.1 = 1, the feedback is provided by the encoder (X3).

OPERATING MODE 15 PARAMETERS

- Pr102** **CANbus commands** (see the section on the CANbus).
- Pr103** **CANbus status** (see the section on the CANbus).
- Pr104** **Feed-forward speed.** Unit = rpm, default=0, range =0..±9000. The value of this parameter is summed at the output of the position loop in order to obtain the speed request Pr6.
- Pr105** **Feed-forward speed via CANbus.** This is the feed-forward value received via the CANbus. When the SYNC (Pb150.8=1) is received, Pr105 will be copied to Pr104 and will become active.
- Pr114:115** **Position reference via CANbus.** This is the position reference received via the CANbus. When the SYNC (Pb150.8=1) is received, Pr114:115 will be copied to Pr60:61 and will become active.
- Pr116:117** **Motor position via the CANbus.** When the SYNC (Pb150.8=1) is received, Pr62:63 will be copied to Pr116:117 and, if feedback transmission has been enabled (b150.2=1), it will automatically be transmitted via the CANbus.
- B150.2** **Feedback transmission enable.** Default=0. If = 1, when the type 0 SYNC is received, Pr116:117 will be transmitted via the CANbus.
- B150.3** **Reply status.** Default=0. If 0, the cyclic reply uses 16 bit status (Pr103); if 1, the cyclic reply status is a byte equal to the first 8 bit of Pr103.
- B150.4** **Low speed mode.** Default=0. In the case of Pr48=0: if b150.4=1, the speed of the functioning mode of the CANbus in real time will be set to 500kbps, otherwise, the same mode will have the speed of 1Mbps.
- B150.6** **Feedback transmission enable.** Default=0. If = 1, when the type 1 SYNC is received, Pr116:117 will be transmitted via the CANbus.
- B150.8** **Sync.** The command via the CANbus of synchronism sets b150.8 to 1, thereby allowing the torque of Pr105 on Pr104, Pr115:114 on Pr61:60 and Pr63:62 on Pr117:116. The references of the position control are updated and after this procedure b150.8 is automatically set to 0.
- B150.10** **Type 1 reset.** Command to set the motor positions and reference to 0.
- B150.11** **Type 2 reset.** Command that sets the motor position and the reference to the position of the motor shaft Pr28 and Pr64:65 to 0.
- B150.12** **Type 3 reset.** Command that copies the motor position to the reference and sets Pr64:65 to 0.

opm 15 for sLVD drive



3.14 Additional useful functions

3.14.1 Value comparators

These functions are enabled ONLY with operating mode 13 and 14. The Pr96:95 and Pr98:97 parameters have the alternative function of value comparators.

With b94.10 = 0, then b94.8 = 1 if Pr96:95 > Pr63:62 (or Pr66:67 if feedback encoder)

With b94.10 = 1, then b94.8 = 1 if Pr96:95 > Pr61:60

With b94.11 = 0, then b94.9 = 1 if Pr98:97 > Pr63:62 (or Pr66:67 if feedback encoder)

With b94.11 = 1, then b94.9 = 1 if Pr98:97 > Pr61:60

This function is run every 6.144 ms.

If the value comparators functions are not used, the Pr95, Pr96, Pr97, Pr98, b94.10 and b94.11 parameters by the PLC program as general purpose registers.

3.14.2 Value capture

At every positive front of digital input 0, the value of Pr63:62 (or Pr66:67) is captured and stored in Pr68:69 and b70.15 is set to 1 to signal the event. B70.15 is not reset automatically but must be executed by the pico-PLC or the serial line.

Analogous situation, at every positive front of digital input 0, the value of Pr66:67 is captured and stored in Pr58:59 and b70.14 is set to 1 to signal the event. B70.14 is not reset automatically but must be executed by the pico-PLC or the serial line.

3.14.3 Virtual encoder

The virtual encoder function is enabled by setting b42.0 = 1, 42.1 = 0 and 42.5 = 1. A virtual encoder will be available at the X3 connector and its speed will be as set in Pr3. The set speed has a resolution equal to 1 rpm and a value in the range -3500 and +3500 rpm. The output signals (phase A, phase B) will simulate an encoder of Pr44 steps/revolution, without phase C of 0.

After the programming, the configuration must be saved and the unit must be powered off and on again.

3.14.4 Output cam programmer

This function gives a digital output (pin 8 X4) according to the present position of the motor in a module. The user has to set the value corresponding to the module in Pr144:145. Inside the module can be defined 2 further values (Pr146:147 and Pr148:149) indicating the position at which the digital output is toggled. The user has to initialise the value of the motor position at Pr142:143 and the output status at b91.1; the function is enabled by b70.3=1 and in this case Pr142:143 shows the motor position inside the module. An offset for this position may be set at Pr140. The refresh time of the digital output is 512 μ s. The limits for the parameter values are:

Pr140: range $-2^{15} \dots 2^{15}$

Pr142:143: range $0 \dots 2^{31}$

Pr144:145: range $0 \dots 2^{31}$

Pr146:147: range $0 \dots 2^{31}$

Pr148:149: range $0 \dots 2^{31}$
 $0 \leq \text{Pr146:147} \leq \text{Pr148:149} \leq \text{Pr144:145}$.

3.14.5 Analogue output programmable

In X4 terminal block is available one analogue output programmable. The parameter Pr188 defines the parameter to monitor. The analogue output scale has a range from -512 to $+512$ counts corresponding $\pm 4,096$ V. By parameter Pr189 is possible to modify the scale: the value is the exponent of base 2.

There are three different cases:

Pr188=Pr0, (monitor speed) has in escape $+4,096$ V when $\text{Pr0}=\text{Pr32}$, while $-4,096$ V when $\text{Pr0}=-\text{Pr32}$ [with $\text{Pr189}=0$].

Pr188=Pr35, (monitor torque) has in escape $4,096$ V when Pr35 is equal to pick current, if $\text{Pr19}=100\%$ [with $\text{Pr189}=0$].

In other cases:

Pr188=Pr..., range in escape ± 512 counts as $\pm 4,096$ V. Therefore if the parameter to monitor necessity more counts, is necessary to attribute, to Pr189, a such value to bring back the scale of reading of the parameter within 512 counts: 2^{Pr189} .

3.14.6 Homing function

The homing function, which is available exclusively with operating modes 13, 14 and 15, provides a typical axis reset procedure. Before using the homing function perform the following settings:

- connect the homing sensor to digital input 3
- set the homing speed in parameter Pr4 (pay attention to the direction of rotation)
- set $\text{Pr5} = 0$, $\text{b40.12}=1$, $\text{b40.13}=0$, $\text{b40.2}=0$.

To activate the homing procedure set $\text{b94.12}=1$ for a type 1 reset, or $\text{b94.13}=1$ for a type 2 reset. When the homing procedure is concluded the respective activation bit will be reset. If you wish to abort the procedure, reset the command bit, stop the motor (e.g. by resetting Pr5) and, if necessary, read b40.2 which will remain on zero.

RESET TYPE 1 - DESCRIPTION

When the procedure is activated ($\text{b94.12}=1$) the axis is brought to the speed programmed in Pr4 ($\text{Pr5}=\text{Pr4}$); the axis is then brought to zero speed ($\text{Pr5}=0$) on the positive front of the homing sensor signal; after 150ms with the motor stopped parameters Pr61:60 and Pr63:62 are reset, the position loop is enabled by setting $\text{b40.2}=1$, and command b94.12 is reset. The homing sensor signal must be maintained active in high status for the entire duration of the motor stopping phase.

If the homing sensor is already engaged when the procedure is activated, the axis moves at the speed programmed in Pr4 but in the opposite direction until the homing sensor is freed; At this point the procedure continues as described above.

RESET TYPE 2 - DESCRIPTION

When the procedure is activated (b94.13=1) the axis is brought to the speed programmed in Pr4 (Pr5=Pr4); the axis is then brought to zero speed (Pr5=0) on the positive front of the homing sensor signal; after 150ms with the motor stopped parameters Pr61:60 and Pr63:62 are programmed with the value of parameter Pr28, the position loop is enabled by setting b40.2=1, and command b94.13 is reset. The homing sensor signal must be maintained active in high status for the entire duration of the motor stopping phase.

If the homing sensor is already engaged when the procedure is activated, the axis moves at the speed programmed in Pr4 but in the opposite direction until the homing sensor is freed; At this point the procedure continues as described above.

3.14.7 Encoder Can

If this function is enable, it is possible to generate and receive the “encoder like” signals by the CAN line, which replaces quadratures signal.

The running is transparent, respect to the traditional encoder signals:the CAN line must be connected instead of quadratures signals, and must be considered that every encoder signal is available every 1,024msec over the CAN, and the signal has 4byte for data.

It is possible to have up to a maximun of three encoder signals, if the speed of the CAN is 1Mbs, and only one encoder signal if the speed is 500kbs.

SLVD_N drive needs some bit and parameters about the correct operation:

- Pb70.8: enable the encoder CAN function, it activates at the successive switching on after save the setting of the bit.
- Pb70.9: selects the counter by CAN or encoder input for the OPM.
- Pb70.10: enable the encoder CAN virtual through the parameter pointed from Pr158.
- Pr154: reduction ratio numerator of the input encoder counting by CAN.
- Pr155: reduction ratio denominator of the input encoder counting by CAN.
- Pr156:157: countig encoder CAN
- Pr158: pointer to the parameter to send as virtual encoder on the CAN.

If the encoder CAN function is activated, Pb70.8=1, the encoder traditional is setting only as independent input from Pb42.1 status. The encoder CAN is active in input and accepts the CAN signal with address setting into Pr44.

The output encoder CAN is enable if Pb42.1=0 and it generates a encoder signal with the same address to CAN node. The CAN node address regarding SBC protocol is the value Pr27+1.

If the address of the input encoder (Pr44) is setting at the same value of the output address (Pr27+1), the axe wich generates the encoder CAN, reads input the encoder CAN output signal.

If the command Pb42.0 is enable, is possible to generate a encoder virtual signal. But differently to encoder traditional, setting B70.10=1 the reference isn't the speed into Pr3 but is the position into the parameter pointed from Pr158.

The parameter of the encoder speed input, Pr54, is the reference for the encoder traditional if Pb70.9=0 but is the refence for the encoder CAN if PB70.8=1 and Pb70.9=1.

The bit Pb39.15 is watchdog bit for encoder CAN, and every time that an encoder message arrives the status is 1.

If the encoder CAN function is activated, the number of the free parameter decrease. See the next table.

PAR	MIN	MAX	DEF	DESCRIPTION
154	-32000	+32000		ratio numerator encoder in CAN
155	-32000	+32000		ratio denominator encoder in CAN
156	-231	231		encoder CAN counter
157	-231	231		encoder CAN counter
158	0	255		pointer for encoder out via CAN
159	-9000	+9000		Encoder CAN speed

Not compatible function with operating OPM15

3.15 Feedback from SinCos encoder or SinCos + Endat encoder

This type of feedback must be expressly requested when placing your order.

Because the hardware of the drive must be modified and in this configuration the drive can't use other type of feedback.

If the order hasn't the feedback requested, the configuration of the drive is standard: the resolver is the topology of the feedback.

About the connection draw, see the paragraph "Hedenhain Encoder connection".

When the feedback is SinCos or SinCos +Endat see par. "*setting feedback*". Pr196 is updated in automatic, if it is present the Endat interface, to the values made from reading the EEPROM inside the encoder.

Save the data (Pb99.15), turn off the drive and turn on again to activate the new formulation.

The user must not use Pr159-Pr160 (reserved)

The procedure of the phasing is the same for incremental encoder (see paragraph "*encoder phasing*").

If the Endat interface, single turn or multiturn, after the phasing is possible to save this information so at every start up the phasing procedure isn't necessary; for that, to bring the motor shaft in the position that Pr28=0, disable the drive and save with command Pb99.9=1. After this command is necessary start again the drive.

Alternative to this procedure, when Endat interface, disconnect and disable the drive, is available to supply a positive tension between phase B and C respect the phase A so that the shaft aligned, set the command Pb99.9=1 and start again the drive.

In the case of an encoder with EnDat single turn at power up, Pr62:63 = Pr28, that is the absolute revolution position. With a multiturn encoder, initialize the absolute position read at power up in Pr2:63 by following the procedure below:

- bring the axis on the desired mechanical position
- set an operating mode in the drive that uses the position loop (Pr31=13 or 14);
- enable the operating mode when bit b40.2=1;
- disable drive hardware when b41.5=0;
- set the desired position in Pr64:65;
- enter command b94.14=1 to complete the phasing;
- switch off and on again.

When the unit is powered on, Pr62:63 shows the desired position on the absolute multiturn. Such absolute position has a range of $\pm 2^{23}$.

IMPORTANT: after setting one of the above mentioned commands (Pb94.14 and Pb99.9 with drive disabled) the flag Pb41.6, encoder ok; set to 0, the drive needs to restart for to permit new enable of the axis.

3.16 Feedback from incremental encoder

In place of the resolver it is possible to use an incremental encoder (must be expressly requested when placing your order). When the feedback is incremental encoder see par. “*setting feedback*”. Modifications at this bit are available only after restarting of the drive.

The phasing procedure must be run upon every drive start up.

It's possible choose among two type of procedure, and it's necessary that the motor must be free to rotate, also when the motor is mounted into the system (the brake of the motor must be disable). During the phasing procedure 1, the drive checks the connections, and the movement of the motor is broadest, so this procedure is recommended for the first time.

3.16.1 Encoder phasing

Type 1 phasing

Pb94.2 actives this procedure. The parameters are shown in the table below:

Par.	Description	Field/Unit	Def.	Type/Notes
Pr196	To insert number of the step to turn encoder	±32767	1024	R/W M
Pb94.2	Command phasing 1. It's necessary to disable the software (Pb40.9=0); enable the hardware (Pb41.5=1), and driver OK (Pr23=0). The motor executes two movements and the last is about 90° degree electric, with control sign of the encoder feedback. Introduce the correct number of the motor poles (Pr29).		0	
Pr89	Status: 0 if positive result 2 if wrong enabling 3 if positive feedback 4 if wrong motor poles (tolerance ±22.5 electric degrees) 5 if drive not ready (Pr23 ≠0 or open inrush)			R
Pb41.6	Phasing result :=1 if positive result of the procedure and necessary condition for drive OK (Pb41.4)		0	R

Type 2 phasing:

Pb94.4 activates this procedure. The parameters are shown in the table below:

Par.	Description	Field/Unit	Def	Type/Notes
Pr196	To insert number of the step to turn encoder	±32767	1024	R/W M
Pb94.4	Command phasing 2. ; It's necessary to disable the software (Pb40.9=0); enable the hardware (Pb41.5=1), and driver OK (Pr23=0). The motor executes a vibration, the standing depends to the type of the motor and to the load.		0	
Pr89	Status: 0 if positive result 2 if wrong enabling 5 if drive not ready (Pr23 ≠0 or open inrush) 6 Pr30 parameter calculated (frequency of vibration) is different of 25 unit from starting value 7 Pr30 parameter calculated (frequency of vibration) exceeds 200 unit (max. value)			R
Pb41.6	Phasing result =1 if positive result of the procedure and necessary condition for drive OK (Pb41.4)		0	R

The calculated value of Pr201 at the end of the procedure, if it is save, it permits at the new start-up that the procedure starts from this value, and if the mechanical conditions don't change, is made only one vibration of standing fixed by Pr201.

N.B.: (*) *during the phasing procedure the motor must be motionless, so if the motor is on vertical axe, this system must be motionless without to use the brake.*

(**) *the encoder simulation can't use zero encoder track as reference for reset the machine, when the system uses a axis control and the FBK is a incremental encoder.*

4 PROGRAMMING DIGITAL INPUTS AND OUTPUTS

4.1 The pico-PLC

The internal pico-PLC is used to connect the external world (inputs/outputs) with the world of the parameters of the SLVD_N. The PLC can be used to copy digital input to a binary parameter, to copy a binary parameter to a digital output and to execute mathematical and Boolean operations. The PLC program must be inserted as a list of instructions by using the keyboard or by the serial line using a PC and an interface program. A PLC program (see *Appendix F*) written to meet the needs of a large number of applications corresponds to the default parameters (b99.12). In most cases it is not necessary to program the PLC itself. The main features of the pico-PLC are:

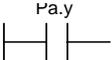
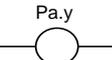
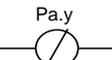
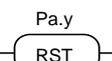
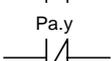
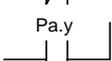
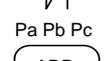
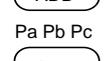
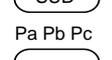
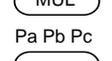
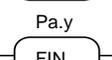
program steps	256
scanning time	6.144 ms
number of timers	2
number of instructions	15
stack depth	1
mathematical operations	16 / 32 bits
fast inputs	2 – (512 μs)

PLC PARAMETERS

Pr71	Constant value = -1. Double word.
Pr72	Constant value = 0. Double word.
Pr73	Constant value = 1. Double word.
Pr74	Constant value = 2. Double word.
Pr75	Constant value = 10. Double word.
Pr76	Constant value = 100. Double word.
Pr77	Constant value = 1000. Double word.
Pr78	Constant value = 1024. Double word.
Pr79	Constant value = 4096. Double word.
Pr80	Free parameter. A parameter that can be stored by the user (word).
Pr81	Free parameter. A parameter that can be stored by the user (word).
Pr82	Free parameter. A parameter that can be stored by the user (word).
Pr83	Free parameter. A parameter that can be stored by the user (word).
Pr84	Free parameter. A parameter that can be stored by the user (word).
Pr85	Free parameter. A parameter that can be stored by the user (word).
Pr86	Free parameter. A parameter that can be stored by the user (word).
Pr87	Free parameter. A parameter that can be stored by the user (word).
Pr88	Free parameter. A parameter that can be stored by the user (word).
Pr89	Free parameter. A parameter that can be stored by the user (word).

- b90.X** **Status of digital input X.** If X is greater than 3, this is a bit that can be stored by the user (b90.0 = converter enabled).
- b91.Y** **Status of digital output Y.** If Y is greater than 1 this is a bit that can be stored by the user. Parameter Pb91 is not saved and is set to 0 when the unit is powered on.
- Pr92** **First timer of the PLC.** Every 6.144 ms, if Pr92 is not 0, it is decremented. If it is equal to 0, b99.0 is set to 1.
- Pr93** **Second time of the PLC.** Every 6.144 ms, if Pr93 is not 0, it is decremented. If it is equal to 0, b99.1 is set to 1.
- b94.0** **Force a double word formatted operation.** When the unit is powered on, this is 0. If it is set to 1, the first mathematical operation executed by the pico-PLC is done by using three double word type operands. After the execution of the operation b94.0 is automatically set to 0. If Pr60..Pr68 Pr110...Pr148 are used, the double word formatting is implicit.
- b94.5** **First fast input disable (b94.5=1).** When the unit is powered on, this is 0.
- b94.6** **Second fast input disable (b94.6=1).** When the unit is powered on, this is 0.
- b99.0** **Status of the first timer.** Equal to 1 if Pr92 = 0.
- b99.1** **Status of the second timer.** Equal to 1 if Pr93 = 0.
- b99.2** Equal to 1 if the result of the last PLC operation is negative.
- b99.3** Equal to 1 if the result of the last PLC operation is 0.
- b99.13** **PLC status.** Default=1. If set to 1, the PLC program is executed. If 0, the program is not executed, but the PLC instructions can be modified.

PLC INSTRUCTIONS

	LD	Pa,y	loads the y bit of the Pa parameter on the stack
	LDN	Pa,y	loads the negated y bit of the Pa parameter on the stack
	OUT	Pa,y	sets the y bit of the Pa parameter to the value loaded on the stack
	OUTN	Pa,y	places the y bit of the Pa parameter to the value of stack negating it
	SET	Pa,y	if the stack = 1, the y bit of the Pa parameter is set to 1
	RES	Pa,y	if the stack = 1, the y bit of the Pa parameter is set to 0
	AND	Pa,y	if the bit loaded on the stack contains the result of the logical AND operation between itself and the y bit of the Pa parameter
	ANDN	Pa,y	the bit of the stack contains the result of the logical AND operation between itself and the y bit of the negated Pa parameter
	OR	Pa,y	the bit loaded on the stack contains the result of the logical OR operation between itself and the y bit of the Pa parameter
	ORN	Pa,y	the bit on the stack contains the result of the logical OR operation between itself and the y bit of the negated Pa parameter
	ADD	Pa, Pb, Pc	if the bit on the stack = 1, the addition operation is executed on the parameters in which: $Pc = Pa + Pb$
	SUB	Pa, Pb, Pc	if the bit on the stack = 1, the subtraction operation is executed on the parameters in which: $Pc = Pa - Pb$
	MUL	Pa, Pb, Pc	if the bit on the stack = 1, the multiplication operation is executed on the parameters in which: $Pc = Pa \cdot Pb$
	DIV	Pa, Pb, Pc	if the bit on the stack = 1, the division operation is executed on the parameters in which: $Pc = Pa / Pb$
	END		end of program
	FIN	y, 0/1	input with fast scanning

FUNCTIONAL DESCRIPTION

The pico-PLC program is scanned every 6.144 milliseconds. With this sampling, the input is first read, the two timers (Pr92 Pr93 b99.0 and b99.1) are updated, the user program is scanned and the output is updated. For this reason reading the input and setting the output can vary by 6.144 ms with respect to the physical event. If the microprocessor is overloaded with work (the operating mode is active, there are frequent serial requests and the PLC program is long), it may take more than 6.144 milliseconds to scan the entire PLC program.

All the instructions of the pico-PLC with the exception of the arithmetic instructions are single bit instructions. The available stack has a depth of only one bit.

The LD (LDN) instruction loads the bit defined as the operand on the stack with all the other logical instructions work on the stack itself. The arithmetic instructions are executed only if the stack bit is set to 1.

The truth table for the logical operations is given below for the convenience of the user.

AND logical operation		
bit A	bit B	result
0	0	0
0	1	0
1	0	0
1	1	1

OR logical operation		
bit A	bit B	result
0	0	0
0	1	1
1	0	1
1	1	1

The respective negative operations ANDN and ORN follow the same logic except that the negated value of the bit specified will be used.

12 bits from b90.4 to b90.15 are reserved on the PLC and can be stored. 14 additional bits from b91.2 to b91.15 are available on the PLC but cannot be stored. They are always set to 0 when the converter is powered on.

10 word parameters are also reserved. These are from Pr80 to Pr89. They can be stored and used as 5 double word parameters just as the 13 parameters from Pr151 to Pr163. The pico-PLC includes 9 constants for arithmetic operations. These are from Pr71 to Pr79 and can be the constants most used by normal applications.

When the arithmetic operations (ADD, SUB, MUL, DIV) are used, the operators are assumed to be words and are signed. If a double word operation is required, set b94.0 = 1 before the operation itself. After the operation the PLC will automatically set this bit to 0. The parameters Pr58...Pr69 and Pr110...Pr149 are treated as double words so that in an operation such as [ADD 71 72 64] the result -1 will be written in the double word Pr64:65 without having to set b94.0=1 before the operation. If Pr80=-1 and Pr81=0 the operation [ADD 80 72 64] will give the result Pr64:65=-1, while the same operation executed with b94.0=1 will assume Pr81 as the high word of the double word Pr80:81 and the result will be Pr64:65=65535. In the first case, operators other than Pr58...Pr69, Pr110...Pr149 are treated as words, while in the second case they are treated as double words.

In the mathematical operations on double words, the operands and the result are defined as follows: the parameter of the operand defines the least significant part while the most significant part is represented by the next word.

After every arithmetic operation, b99.2=0 if the result is positive and b99.2=1 if it is negative. In the same way b99.3=1 if the result is 0 and b99.3=0 if it is not 0. These settings remain active until the next arithmetic operation is executed (the operation is executed only if the stack bit is equal to 1). A mathematical operation can be executed by placing the result in one of the constant parameters (Pr71...Pr79) in order to set bit b99.2 and b99.3.

If the DIV operation is executed on a double word, the most significant part of the result contains the remainder of the division, that is, if b94.0=1 and the operation [DIV 79 77 80] is executed, the result will be Pr80=4 and Pr81=96.

The FIN instruction. Two instructions are available for the fast acquisition of inputs: in this case the scanning occurs at the rate of 512µs (normal scanning is at the rate of 6.144ms). If this is used, they must be the first instructions of the PLC. The first instruction FIN copies digital input 0 to the y bit of the Pb40 parameter (the second operand =0) or Pb150 (the second operand=1). The second FIN copies digital input 1 to the y bit of the pPb40 parameter (second operand=0) or Pb150 (second operand=1). If the value 2 is added to the second operand, the input must be negated before being copied. If an FIN instruction is inserted in a different position, it will not have any effect. The FIN instructions can be enabled/disabled using a bit for each FIN: the first FIN is enabled if b94.5=0; the second FIN is enabled if b94.6=0. The FIN instruction inserted in the PLC program after the first two instructions and in any case if it follows any instruction that is not a FIN instruction is ignored.

The user can make use of two timers, Pr92 and Pr93. To use the first timer load the time as a number of sampling (6.144 ms) into PR92. For example, Pr92=100 is equal to 614 milliseconds. Pr92 will automatically be decremented as time goes by and the b99.0 bit will remain set to 0 until the timer has expired. When Pr92=0, then b99.0=1. The second timer works the same way using the PR93 parameter and the b99.1 bit. Pr92, Pr93, b99.0 and b99.1 are updated only before the pico-PLC program is scanned.

The maximum number of instructions is 256. The arithmetic operations occupy the space of two logical operations. If they are used, the maximum number of instructions accepted is reduced.

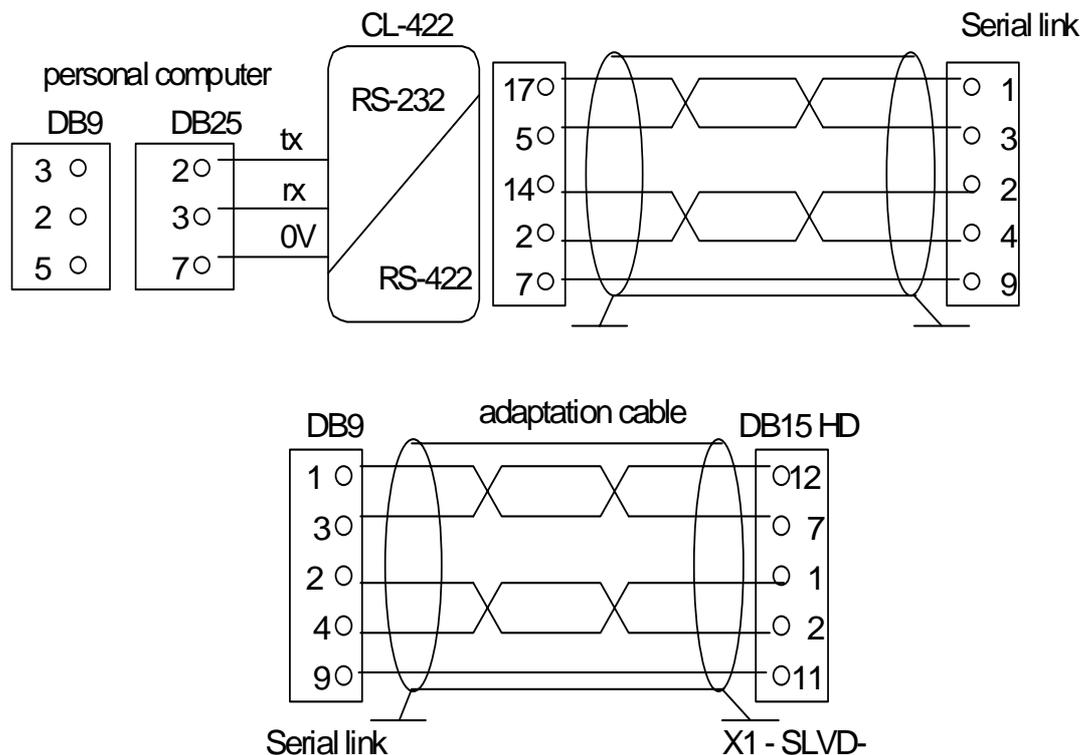
The PLC program must always end with the END instruction.

The pico-PLC program can be edited via serial link or directly using the keyboard. In this last case, in order to facilitate the modification of the program, if you want to delete an instruction, go to the instruction to be deleted and hit the [M] key. The type of instruction is then displayed. By holding down the [M] key and pressing the [-] key, the instruction will be deleted when both keys are released. If you want to add an instruction after the In06, go to the next instruction In07 and hit the [M] key. The type of instruction is then displayed. By holding down the [M] key and pressing the [+] key, the FIN instruction will be inserted when both keys are released. In this last case make sure that the program does not exceed the maximum limit of the instructions, otherwise the last instructions will be lost. The pico-PLC program can be edited or modified only when the PLC is in stop (b99.13=0).

4.2 Programming with MotionWiz

The **SLVD_N serial kit** is supplied to enable communication between a PC and the drive. The kit (*) includes an RS-422/RS-232 converter, relative 230V~ power supply and serial connection cable. The enclosed communication software (supplied free of charge) designated **MotionWiz** has the following HW/SW requirements: PII microprocessor or higher, *Windows98 or more recent version, mouse and serial port for drive connections. The main features of MotionWiz are:

- serial connection of up to 32 drives
- reading and setting of basic parameters and drive commands
- reading and setting of commands and parameters of operating modes
- functional block diagrams
- pico-PLC program displayed as ladder diagrams
- display of pico-PLC program status during operation
- I/O status
- file storage of parameterisation including pico-PLC program
- uploading of parameterisation including pico-PLC program from a file that can be selected from among those previously stored
- oscilloscope function



(*) **Note:** the adaptation cable isn't included in the serial kit.

4.3 MotionWiz

The configuration tool is called “MOTIONWIZ” and is used to program the drive while controlling the whole system in real time. PLC programs can also be edited and new files can be generated.

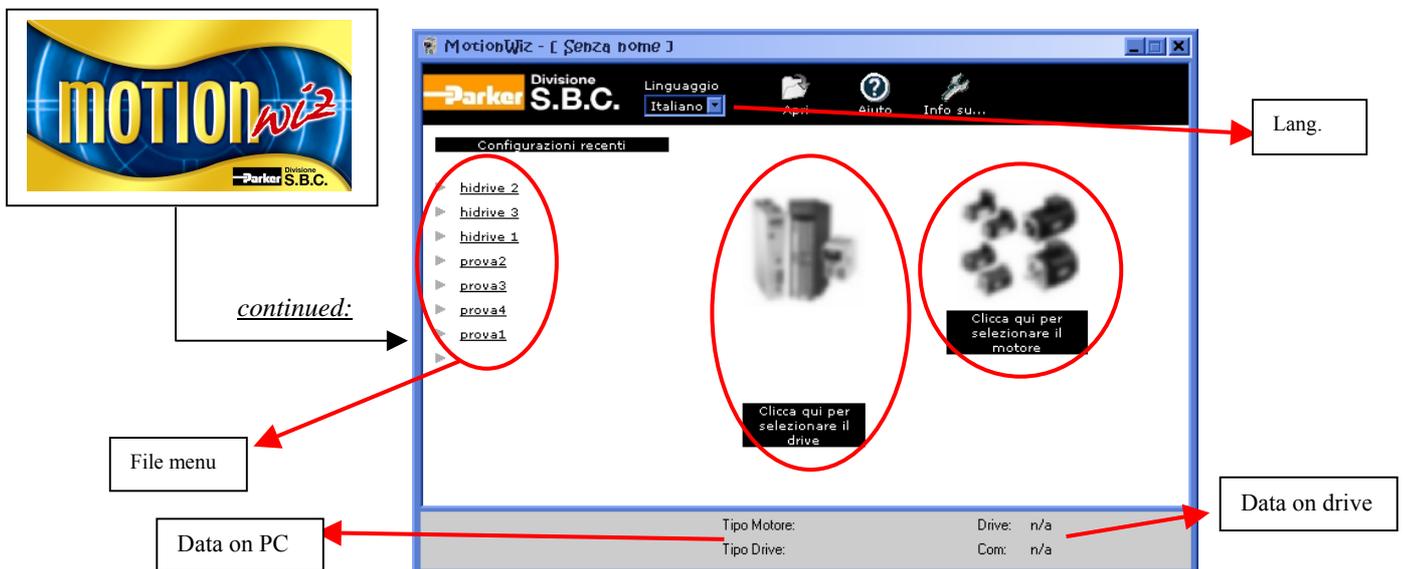
The first step is to install the program*:
click on the icon “SetupMotionWiz.exe”



Follow the instructions that appear during the installation . An icon linking to the program will be generated on your desktop at the end of the installation process :



Click on the icon to start the configuration program. The following window will be displayed on your monitor:



It is possible to select the desired language: Italian or English.

How to generate a new file:

to set the data for motor and drive, use the databases provided by the software, that can be accessed through the icons below the figures (when the drive and the motor pictures are out of focus, it means that the relevant data have not been set yet).

Press “**ENTER**” to access the configuration functions.

How to use an existing file:

the “file menu” shows a list of most recent files. To open a file, click on a name in the list Alternatively, using the “Open” tab it is possible to “search” previously stored files selecting the relevant route.



* The MotionWiz program can be found on the CD rom supplied with the drive or downloaded from our website: www.sbbelettronica.com

5 SERIAL INTERFACE

The serial communication of the converter is half-duplex, master-slave, using an asynchronous RS-485/RS-422 line. The converters take control of the line only if interrogated by the master.

The same serial line can be connected to up to 32 converters by setting a different serial address in each to the Pr27 parameter. It is also possible to set the transmission speed by using the Pr26 parameter as specified in the table below:

Pr26 (decimal base)	b/s	time-out (ms)
0	600	512
1	1200	256
2	2400	128
3	4800	64
4	9600 (*)	32
5	9600	32
6	19200	16
7	38400	12
8	57600	8

For the connection diagrams, see the section, *Connecting the serial line*.

5.1 Communication protocol

The column on the right in the table above shows the time-out value expressed in milliseconds for each communication speed. This is the time within which the message must be sent, beginning from the start of each message (STX). If a message is interrupted after this time, the converter ignores what has been received and waits for the beginning of a new message.

The message consists of several consecutive bits. The format of the bits is the following:

- 1 start bit
- 8 bit of data defined by a following byte enclosed within brackets
- 1 parity bit (even)
- 1 stop bit

The structure of the message is the following:

[STX] [CMD+ADDR] [BK+LUN] [PAR] [D0]... [Dn] [CHK]

where:

[STX] = \$7E indicator of transmission start. If a field in the message different from STX assumes the value \$7E, this field is followed by a 0 (\$00) so that it will not be interpreted as an [STX].

[CMD+ADDR] = command and address of the peripheral device. This is never 0. This data is composed in the following way: the first 5 bits (bits 0-4) define the address of the converter (from 0 to 31); the remaining 3 bits (bits 5-7) define the type of message sent, as described in the following table:

CMD	bit 7	bit 6	bit 5	type of message
1	0	0	1	converter response
2	0	1	0	reading a pico-PLC instruction
3	0	1	1	writing a pico-PLC instruction
4	1	0	0	reading a parameter
5	1	0	1	writing a parameter
6	1	1	0	bit modification
7	1	1	1	writing a parameter to all the slaves

[BK+LUN] = the LUN field (first 3 bits) indicates the number of bytes of the data transmitted (a parameter or a PLC instruction); the values can range from 1 to 4. This value does not include eventual 0 characters (\$00) which are inserted after the values that coincide with the character of transmission start (\$7E). The length of each parameter is two bytes.

The BK field is represented by the 5 most significant bits and represents the 5 most significant bits of the parameter address.

[PAR] = write/read address of the parameter or PLC instruction.

The parameter address is the number of the parameter * 2 with 13 bit field: PAR represents the least significant eight bits of the address, the 5 most significant bits must be written in the BK field. The table used by electronic cam starts at the address 4096. The PLC instructions have the address from 0 up to 255.

[D0]... [Dn] = data transmitted.

[CHK] = 256 module sum of all the fields excluding the [STX] (checksum).

Message types

[CMD1] = is the response message of the converter to a data request. The response message has the following format:

[STX] [001+ADDR] [BK+LUN] [PAR] [D0]... [Dn] [CHK]

or it can be the confirmation message to a data write or data modify. In this case, the format is the following:

[STX] [001+ADDR]

where ADDR always identifies which converter is answering.

[CMD2] = is the read message of an instruction in the PLC area. The message has the following format:

[STX] [010+ADDR] [BK+LUN] [PAR] [CHK]

[CMD3] = is the write message to an instruction in the PLC area. The message has the following format:

[STX] [011+ADDR] [BK+LUN] [PAR] [D0]... [Dn] [CHK]

[CMD4] = is the read message of a parameter. The message has the following format:

[STX] [100+ADDR] [BK+LUN] [PAR] [CHK]

[CMD5] = is the write message of a parameter. The message has the following format:

[STX] [101+ADDR] [BK+LUN] [PAR] [D0]... [Dn] [CHK]

[CMD6] = is the change bit message of a byte parameter. The message has the following format:

[STX] [110+ADDR] [BK+LUN] [PAR] [D0] [D1] [CHK]

In this case LUN=2 or else two bytes are sent for the data. The first byte is the mask containing the 0s in the positions of the bits to be changed and 1s in the other positions, while the second byte contains 1s in the positions of the bits that are to be set to 1 and 0s in the other positions. The PAR address is that of the parameter (byte) where one or more bits are to be modified. If the parameter is a word and the bit to be modified is one of the first 8 (b0...b7): PAR = the parameter address; otherwise, if the bit to be modified is one of the upper 8 (b8...b15): PAR = the address parameter + 1.

[CMD7] = is the write message of a parameter to all converters connected to the serial line. The message has the following format:

[STX] [11100000] [BK+LUN] [PAR] [D0]... [Dn] [CHK]

The address of the peripheral device (ADDR) must be 0.

Notes:

- The parameters that are represented on the screen with decimals must be treated as complete values. For example, a value of 978.5 is read and written as 9785.
- All values that are preceded by the \$ symbol are to be understood as hex numbers.
- The value included inside the brackets identifies the base unit (byte) of the message.
- All messages must be terminated with a time-out which is a function of the speed, well defined to be considered valid and must have the exact parity and checksum.
- The converter responds to a request or to a data send only if the message has been received correctly. In the case of an error in the message, no response is transmitted. The only exception is message type 7 that is used to send data with a single message to all the converters connected to the serial line.

Initializing and managing the serial line

The converter is delivered with a 0 address (Pr27=0) and a speed of 9600 bps (Pr26=5).

To modify the configuration, first set the speed in Pr26, then the serial address in Pr27 and finally initialise it by issuing the command b42.3. Use the b99.15 command to store the configuration.

Each pico-PLC instruction occupies 2 or 4 bytes whose format is the following:

Since the maximum length of each instruction is 2 bytes and the total area available in the PLC is 256 bytes, the PLC program can have at the most 128 instructions.

Instruction	Code	Length (bytes)
LD Pa.y	0	2
LDN Pa.y	1	2
OUT Pa.y	2	2
OUTN Pa.y	3	2
AND Pa.y	4	2
ANDN Pa.y	5	2
OR Pa.y	6	2
ORN Pa.y	7	2
ADD Pa, Pb, Pc	8	4
SUB Pa, Pb, Pc	9	4
MUL Pa, Pb, Pc	10	4
DIV Pa, Pb, Pc	11	4
SET Pa.y	12	2
RES Pa.y	13	2
FIN Pb40.y/Pb150.y	14	2
END	15	2

The first 4 bits (b0..b3) of the first byte in each instruction contain the instruction code.

In the first 8 instructions in the table (LD... ORN) and the SET and RES instructions, the remaining 4 bit of the first byte (b4..b7) contain the value y, while the second byte contains the value Pa.

In the ADD, SUB, MUL e DIV instructions, the second byte contains the value Pa, the third byte the value Pb, and the fourth byte the value Pc.

In the END instruction, the second byte is not used.

In the FIN instruction, the fifth bit (b4) of the first byte selects the parameter: b4=0 if it refers to Pb40, b4=1 if it refers to Pb150; the sixth bit (b5) of the first byte is used for logical negation: b5=0 the bit is copied, b5=1 the bit is negated before being copied. The second byte of the FIN instruction contains the value of y.

If the FIN instructions are used, they must be the first instructions of the program and cannot be more than 2. They occupy the addressed from 0h to 3h. If a FIN instruction is inserted beginning at the 4h address or after any other instruction, the FIN instruction does not function and is ignored (NOP).

The instructions must follow each other beginning at address 0h and no byte can be left empty.

There is only one program and it is terminated with the END instruction.

Examples of using the serial line

In order to better understand how to implement the communication protocol on the serial line, some examples of each type of message are given below.

The values indicated are only indicative as examples.

First example: reading a 1 byte parameter

Suppose we want to read the value of the parameter Pr25 (release software) and that its value is 43. Suppose also that the converter has the serial address 0. The message to be sent is the following.

[\$7E][\$80][\$01][\$32][\$B3]

The converter responds with the message:

[7E][20][01][32][2B][7E][00]

Second example: reading a 2 byte parameter

Suppose we want to read the reference speed (Pr7) and that its value is 2000. Suppose also that the converter has the serial address 1. The message to be sent is the following:

[7E][81][02][0E][91]

The converter responds with the message:

[7E][21][02][0E][D0][07][08]

Third example: writing a 1 byte parameter

Suppose we want to select operating mode 1 (Pr31). Suppose also that the converter has the serial address 3. The message to be sent is the following:

[7E][A3][01][3E][01][E3]

The converter responds with the message:

[7E][23]

Fourth example: writing a 2 byte parameter

Suppose we want to set the rated current to 2.5 A (Pr33). Suppose also that the converter has the serial address 3. The message to be sent is the following:

[7E][A3][02][42][19][00][00]

The converter responds with the message:

[7E][23]

Fifth example: setting a bit to 1

Suppose we want to send the command to save the PLC program (b99.14=1). Suppose also that the converter has the serial address 0. The message to be sent is the following:

[7E][C0][02][C7][BF][40][88]

The converter responds with the message:

[7E][20]

Sixth example: setting a bit to 0

Suppose we want to disable the converter via software (b40.9=0). Suppose also that the converter has the serial address 0. The message to be sent is the following:

[7E][C0][02][51][FD][00][10]

The converter responds with the message:

[7E][20]

Seventh example: writing a PLC instruction

Suppose we want to set the first instruction of the PLC as: LD 90.4. Suppose also that the converter has the serial address 0. The message to be sent is the following:

[7E][60][02][00][40][5A][FC]

The converter responds with the message:

[7E][20]

6 CANBUS interface

A CANbus interface based on the physical layer ISO/DIS11898 is included on the SLVD_N converter. The Data link layer is the full CAN version 2.0 part A (ID 11 bit) and a subset of the application layer SBCCAN is used.

Are available two CAN protocols:

1. SBC CAN (standard)
2. CANopen (requested)

Note: to be expressly requested when placing your order: the drive may only have one protocol at a time

6.1 SBC CAN

The CANbus on the SLVD_N has two functional modes.

The first functional mode is **real time mode**. This is to establish a real time digital link between 15 SLVD_Ns and a control that executes the calculation of the trajectories and sends the position reference, the speed reference or both to the SLVD_Ns which can change the actual position of the motors (b150.2=1). Real time mode is active when Pr31=15.

The second functional mode is **communication mode**. This is used to write or read every parameter of each SLVD_N connected to the bus (maximum of 15). This function is very useful when you want to sue the motion functions that have already been realized in the base software of the SLVD_N. Communication mode is automatically set when Pr31≠15.

The CANbus node must be set through Pr27 with values from 0 to 14 (*).

Transmission speed depends on Pr31, Pr48 e b150.4 as the following table:

Pr48	Pr31≠15	Pr31=15	b150.4
0	125 kbps	1 Mbps	0
0	125 kbps	500 kbps	1
1	1 Mbps		
2	500 kbps		
3	250 kbps		
4	125 kbps		
5	50 kbps		
6	20 kbps		
7	10 kbps		

For bus length greater then about 1000 m bridge or repeater devices may be needed.

All changes in speed, address or function mode are activated using the b42.3 command or when the converter is powered on again.

(*) In the messages via CANbus, the node number is identified through Pr27+1:

- in real-time 1 to 15;
- in communication 1 to 31.

6.1.1 Description of the fields in real time mode

Cyclic message from the master to the SLVD_N

Cyclic data																
Data length		8/6/4 bytes														
Field Name		Position Reference					Speed Reference					Command				
Contents		Pr114:115 (32 bit)					Pr105 (16 bit)					Pr102 (16 bit)				
Identifier																
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3	
A2	A1	A0	X	X	X	X	X	0	0	0	0	0	1	1	A3	

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.
Pr102 is used as a command and must be managed by the pico-PLC.
The data type depends on the message length as follows:

Data length	Contents	Contents	Contents
8	Position reference (4 byte)	Speed reference (2 byte)	Pr102 (2 byte)
6	Position reference (4 byte)	Pr102 (2 byte)	
4	Speed reference (2 byte)	Pr102 (2 byte)	

Synchronism message from the master to the SLVD_N

Synchronism message															
Data length		1 byte													
Field Name		Sync													
Contents		Sync type (8 bit)													
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
0	0	0	X	X	X	X	X	0	0	0	0	0	0	0	0

Type 0 synchronism (Sync = 0): every SLVD_N activates the speed references and the position references and stores the actual position of the motor; if b150.2=1 the drive answers with a “cyclic reply”.

Type 1 synchronism (Sync = 1): stores the actual position of the motor; if b150.6=1 the drive answer with a “cyclic reply”.

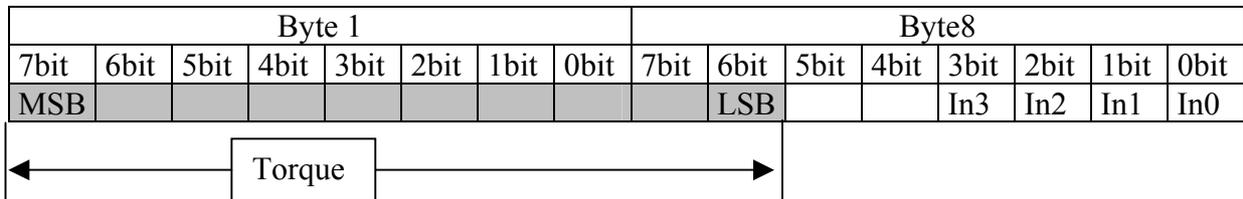
Cyclic message from the SLVD_N to the master

Cyclic reply															
Data length		6/7 byte													
Field Name		Address				Motor Position				Status					
Data		Pr27+1 (8bit)				Pr116:117 (32 bit)				Pr103					
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	0	0	1	0	1	0	A3

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.

The Pr103 parameter is used as the status, if b150.3=0 all the 16 bits are sent, if b150.3=1 only the first 8 bits are sent.

If b150.0=1 the message is 8 byte long, and it isn't dependent on b150.3; Pr103 made up of 16 bit. When b150.1=1, the message has the following information:



MultiCyclic message from master to the SLVD_N

MultiCyclic data																	
Data length		2,4,6,8 byte															
Field Name		Speed Reference0				Speed Reference 1				Speed Reference 2				Speed Reference 3			
Contents		Pr105 (16 bit)				Pr105 (16 bit)				Pr105 (16 bit)				Pr105 (16 bit)			
Identifier																	
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3		
0	A1	A0	X	X	X	X	X	0	0	0	0	1	1	1	0		

This message contains several data which are sent to several slave drives. One data (speed reference) is addressed for one drive, based on an addressing logic. The following table shows which information (speed reference, Pr105) is sent to which drive, based on the A0:A1(=group address) value.

A0:A1	Speed reference 0	Speed reference 1	Speed reference 2	Speed reference 3
0	Drive 1	Drive 2	Drive 3	Drive 4
1	Drive 5	Drive 6	Drive 7	Drive 8
2	Drive 9	Drive 10	Drive 11	Drive 12
3	Drive 13	Drive 14	Drive 15	

MultiSynchronism message from the master to the SLVD_N

MultiSynchronism message															
Data length	1,2,3,4 byte														
Field Name	Command 0				Command 1				Command 2				Command 3		
Contents	Pr102 (8bit)				Pr102 (8bit)				Pr102 (8bit)				Pr102 (8bit)		
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
0	0	0	X	X	X	X	X	0	0	0	0	0	1	0	0

Each drive receives and executes the speed reference and saves the actual motor position; if b150.2=1 the drive answers with a “cyclic reply”.

This message is for several drives. The following table shows to which drive the “Command” (Pr102 – first 8 bit) is sent to.

Drive	Command0	Command 1	Command 2	Command 3
Drive1	YES			
Drive2	YES			
Drive3		YES		
Drive4		YES		
Drive5			YES	
Drive6			YES	
Drive7				YES
Drive8				YES
Drive9	YES			
Drive10	YES			
Drive11		YES		
Drive12		YES		
Drive13			YES	
Drive14			YES	
Drive15				YES

Each command is made up of 8 bit (Pr102) and it is sent to several drives. Each command value is set by the user through the pico-PLC of each drive.

Acyclic data write message or parameter request from the master to the SLVD_N

Acyclic data write or request															
Data length		7 byte													
Field Name		Cmd & Len						Data Address				Data			
Contents		5 bit command and 3 bit length						16 bit data address				32 bit data			
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	0	0	0	1	0	0	A3

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.

Cmd & Len	Sub-field	Value	Meaning
	Cmd [0..4]	0	Read request
		1	Write
		2	SET bit
		3	RESET bit
		4	TOGGLE bit
		5 – 31	Not use
	Len [5..7]	0- 4	Number of significant bytes in the data field

Data Address

This is the address of the parameter interested in the operation (parameter number * 2).

The PLC instructions have the address from 8192 up to 8703.

The electronic cam0 table have the address from 4096 to 4609.

The electronic cam1 table have the address from 4610 to 5123.

The electronic cam2 table have the address from 5124 to 5637.

The electronic cam3 table have the address from 5638 to 6151.

Data

If the parameter is written, it contains the value of the parameter.

If one or more bits are modified, it contains the mask of the bits to be modified.

If the parameter is to be read, the field has no meaning.

If plc programme is written, it contains the instruction code (see the section *Serial interface*).

Acyclic response message to a parameter request from the SLVD_N to the master

Data reply															
Data length		5 bytes													
Field Name		Addr & Spare						Data							
Contents		Pr27+1						32 bit reply data							
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	0	0	1	1	0	0	A3

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.

Broadcast write parameter message from the master to the SLVD_N

Broadcast data write															
Data length		7 bytes													
Field Name		Cmd & Len						Data Address				Data			
Contents		5 bit command and 3 bit length						16 bit data address				32 bit data			
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
1	1	1	X	X	X	X	X	0	0	1	0	0	0	1	1

Cmd & Len	Sub-field	Value	Meaning
	Cmd [0..4]	0	Not used
		1	Write
		2	SET bit
		3	RESET bit
		4	TOGGLE bit
		5 – 31	Not used
	Len [5..7]	0- 4	Number of significant bytes in the data field

Pr = Pr .OR. Data
Pr = Pr .AND.
(.NOT.Data)
Pr = Pr .XOR. Data

Data Address

This is the address of the parameter interested in the operation (parameter number * 2). The PLC instructions have the address from 8192 up to 8703.

Data

If the parameter is to be written, it contains the value of the parameter.

If one or more bits are modified, it contains the mask of the bits to be modified.

If plc programme is written, it contains the instruction code (see the section *Serial interface*).

Alarm message from the SLVD_N to the master

Error															
Data length		3 bytes													
Field Name		Addr						Error							
Contents		Pr27+1						Pr23							
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	0	0	1	0	0	0	A3

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.

If the converter is in the alarm status, it will send this message on the bus (alarm 0 = no alarm).

To evaluate the minimum sampling time, use the following formula:

$$T_{c_{min}} = (N_r + N_t + 5) * 0.12$$

where: $T_{c_{min}}$ is the minimum sampling time in milliseconds

N_r is the number of SLVD_N that receive the reference

N_t is the number of SLVD_N that transmit the feedback

The constant 0.12 is valid for 1 Mbps bus speed

Note 1: bit 41.15 can be used in “real time mode”; bit 41.15 is set to 1 every synchronism and multisynchronism message receiving via SBCCAN.

Therefore, it is possible to check the communication status between Master and Slave via CANbus through a simple pico-PLC program.

The pico-PLC code on the drive be as follows:

```

...
Ld 41.15
Out 41.5
Rst 41.15
...

```

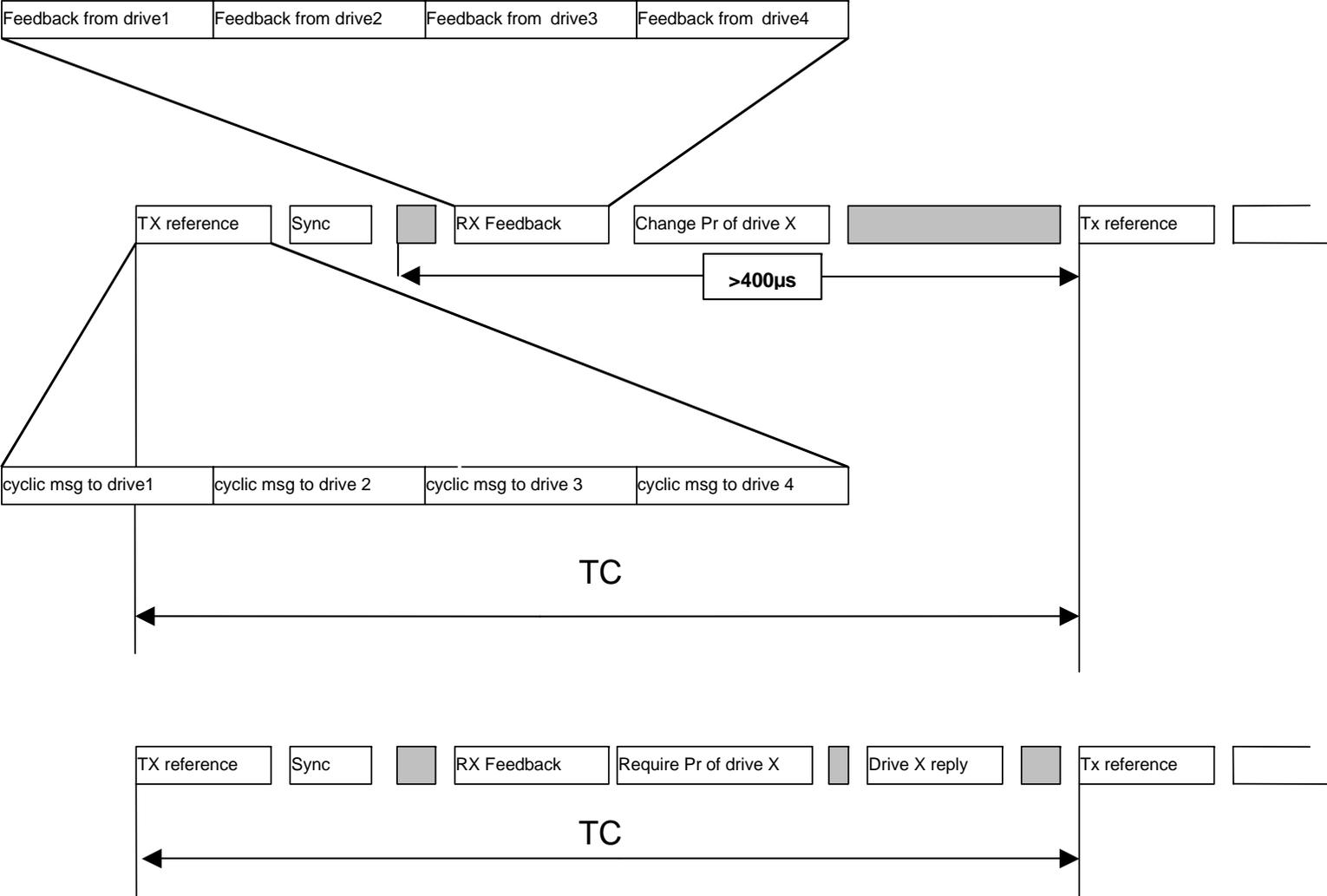
If the check of the communication status between Master and Slave via CANbus is implemented into the drive pico-PLC, the test is executed every 6.144 [ms] (i.e. minimum execution time of pico-PLC program) or multiples.

Attention: both Pr103 (Status) and Pr102 (Command) must be set through a specific pico-PLC program into each drive.

Note 2: the Master can send the new reference data only if at least 400 [μs] passed from the last synchronism message, or if the response message has already been received.

The typical timing of the SBCCAN in real time mode is shown in the diagram on the next page:

SBCCAN



6.1.2 Description of the fields in communication mode

Write or parameter request message from the master to the SLVD_N

data write or request																
Data length		7 bytes														
Field Name		Cmd & Len					Data Address					Data				
Contents		5 bit command and 3 bit length					16 bit data address					32 bit data				
Identifier																
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3	
A2	A1	A0	X	X	X	X	X	0	A4	0	0	1	0	0	A3	

A0:A4 SLVD_N slave address (Pr27+1), valid values 1..31.

Cmd & Len	Sub-field	Value	Meaning
Cmd [0..4]		0	Read request
		1	Write
		2	SET bit Pr = Pr .OR. Data
		3	RESET bit Pr = Pr .AND. (.NOT.Data)
		4	TOGGLE bit Pr = Pr .XOR. Data
Len [5..7]		5 – 31	Not used
		0- 4	Number of significant bytes in the data field

Data Address

This is the address of the parameter interested in the operation (parameter number * 2).

The PLC instructions have the address from 8192 up to 8703.

The electronic cam0 table have the address from 4096 to 4609.

The electronic cam1 table have the address from 4610 to 5123.

The electronic cam2 table have the address from 5124 to 5637.

The electronic cam3 table have the address from 5638 to 6151.

Data

If the parameter is written, it contains the value of the parameter.

If one or more bits are modified, it contains the mask of the bits to be modified.

If the parameter is to be read, the field has no meaning.

If plc programme is written, it contains the instruction code (see the section *Serial interface*).

Response to a parameter request message from the SLVD_N to the master

Data reply															
Data length	5 byte														
Field Name	Addr & Spare							Data							
Contents	Pr27+1 (8bit)							32 bit reply data							
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	A4	0	1	1	0	0	A3

A0:A4 SLVD_N slave address (Pr27+1), valid values 1..31.

Broadcast write parameter message from the master to the SLVD_N

Broadcast data write															
Data length	7 bytes														
Field Name	Cmd & Len							Data Address				Data			
Contents	5 bit command and 3 bit length							16 bit data address				32 bit data			
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
1	1	1	X	X	X	X	X	0	A4	1	0	0	0	1	1

Cmd & Len	Sub-field	Value	Meaning
	Cmd [0..4]	0	Not used
		1	Write
		2	SET bit
		3	RESET bit
		4	TOGGLE bit
		5 – 31	Not used
	Len [5..7]	0- 4	Number of significant bytes in the data field
			Pr = Pr .OR. Data
			Pr = Pr .AND. (.NOT.Data)
			Pr = Pr .XOR. Data

Data Address

This is the address of the parameter interested in the operation (parameter number * 2). The PLC instructions have the address from 8192 up to 8703.

Data

When the parameter is written, it contains the value of the parameter.

If one or more bits are modified, it contains the mask of the bits to be modified.

If plc programme is written, it contains the instruction code (see the section *Serial interface*).

Alarm message from the SLVD_N to the master

Error															
Data length		3 bytes													
Field Name		Addr							Error						
Contents		Pr27+1							Pr23						
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	A4	0	1	0	0	0	A3

A0:A4 SLVD_N slave address (Pr27+1), valid values 1..31.

If the converter is in the alarm status, it will send this message on the bus (alarm 0 = no alarm).

6.1.3 Description of the fields Extended message set # 2

The extended message set 2 permits a memory area exchange between the master and the SLVD_N with both communication and realtime mode. The data exchange is synchronous: the data, transmitted from the master to the SLVD_N, are stored in a temporary buffer; when the master sends the synchronous message to all the drives, each SLVD_N copies the temporary buffer onto the writing block area and sends back the reading block area.

Block send message from the master to the SLVD_N

Block send															
Data length		8 bytes													
Field Name		Data													
Contents		64 bit of data													
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	1	0	0	0	0	0	1	A3

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.

Synchronism message from the master to the SLVD_N

Block sync															
Data length		0 bytes													
Field Name															
Contents		No data													
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
0	0	0	X	X	X	X	X	1	0	0	0	0	0	0	0

Data received are stored from Pr80 to Pr83, and SLVD_N sends parameters from Pr84 to Pr87 by the following message:

Block reply message from SLVD_N to the master

Block reply															
Data length		8 bytes													
Field Name		Data													
Contents		64 bit of data													
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	1	0	0	0	0	1	0	A3

A0:A3 SLVD_N slave address (Pr27+1), valid values 1..15.

Note 1: as for the “real time mode”, bit 41.9 is set to 1 every synchronism message receiving via SBCCAN.

Therefore, it is possible to check the communication status between Master and Slave via CANbus through a simple pico-PLC program.

The pico-PLC code on the drive be as follows:

```

...
Ld 41.9
Out 41.5
Rst 41.9

```

...

If the check of the communication status between Master and Slave via CANbus is implemented into the drive pico-PLC, the test is executed every 6.144 [ms] (i.e. minimum execution time of pico-PLC program) or multiples.

6.2 CANopen

The CANbus node must be set through Pr49 with values from 1 to 127.
Transmission speed depends on Pr31, Pr48 e b150.4 as the following table:

Pr48	Pr31≠15	Pr31=15	Pb150.4
0	125 kbps	1 Mbps	0
0	125 kbps	500 kbps	1
1	1 Mbps		
2	500 kbps		
3	250 kbps		
4	125 kbps		
5	50 kbps		
6	20 kbps		
7	10 kbps		

T All changes in speed, address or function mode are activated using the b42.3 command or when the converter is powered on again.

An alternative to the SBCCAN protocol is CANopen (to be expressly requested when placing your order: the drive may only have one protocol at a time) with the following implementations and functions:

The following objects are available based on CANopen's Pre-defined Connection Set:

Objects	Function code	COB-Ids	Index
NMT object	0000	0x00	-
EMERGENCY objec	0001	0x81-0xff	0x1014
SDO (tx) object	1011	0x581-0x5ff	0x1200
SDO (rx) object	1100	0x601-0x67f	0x1200
NMT Error Control (Node guarding)	1100	0x701-0x77f	0x100c- 0x100d

NMT object:

NMT state machine (DS301)

NMT Error Control & Boot Up Protocol:

- Boot Up
- Node Guarding – 39.14=1 for each receipt

EMERGENCY object :

Below is a description of emergency object implementation:

Emergency message dal Drive al master

Emergency message															
Data length	8 byte														
Field Name	Error code	Err. Reg	Drive address	Data											
Contents	16 bit code	8 bit error	8 bit address	32 bit reply data											
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	0	0	1	A6	A5	A4	A3

A0:A6 Drive address (Pr49), valid values 1..127.

An alarm message and two pop-up messages are available for this object, and each of these can be enabled or disabled by setting the appropriate commands.

- Alarm message (enabled if b150.1=1)
- Target position reached (enabled if b150.5=1)
- Value motor captured (enabled if b150.7=1)

The alarm message, if enabled, is sent each time that the current alarm status (Pr[23]) changes, so that when a new alarm occurs (or when the alarms are reset) the value 0x01 is sent to the field Err.Reg, and the least significant byte of the Data field will contain the drive's alarm code.

The field Error Code will contain a specific code based on the different drive alarm:

- Er01 (over voltage) : 0x3210
- Er02 (under voltage) : 0x3220
- Er03 (over current) : 0x2340
- Er04 (encoder break) : 0x7310
- Er05 (over temperature motor) : 0xff07
- Er06 (over temperature drive): 0x4310
- Er07 (aux trip 1) : 0xff00
- Er08 (aux trip 2) : 0xff01
- Er10 (checksum PLC) : 0x6310
- Er11 (checksum Parameter): 0x6310
- Er14 (braking resistance alarm) : 0x7113
- Er15 (default Parameter) : 0x6320
- Er17 (calibration alarm) : 0x5210
- Er22 (over temperature ambient): 0x4110
- Er24 (over current braking): 0x7112
- Er25 (speed feedback error) : 0xff0e
- Er30 (hardware data memory) : 0x5530

When alarms are reset with b99.10, Error code will be 0x0000 .

Two additional pop-up message not related to alarms can be enabled using command bits, and in this case the Err.Reg field will contain 0x00, while Error code will be 0xff05 for the target position reached message and 0xff06 for the value drive captured message. The Data field, in addition to the drive address, will, in the first case, contain the position reached by the motor and, in the second case, the captured position of the motor on the positive front of the input IN1.

The target position reached message is generated when the motor, after the target position is changed (in operating mode 13 Pb150.0=1, in operating mode 14 Pr102 not zero), will go to the target position at less than a tolerance set in Pr55 for at least a time of Pr88*2.048msec. When this message is enabled, the parameters b70.4, Pr55 and Pr88 are reserved for this task and are no longer available for their standard functions (servo error window and PLC program).

A user message can be sent by setting Pb70.12 to 1. In this case, Error Code will be 0xFF09 and the Data field will contain the value in Pr152:153. Pb 70,12 will be reset to 0 once the message has been sent.

SDO(tx/rx) object

Below is a list of the objects in the device dictionary:

Object dictionary:

Index

0x1000 : Device type (301)	RO
0x1001 : Error register	RO
0x1014 : COB-ID emergency obj	RO
0x1018 : Identity	RO
0x100c : Guard time	RO
0x100d : Life time factor	RO
0x1200 : Server SDO parameters	RO
0x2000 : Parameters area	RW
0x2001 : Parameters area set bit	W
0x2002 : Parameters area reset bit	W
0x2003 : Pico-PLC area	RW
0x2004 : I table area CAM0 (0..254)	RW
0x2005 : II table area CAM0 (255..256)	RW
0x2006 : I table area CAM1 (0..254)	RW
0x2007 : II table area CAM1 (255..256)	RW
0x2008 : I table area CAM2 (0..254)	RW
0x2009 : II table area CAM2 (255..256)	RW
0x200A : I table area CAM3 (0..254)	RW
0x200B : II table area CAM3 (255..256)	RW

As a general rule, sub_index 0 of indexes 0x2000..0x2002 represents the number of the sub_indexes available, and the subsequent (1..N) sub_indexes represent the parameter number concerned +1.

Sub_index 1 → Pr[0]

Sub_index 2 → Pr[1]

....

Sub_index n+1 → Pr[n]

Example of device memory access by SDO:

Write Pr80 to the drive:

You will need to write the object by SDO with index-sub_index 0x2000-0x51 (80+1).

If the number of bytes written is greater than two, the operation will also change the parameter Pr81.

Read Pr60 from the drive:

You will need to read the object by SDO with index-sub_index 0x2000-0x3d (60+1). The value returned will have a length of 4 bytes, the most significant of which will contain Pr61. If they are not needed, they can simply be discarded.

Set bit 4 of Pr40:

You will need to write the object by SDO with index-sub_index 0x2001-0x20 (40+1) with the value (0x0010) that represents in binary the bits involved in the operation, in our case bit 4.

Reset bits 4 and 5 of Pr40:

You will need to write the object by SDO with index-sub_index 0x2002-0x29 (40+1) with the value (0x0030) that represents in binary the bits involved in the operation, in our case bits 4 and 5.

Write bytes 0 and 1 of the pico-PLC area:

You will need to write the object by SDO with index-sub_index 0x2003-0x01 (0+1) with the value corresponding to the operating code of the instruction to add. For example, the instruction LD 90.0 requires the value 0x00 to be written in byte 0 and 0x5a in byte 1.

In addition to the objects described above, other objects are implemented based on CANopen's Predefined Connection Set, although these are not found in the object dictionary. These objects can be useful in accessing drive movement parameters.

PDO (tx/rx) object

PDO2 (tx/rx) object :

A protocol for parameter access, pico-PLC instructions, and drive cam table is implemented by exchanging the 8+8 read/write bytes of the PDO2, which, when the master receives the message PDO2 rx, interprets the contents of the first 7 bytes in accordance with the following format:

Acyclic data write message or parameter request from master to drive (PDO 2)

Acyclic data write or request															
Data length		7 byte													
Field Name		Cmd & Len					Data Address				Data				
Contents		5 bit command and 3 bit length					16 bit data address				32 bit data				
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	1	1	0	A6	A5	A4	A3

A0:A6 Drive movement address (Pr49), valid values 1..127.
 Data For data writing, the field will contain the value of the parameter.
 For bit change, the field will contain the mask of the bits to change.
 For data reading, the field is insignificant.

For pico-PLC writing, it will contain the operating code of the instruction (see *Serial interface*).

Data Address This field is the address of the parameter involved in the operation (parameter number * 2). The PLC instructions have addresses in the range 8192 to 8447.

The cam table has addresses from 4096 to 4608.

Cmd & Len	Sub-field	Value	Meaning
	Cmd [0..4]	0	Read request
		1	Write
		2	SET bit Pr = Pr .OR. Data
		3	RESET bit Pr = Pr .AND. (.NOT.Data)
		4	TOGGLE bit Pr = Pr .XOR. Data
		5 – 31	Not use
	Len [5..7]	0- 4	Number of significant bytes in the data field

Acyclic response to a parameter request message from drive to master (PDO 2)

Data reply															
Data length		8 bytes													
Field Name		Addr & Spare				Data address				Data					
Contents		Pr27				16 address				32 bit reply data					
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
A2	A1	A0	X	X	X	X	X	0	1	0	1	A6	A5	A4	A3

A0:A6 Drive address (Pr49), valid values 1..127.

PDO3 (tx) object :

This is used to generate a message with the data required to implement a reserved function.

PDO4 (tx/rx) object :

In this case, a parameter exchange function is implemented with the movement related to the logic functions managed by pico-PLC. In fact, for each transmission of PDO4 rx from the master to the drive node, the bytes contained in the message are interpreted as follows:

Parameter Pr80..83 write message from master to drive (PDO 4 rx)

Data receive																	
Data length		8 bytes															
Field Name		Pr80				Pr81				Pr82				Pr83			
Contents		16 bit value				16 bit value				16 bit value				16 bit value			
Identifier																	
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3		
A2	A1	A0	X	X	X	X	X	1	0	1	0	A6	A5	A4	A3		

A0:A6 Slave drive address (Pr49), valid values 1..127.

The bytes of the message are written to the corresponding parameters only if the function described is enabled by setting bit b99.5 to 1, and is done immediately prior to the next pico-PLC scan cycle (every 6.144 msec) from the reception of the PDO4 rx message.

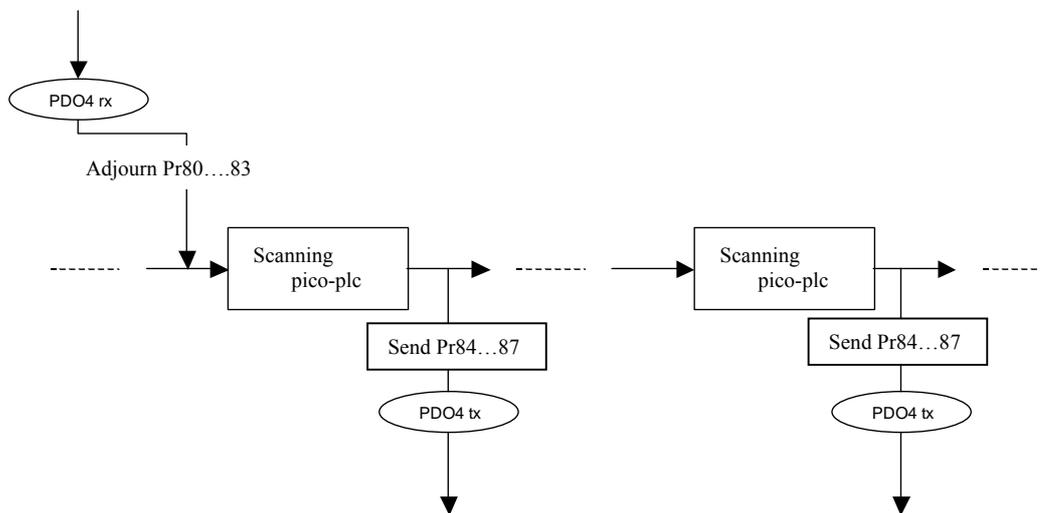
In much the same way as described above, the parameters Pr84..87 are sent through PDO4 tx by the slave to the master with the following format:

Parameter Pr84..87 read message from master to drive (PDO 4 rx)

Data send																	
Data length		8 bytes															
Field Name		Pr84				Pr85				Pr86				Pr87			
Contents		16 bit value				16 bit value				16 bit value				16 bit value			
Identifier																	
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3		
A2	A1	A0	X	X	X	X	X	1	0	0	1	A6	A5	A4	A3		

The bytes of the message containing the parameters Pr84...87 are sent to the master only if the function described is enabled by setting bit b99.5 to 1, and is done every Pr161 pico-PLC scan cycles (every 6,144 msec). If Pr161 is set to zero, the bytes are not sent even if b99.5=1. The data is sent when the pico-PLC program scan is complete.

The exchange structure implemented by the PDO4 allows access to the parameters Pr80..87 that do not have a predefined function in the converter but can be processed and interpreted with different functions and meanings according to the logic implemented in the pico-PLC program.



PDO1 (tx/rx) object :**Realtime Mode (Pr31 = 15):**

In the same way as for the SBCCAN protocol, a real-time mode has been implemented (operating mode 15) which, for CANopen networks, uses PDO1 (rx/tx) for cyclical data exchange and the SYNC message for synchronizing the position loops. The message COB-IDs are different from SBCCAN execution for the purposes of compatibility with CANopen networks.

Cyclic message from master to drive (PDO1 rx)

Cyclic data																
Data length	8/6/4 bytes															
Field Name	Data															
Contents	position ref. 32 bits							speed ref. 16 bits				Pr102				
Identifier																
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3	
A2	A1	A0	X	X	X	X	X	0	1	0	0	A6	A5	A4	A3	

A0:A6 Slave drive address (Pr49), valid values 1..127.

Pr102 is used as a command and must be managed by the pico-PLC.

Based on the length of the message, the data received is interpreted in the following way.

Data length			
8	Position reference (4 byte)	Speed reference (2 byte)	Pr102 (2 byte)
6	Position reference (4 byte)	Pr102 (2 byte)	
4	Speed reference (2 byte)	Pr102 (2 byte)	

Synchronism message from master to drive

Synchronism message															
Data length	0 bytes														
Field Name															
Contents															
Identifier															
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3
0	0	0	X	X	X	X	X	0	0	0	1	0	0	0	0

Upon receipt of the sync message, each drive activates the speed and position references and saves the current motor position. If b150.2=1, the drive responds with a message "cyclic reply".

Cyclic reply message from device to Master (PDO1 tx)

Cyclic reply																
Data length	8 bytes															
Field Name	Addr				Data				Status				spare			
Data	Pr49 (1 byte)				motor position 32 bits				Pr103(16bit)				reserved			
Identifier																
ID2	ID1	ID0	-	-	-	-	-	ID10	ID9	ID8	ID7	ID6	ID5	ID4	ID3	
A2	A1	A0	X	X	X	X	X	0	0	1	1	A6	A5	A4	A3	

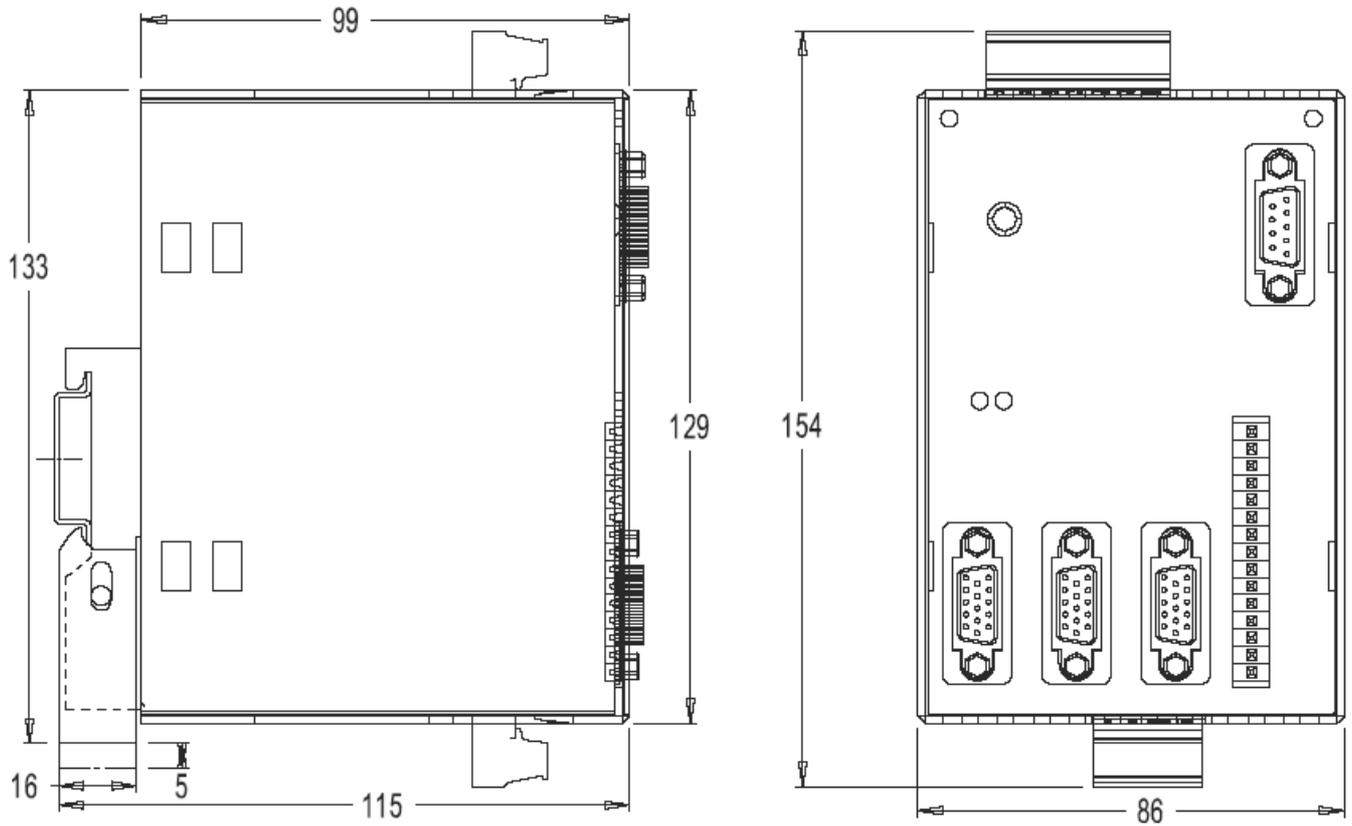
NOTE: The other features of SBCCan are no more available in this release.

The use of CANopen involves the reduction of the number of the free parameter.
See the next table:

PAR	MIN	MAX	DEF	DESCRIPTION
152	-2^{31}	2^{31}		CANopen user emgy message
153	-2^{31}	2^{31}		CANopen user emgy message
161	-2^{31}	2^{31}		CANopen user emgy message

b39.14 CANopen Node Guard watchdog.

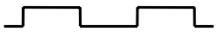
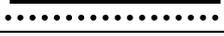
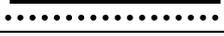
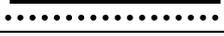
7 Appendix A: Mechanical dimensions



8 Appendix B: Hardware features

Digital inputs		
Input impedance	17 K \pm 5%	ohm
VH	15...24	V
VL	0-9	V
Reaction time	\leq 2,5	μ s
Type of driving required	PNP	
Digital outputs		
Type	PNP open collector	
VH	$>(V_{\text{supply}} - 1\text{V})$	V
VL	<1	V
Io for a single output	100	mA
Analogue reference		
Type	differential	
Impedance	11,5 K \pm 5%	ohm
Range	± 10	V
CMRR	> 50	dB
Resolution	15	bit
Auxiliary analogue inputs		
Type	differential	
Impedance	11,5 K \pm 5%	ohm
Range	± 10	V
CMRR	> 50	dB
Resolution	10	bit
Analogue outputs		
Type	single ended	
Io max.	1.5	mA
Range	$\pm 4,096$	V
Resolution	10	bit

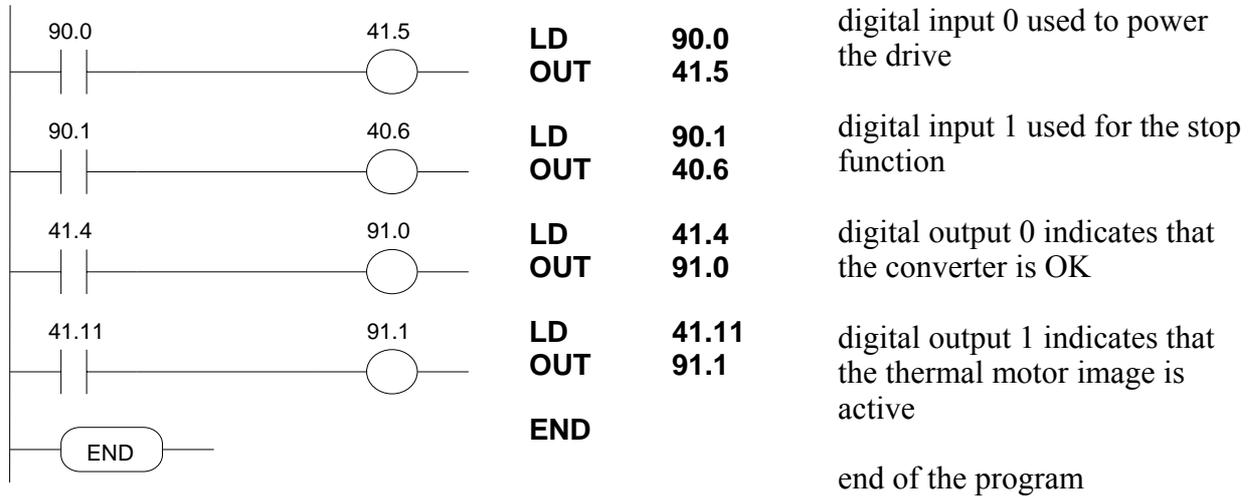
9 Appendix C: Conventions

Reference	Positive				
Motor shaft movement (motor shaft view)					
Torque	Positive				
Resolver counter	Increments				
Encoder output	<table style="margin-left: 20px;"> <tr> <td>A</td> <td></td> </tr> <tr> <td>B</td> <td></td> </tr> </table>	A		B	
A					
B					
Tachometer signal	Positive				
Iu	$couple \cdot \sin(\vartheta)$				
Iv	$couple \cdot \sin\left(\vartheta + \frac{2 \cdot \pi}{3}\right)$				
Positive auxiliary input	Pr22 positive				
Pr38 positive	Positive auxiliary analogue output				
Encoder In. A					
B					
frequency	Increment counter				
direction	<table style="margin-left: 20px;"> <tr> <td>A</td> <td></td> </tr> <tr> <td>B</td> <td></td> </tr> </table>	A		B	
A					
B					

10 Appendix D: Software timing

Periodo	Task
64 μ s	speed control
128 μ s	controllo di velocità
128 μ s	Speed reference management
512 μ s	Fast operating modes management
512 μ s	Torque limits management
512 μ s	Braking resistor management
512 μ s	FIN management
2,048 ms	Operating modes management
6,144 ms	Thermal motor image
	Digital inputs
	Program scanning pico-PLC
	Digital outputs
49,152 ms	Speed window management

11 Appendix E: Default program for the pico-PLC



12 Appendix F: Flash information

- TO SAVE USA IL b99.15 PARAMETERS
- TO SAVE THE PLC USA IL b99.14 PROGRAM
- TO CHANGE THE INSTRUCTIONS, PLC b99.13 MUST BE 0
- WHEN THE OPERATING MODE IS CHANGED, YOU MUST USE b99.11 TO LOAD THE DEFAULT PARAMETERS (b40.2 MUST BE 0)
- BEFORE CHANGING Pr31, BE SURE THAT b40.2=0
- THE SPEED REFERENCE WILL BE LIMITED TO THE VALUE OF Pr32
- USING THE TORQUE CONTROL, Pr2 AND Pr3 MUST BE SET TO 1000
- TO USE THE ACTIVE OPERATING MODE, b40.2 MUST BE 1
- IF YOU CANNOT MODIFY THE READ-WRITE PARAMETERS USING THE KEYPAD, BE SURE THAT E b99.7 IS 0. IF IT WAS 0, PROBABLY THE SAME PARAMETERS WERE MODIFIED BY THE PLC PROGRAM.

13 Appendix G: Alarms

Code	Alarm	
0	Drive OK	
1	Over Voltage on the D.C. Link.	Check the three-phase power line. Check the break circuit and the braking resistor
2	Under Voltage on the D.C. Link.	Check the three-phase power line.
3	Over current.	Check for any mechanical blockage and make sure the motor is the appropriate size for its current use. Check the motor connections and for any phase-phase or phase-ground short-circuits. Check the machine speed and the service cycle. Make sure a line trap isn't connected to the motor!
4	Resolver.	Check the connections of the resolver and the connectors on both sides (drive-motor).
5	PTC motor alarm	-Check the PTC connection cable. -If the alarm persists, disable the drive, remove power from the motor and de-energize the drive (24VDC). Remove the PTC connector from the drive, short – circuit the PTC (connecting PTC+ and PTC-) on the same drive terminal block. Supply power to the drive (24VDC). If the alarm persists, either the drive is in fault state, or the PTC on the motor is in fault state. (at the end of the test, remove the PTC short-circuiting connection).
6	Drive Over Temperature.	Check the cooling fans and for any restrictions to air flow. Check the braking cycle. Check the environmental temperature of the electrical control panel where the drive is installed, as well as the external room temperature.
7	External alarm	
8	Auxiliary alarm	
10	check sum PLC	
11	check sum parameters	
14	Brake overload.	Braking resistance use overload
15	Default parameter	
17	Calibration error	
22	Ambient over temperature	Check the temperature
25	Feedback speed error	Check the selection of feedback and the connection.
“....”	Limitation of current (I ² T)	The drive goes in I ² T mode due to an overload (it required more current that was available). Check: The cables between motor and SLVD_N (there should be no inverted phases). Take special care with motors with terminals rather than the connector: it's easy to make a mistake. Adhere strictly to the wiring diagrams.

14 Revision history of the User Manual

- Rev. 0.0 First edition
Rev. 0.1 April 2006
- PTC alarm
 - Serial connection cable

For other informations log into website www.sbcelettronica.com. Aranges to the manual data can be made by the manufacturer without advance notice. The data shown in the manual correspond to the specifications relating to the revision date



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